

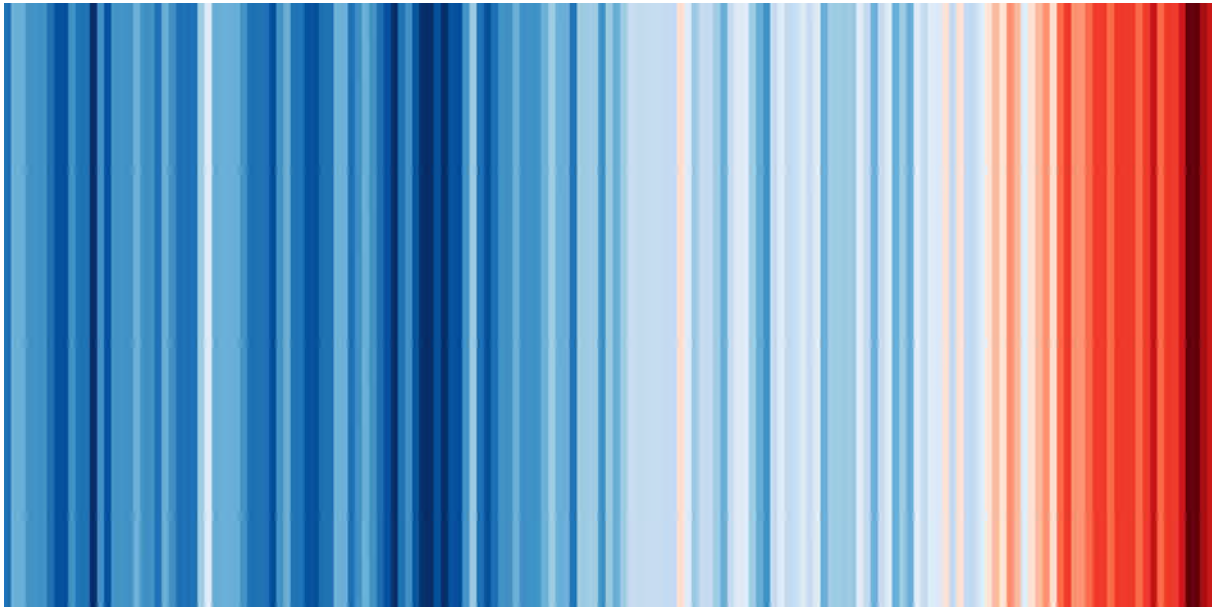
Embodied Carbon: Strategies to Zero

Tony Saracino – Sustainability Engagement Manager, Autodesk
Heath Blount – Principal, Brightworks Sustainability

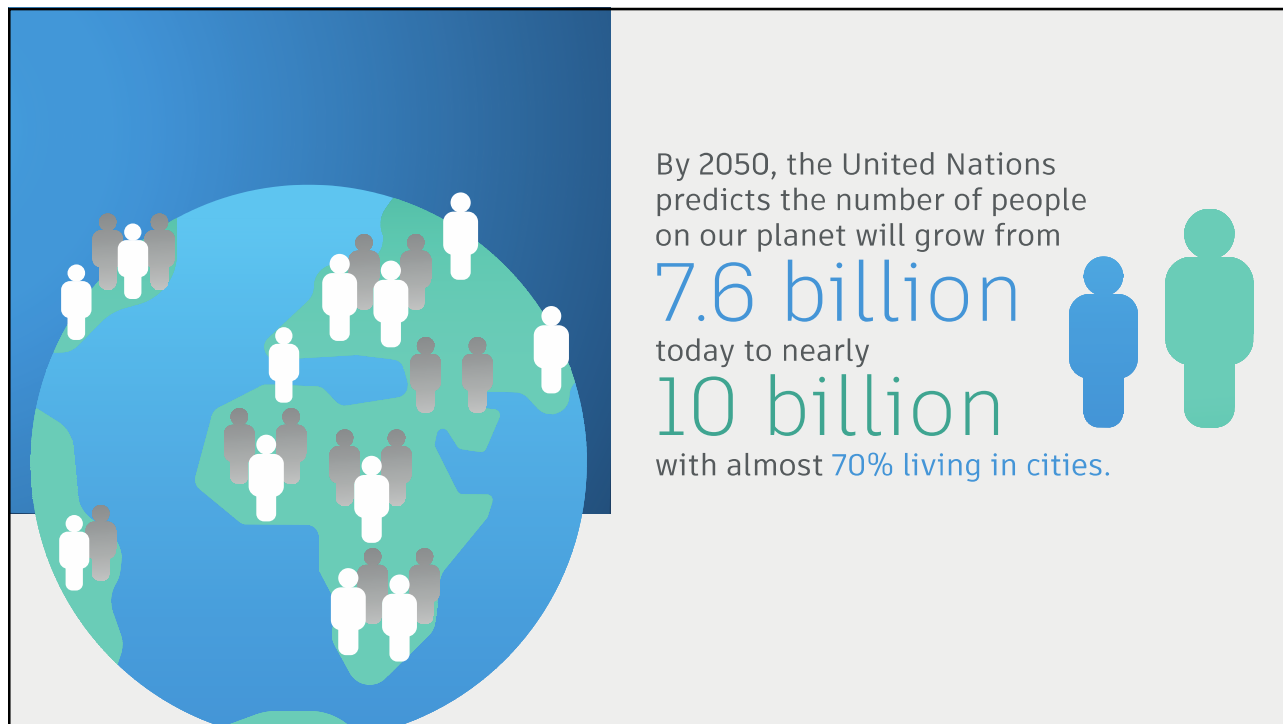


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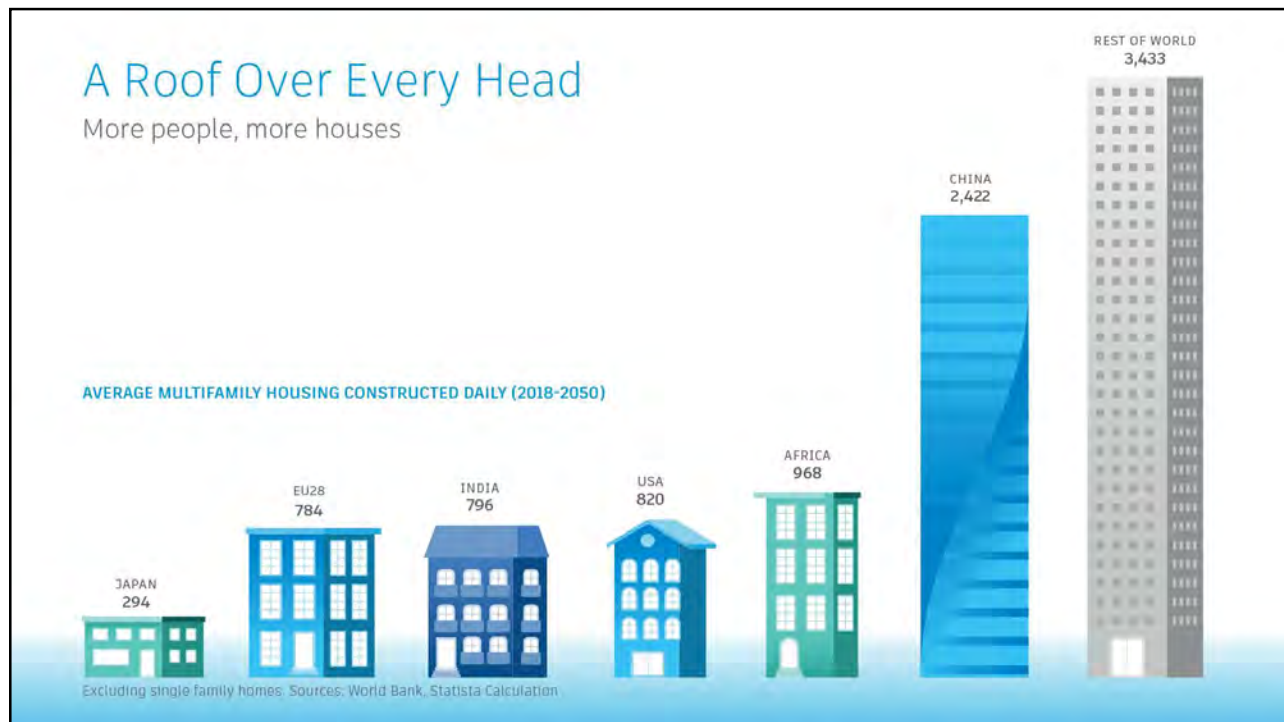
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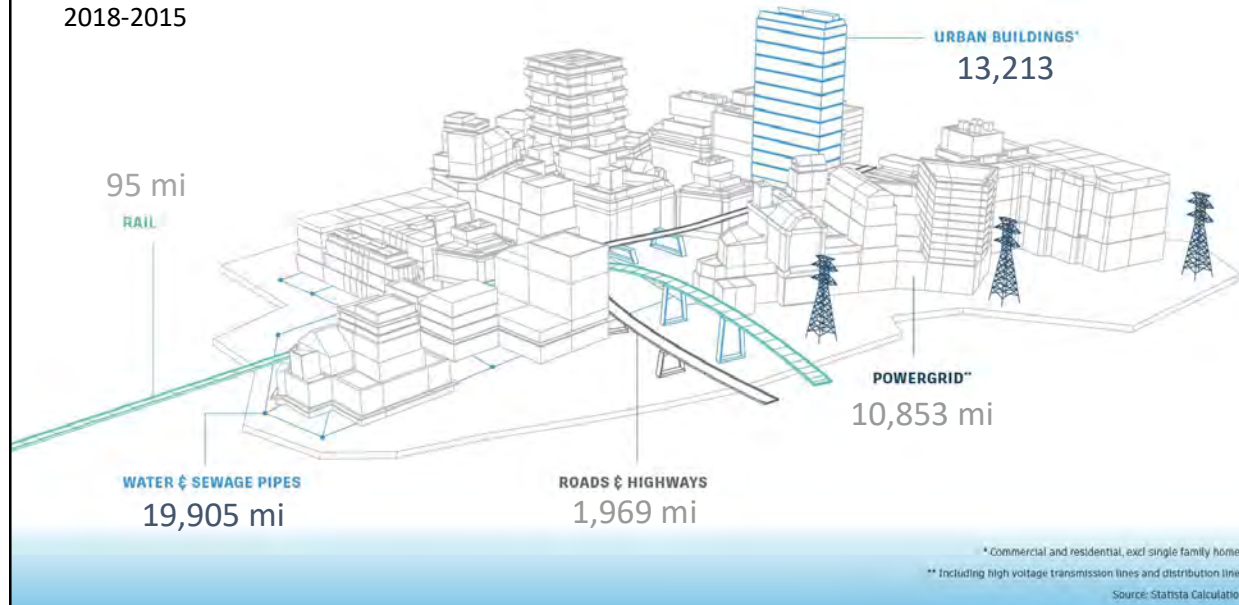
5



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Global Average Daily Construction

2018-2015



7

Project lifecycle

The carbon emitted *during demolition or deconstruction* and processing of materials for reuse, recycling or final disposal

End of life carbon

Beyond the life-cycle

Embodied carbon

Carbon emissions associated with materials and construction processes throughout the *whole lifecycle* of a building or infrastructure

Carbon emissions associated with materials and processes required for the *upkeep of the built asset* throughout its lifecycle

Use stage embodied carbon

Operational carbon

Upfront carbon

The emissions caused in the materials production and construction phases of the lifecycle *before* the building or infrastructure begins to be used



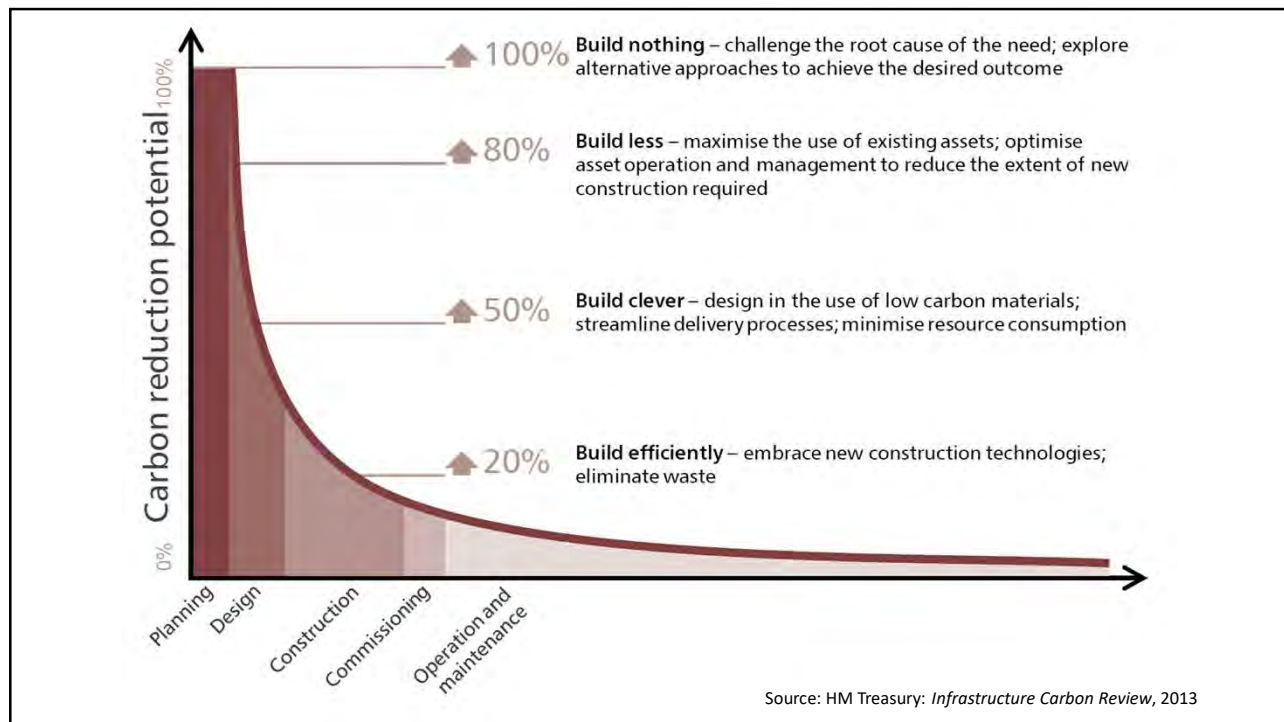
ADVANCING
NET ZERO



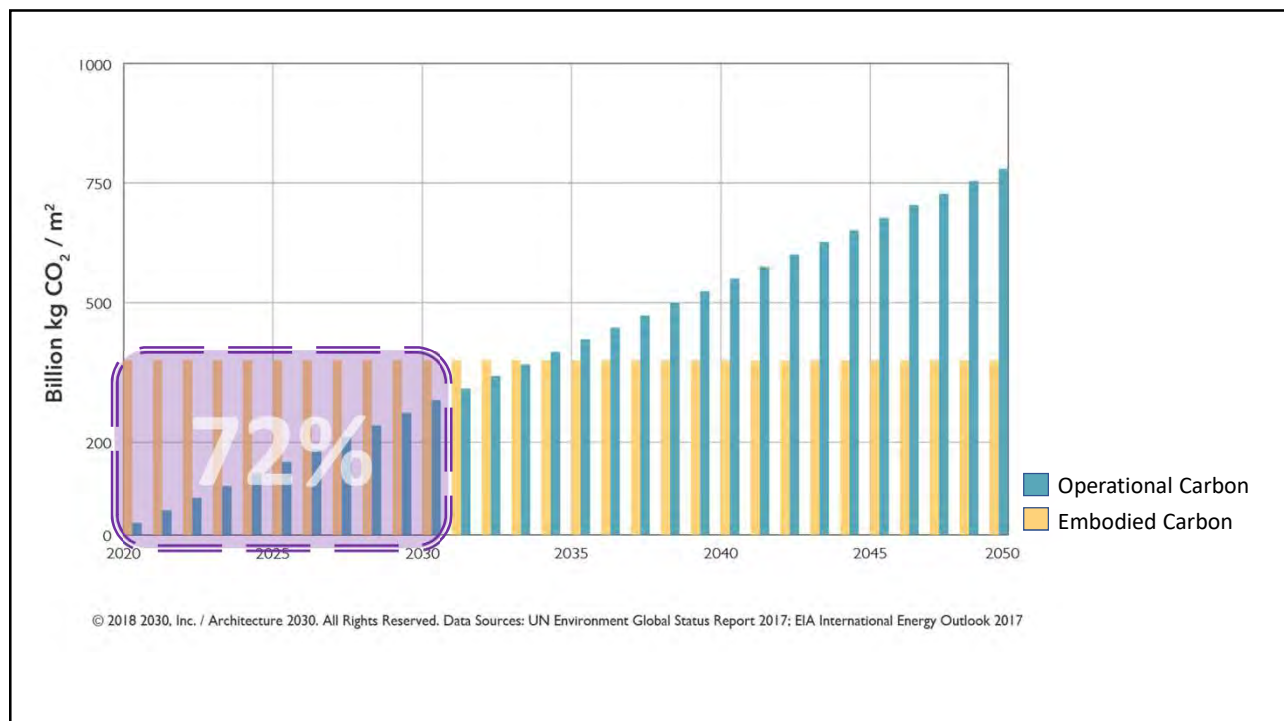
WORLD
GREEN
BUILDING
COUNCIL

Source: World Green Building Council: *Bringing Embodied Carbon Upfront*, 2019

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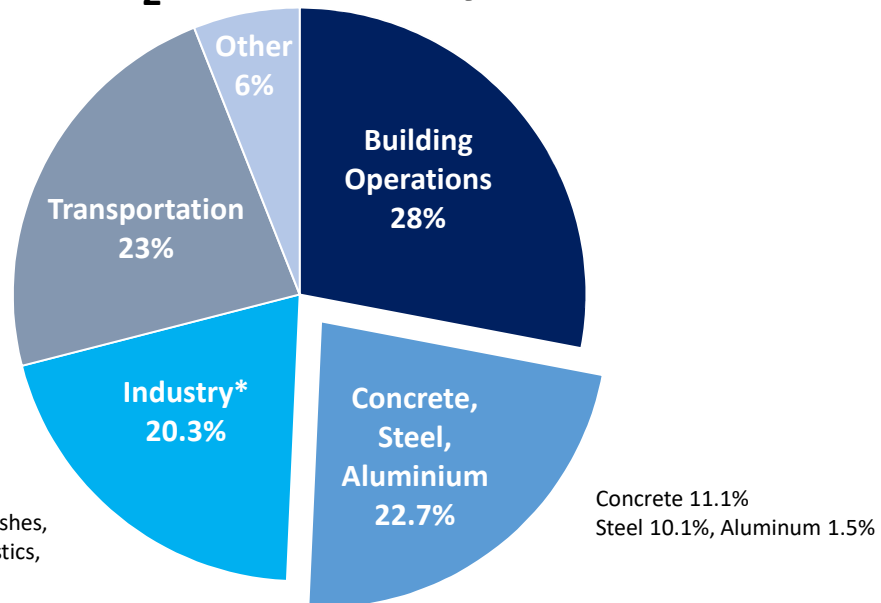


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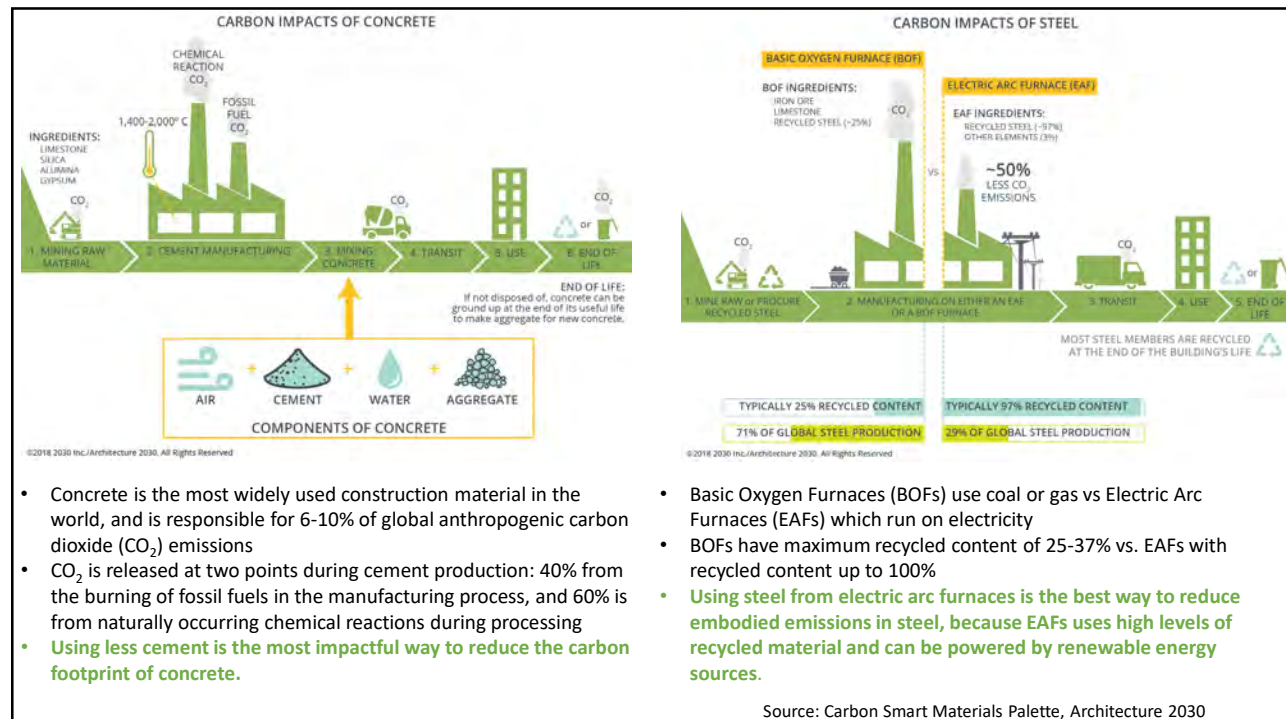
10

Global CO₂ Emissions by Sector



Source: 2018 Global ABC Report; IEA

11

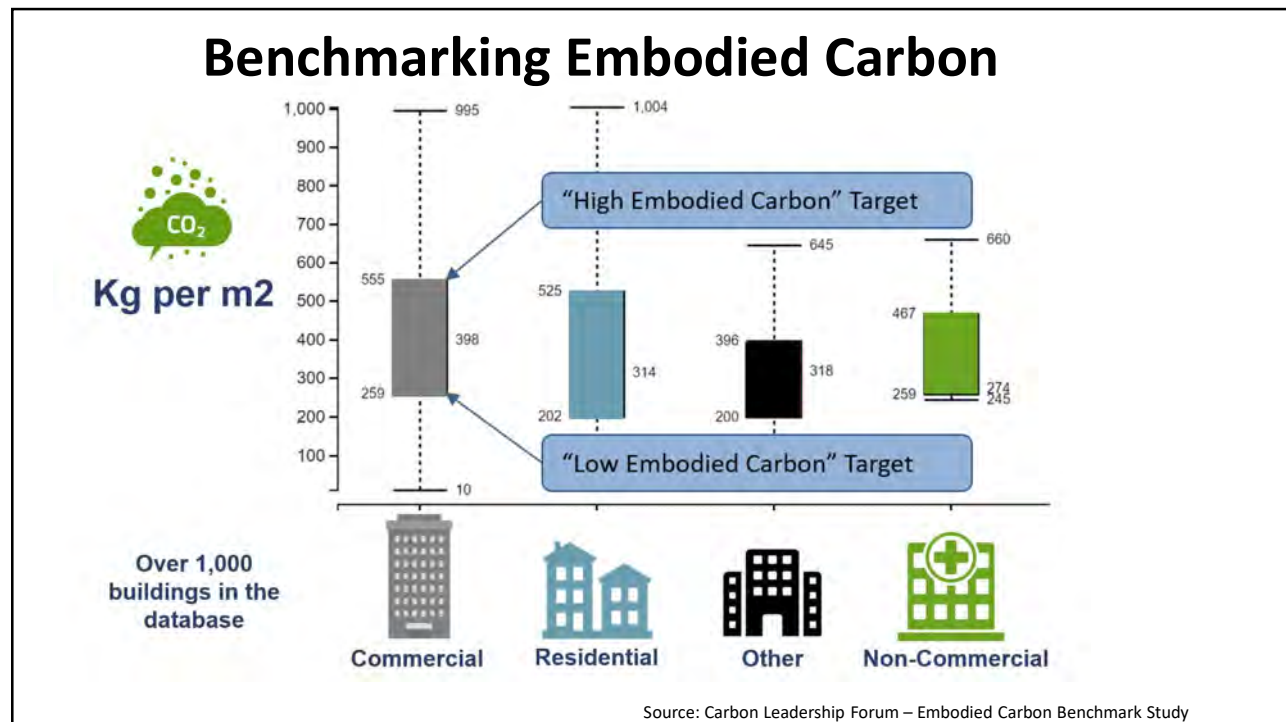


- Concrete is the most widely used construction material in the world, and is responsible for 6-10% of global anthropogenic carbon dioxide (CO₂) emissions
- CO₂ is released at two points during cement production: 40% from the burning of fossil fuels in the manufacturing process, and 60% is from naturally occurring chemical reactions during processing
- Using less cement is the most impactful way to reduce the carbon footprint of concrete.

- Basic Oxygen Furnaces (BOFs) use coal or gas vs Electric Arc Furnaces (EAFs) which run on electricity
- BOFs have maximum recycled content of 25-37% vs. EAFs with recycled content up to 100%
- Using steel from electric arc furnaces is the best way to reduce embodied emissions in steel, because EAFs uses high levels of recycled material and can be powered by renewable energy sources.

Source: Carbon Smart Materials Palette, Architecture 2030

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Measuring Embodied Carbon

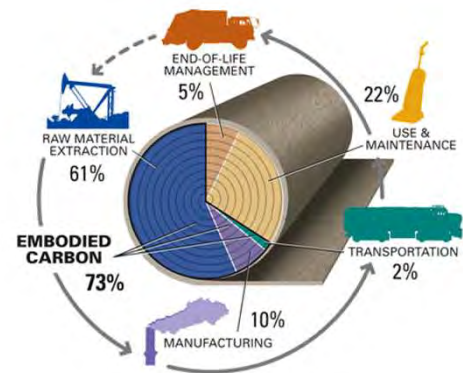
Life Cycle Assessments / EPDs / WBLCA

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LCA Impact Categories

- **Global warming potential** (greenhouse gases), in kg CO₂e;
- Depletion of the stratospheric **ozone** layer, in kg CFC-11e;
- **Acidification** of land and water sources, in moles H⁺ or kg SO₂e;
- **Eutrophication**, in kg nitrogen eq or kg phosphate eq;
- Formation of tropospheric ozone (**smog**), in kg NO_x, kg O₃ eq, or kg ethene; and
- Depletion of **nonrenewable energy resources**, in MJ using CML / depletion of fossil fuels in TRACI.

Embodied carbon



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Life-Cycle Stages

defined by EN 15978 and EN 15804 standards, which can be included in LCAs.

The following table lists all life cycle stages according to EN standards:

Product Stage			Construction Process Stage		Use Stage							End-of-Life Stage				Benefits and loads beyond the system boundary		
Raw material supply	Transport	Manufacturing	Transport to building site	Installation into building	Use/application	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	D	D


Life-cycle stages according to EN standards.

BRIGHTWORKS SUSTAINABILITY

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IW & PS EPDs

ENVIRONMENTAL PRODUCT DECLARATION
CEMENT GROUT FOR TILE
 INDUSTRY-WIDE REPORT
 PRODUCTS MANUFACTURED IN NORTH AMERICA



EPD Transparency Summary

Industry-Wide

ANSI A118.8, A118.7, and ISO 13007

Cement Grout for Tile Installation
 Made in North America

Factory-prepared mixture of cement, aggregate and other ingredients used to fill joints in the space between tiles. Once cured, it is durable, fire-resistant, and moisture impermeable. Manufacturers include Ardex, Bostik, Duro, Ceresit, Custom, Hilti, Fuller/TEC, Interchemics, Laticrete, Mapei, and Cemex/Teutal.

ISO 14001 Part 8 & 9 for Mineral Products (EN 12617, with UL Admixtures)

September 30, 2019 to September 30, 2021

4787100016.105.1

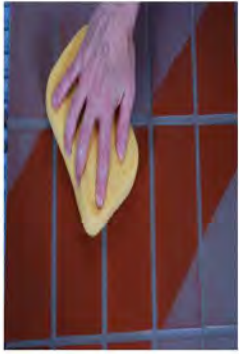
LIFECYCLE IMPACT CATEGORIES

Environmental impacts from cradle-to-gate and cradle-to-grave. Impacts are expressed in terms of global warming potential (CO₂ eq), acid equivalent (acid eq), and eutrophication (kg N eq).

	GLOBAL WARMING POTENTIAL (CO ₂ eq)	ACID EQUIVALENT (acid eq)	EUTROPHICATION (kg N eq)	WATER	WASTE
CEMENT GROUT FOR TILE	0.203 kg CO ₂ eq/kg	0.002 kg H ₂ O eq/kg	0.002 kg N eq/kg	0.146 kg H ₂ O eq/kg	0.002 kg N eq/kg
CEMENT GROUT FOR TILE	0.203 kg CO ₂ eq/kg	0.002 kg H ₂ O eq/kg	0.002 kg N eq/kg	0.146 kg H ₂ O eq/kg	0.002 kg N eq/kg

Environment

ENVIRONMENTAL PRODUCT DECLARATION
CEMENT GROUT FOR TILE INSTALLATION
 LATICRETE
 GROUT MANUFACTURED IN NORTH AMERICA



CERTIFIED

This Environmental Product Declaration is provided by LATICRETE and contains a comprehensive environmental profile of approximately 30,000 kg of cement produced in North America.

This is a comprehensive EPD document that provides the business value associated with transparent reporting of its products' environmental impacts.

Established in 1966, LATICRETE International, Inc. is recognized for its innovation and leadership in the manufacture and marketing of grout, flooring and liquid materials, used in a variety of residential, commercial and industrial applications.

For more information visit: www.laticrete.com

One LATICRETE Park North
 Bellingham, CT 06024-5025, USA

CERTIFIED

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LEED V4.1 - MRc1 Building Life-Cycle Impact Reduction (BD+C only)

**Reference the LEED Credit for more documentation requirement details*

- Option 1: Historic Reuse
- Option 2: Renovation of Abandoned or Blighted Building
- Option 3: Building and Material Reuse (Salvage)
- **Option 4: Whole Building LCA (WBLCA)**
 - WBLCA covers structure and enclosure only.
 - **Path 1** – Complete a WBLCA of design building (1pt)
 - **Path 2** – Complete WBLCA of design building AND baseline. Show 5% reduction in 3+ impact categories (2pts)
 - **Baseline and proposed buildings must:**
 - Be of comparable size, function, orientation, and operating energy performance.
 - Same service life, 60+ years
 - Use same software and parameters to evaluate. Data sets compliant with ISO 14044
 - **Path 3** – Same as Path 2, but with a 10% reduction. (3pts)
 - **Path 4** – Same as Path 2, but with salvaged/reused materials use AND a 20% reduction. (4pts)

BRIGHTWORKS SUSTAINABILITY

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ILFI Zero Carbon Certification



Operational carbon:

- Demonstrate actual net zero based on 12 mo. performance period.
- Requires 25% below ASHRAE 90.1-2010.
- No combustion allowed for new buildings.
- Offsetting renewables may either be on- or off-site

Embodied carbon:

- WBLCA using 50 year lifespan for foundation, structure, enclosure **and interior**.
- Reduce 10% compared to baseline
- Purchase carbon offsets one time.



BRIGHTWORKS SUSTAINABILITY

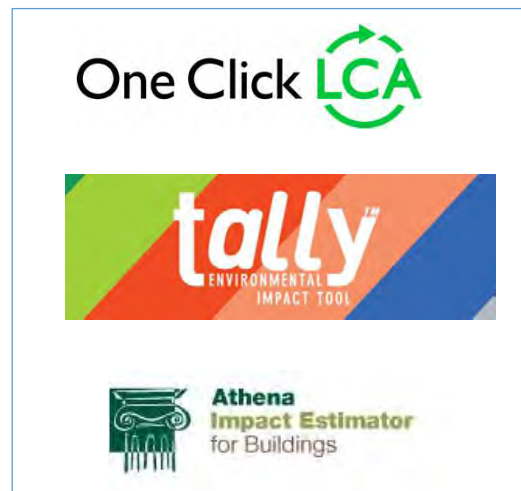
19

Tools

Product EC / Procurement



Whole Building LCA



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Measuring Embodied Carbon

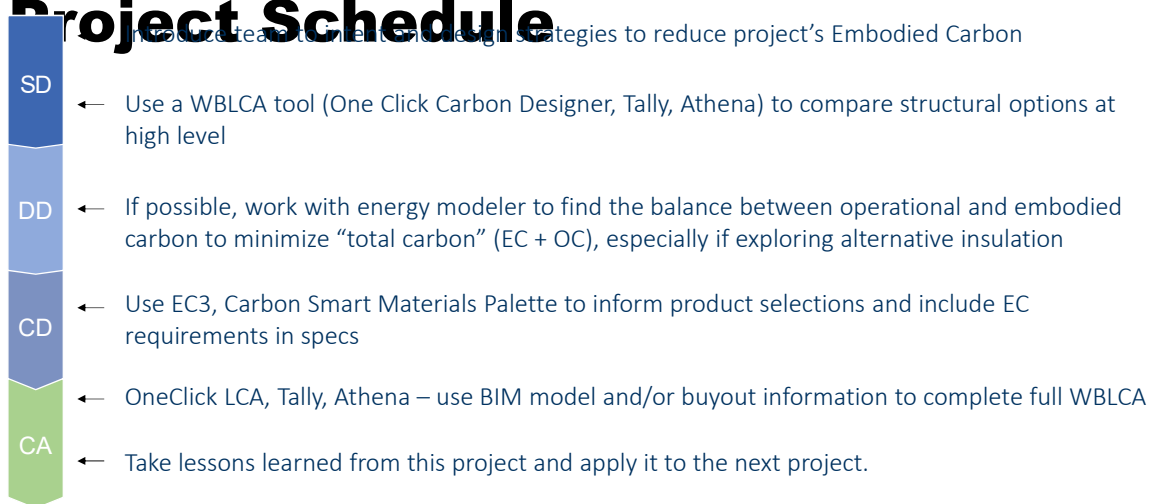
Project Process

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EMBODIED CARBON TOOLS AND PROCESS

Embodied Carbon Tools and Project Schedule



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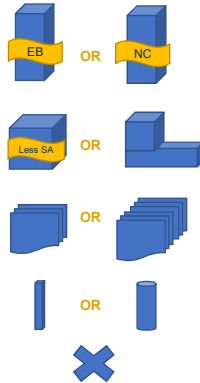
EMBEDDED CARBON TOOLS AND PROCESS

Project Schedule

SD
DD
CD
CA

Design strategies to reduce project's Embodied Carbon:

- Project need
- Massing
- Fewer materials
- Reducing concrete
- Eliminating parking



Compare Structural options using OneClick Carbon Designer



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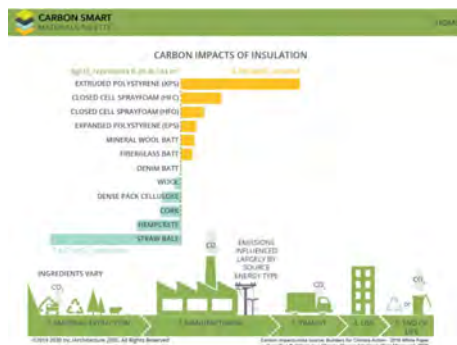
EMBEDDED CARBON TOOLS AND PROCESS

Project Schedule

SD
DD
CD
CA

Refine:

- Structure
- Simplified materials palette



Work with energy modeler to find the balance between OC & EC



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Resources

Embodied Carbon Construction Calculator (EC3)

www.buildingtransparency.org

Carbon Smart Materials Palette

<https://materialspalette.org/>

OneClick LCA – Cloud-based Whole Building LCA

<https://www.oneclicklca.com/>

Tally – Revit Plug-in for Whole Building LCA

<http://choosetally.com/>

Athena's Impact Estimator

<http://www.athenasmi.org/our-software-data/impact-estimator/>

BRIGHTWORKS SUSTAINABILITY

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Commitments, Policy, and Industry Leadership

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Emerging Policies and Codes – California

Buy Clean California Act 2017

- Applies to all publicly funded projects
- Sets a maximum lifecycle global warming potential
- Structural steel, rebar, flat glass, and mineral wool board insulation

January 1, 2019 – Awarding authorities will request submission of Environmental Product Disclosures (EPDs)

January 1, 2020 – Awarding authorities will require submission of EPDs

January 1, 2021 – DGS will publish the maximum acceptable GWP for eligible materials.

July 1, 2021 – Awarding authorities will gauge GWP compliance of eligible materials with EPDs.

<https://www.dgs.ca.gov/PD/Resources/Page-Content/Procurement-Division-Resources-List-Folder/Buy-Clean-California-Act>



BRIGHTWORKS SUSTAINABILITY

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Emerging Policies and Codes – Washington

- Buy Clean Washington – HB2412
 - Did not move forward for 2018
 - Based on CA's Act. But includes concrete (all), unit masonry, metal (all), and wood (all).
- Universities completed Buy Clean Washington Study >>>

<http://www.carbonleadershipforum.org/resources/buy-clean-washington/>

Study Resources	Description	Access
Report Summary	High-level overview of key study information and findings	Download
Briefing to WA State representatives	Kate Simonson's IGCE Director/Project Lead presentation to the House Capital Budget Committee (2/22/19)	Watch Video
Full Report	Compilation of work generated in developing embodied carbon policy options and recommendations for the State of Washington	Download
Chapter 1: Introduction	Summarizes the history of the Buy Clean Washington bill, and describes the directives for this study	Download
Chapter 2: Policy Review	Summarizes international policies, programs and initiatives with embodied carbon components and distill common themes	Download
Chapter 3: Technical Review	Analyzes the major construction materials in-depth with regards to their embodied carbon impacts, and provides recommendations on how to further the development of supply chain environmental data, such as EPDs, in Washington	Download
Chapter 4: Pilot Study	Presents the pilot projects used for this study and proposes a method for collecting data in the pilot study	Download
Chapter 5: Policy Evaluation	Provides a comprehensive analysis of Buy Clean policy as enacted in California, a framework for developing Buy Clean policy for Washington State, and a list of recommended provisions that Washington State could undertake to facilitate consideration of embodied carbon in public procurement	Download
Appendix A: Buy Clean WA Legislation	Official state documentation relating to Buy Clean Washington	Download
Appendix B: Pilot Supplementary Materials	Provided model specifications worksheet and structural material quantity reporting template	Download
Appendix C: Resources	Collection of educational information, which the research team collated to provide high-level resources targeted to US-based policy professionals	Download

BRIGHTWORKS SUSTAINABILITY

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Becoming Part of the Conversation



**Built
Positive**

Embodied Carbon Network

- Resource sharing, discussion, quick action
- Launched in 2017
- Initiative of the UW Carbon Leadership Forum
- Nine subject-specific Taskforces



Academic



Buildings



Construction



LCA Data/Tools



Materials



Outreach



Policy



Renewables



Reuse

W CARBON LEADERSHIP FORUM
Advancing low carbon construction through research, education and outreach

PLATINUM

ARUP

CENTRAL

MITHÜN

Orca

Thornton Tomasetti

SKANSKA

GOLD

climate earth

SARGENT & LUNDY

NRMCA

OWENS CORNING

thinkspace

URBAN FABRICK

WALTER P. MOORE

SILVER

ADRIAN SMITH + GORDON GILL | ARKIN TILT | KATERRA | LUND OPSAHL | SELLEN | SHKS | SIEGEL AND STRAIN

SUPPORTERS

ARCHITECTURE 2030 | ATHENA SMI | CASBA | COALITION TO PRESERVE LA | CORRIM | ECOLOGICAL BUILDING NETWORK
ENDEAVOUR CENTRE | NET ZERO ENERGY COALITION

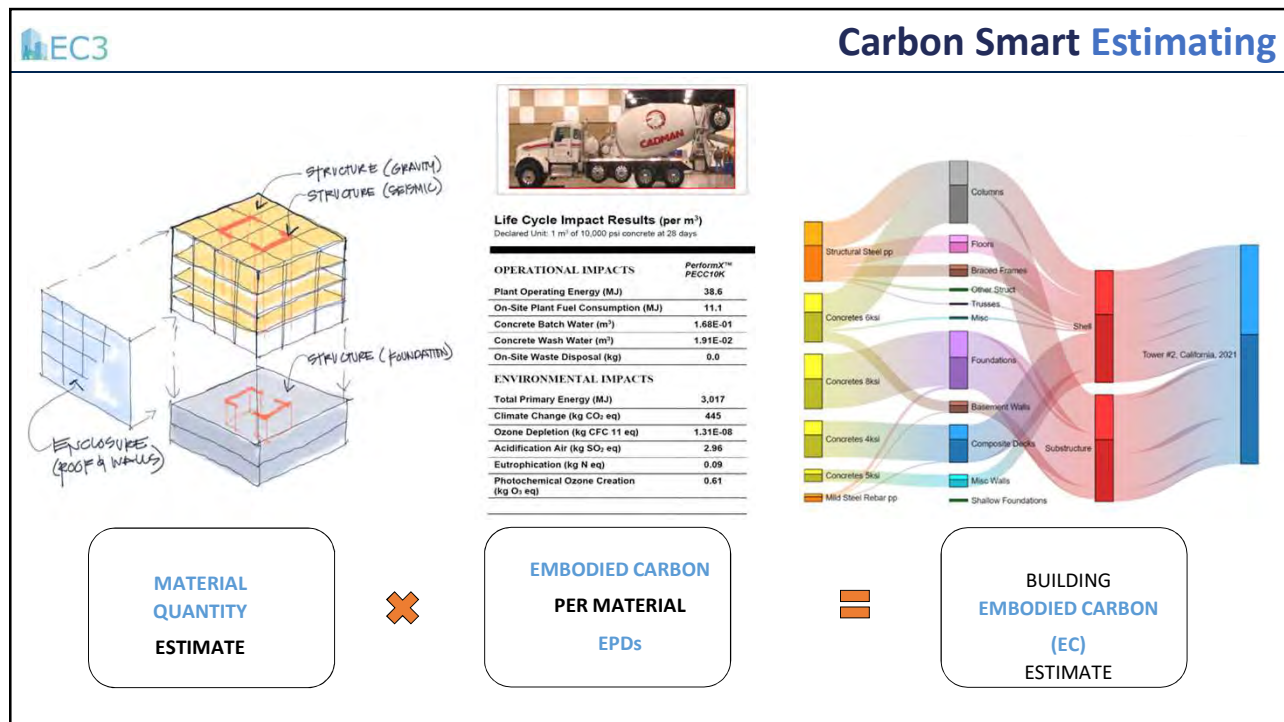
BRIGHTWORKS SUSTAINABILITY

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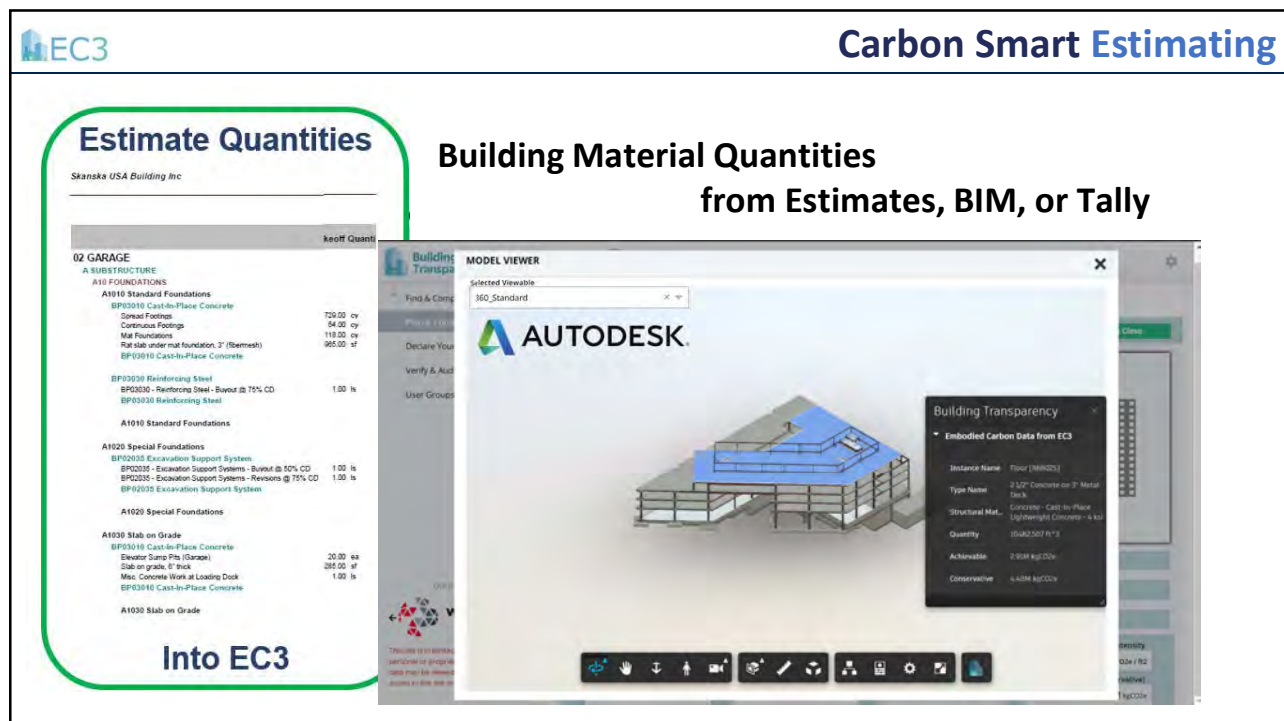
Embodied Carbon in Construction Calculator



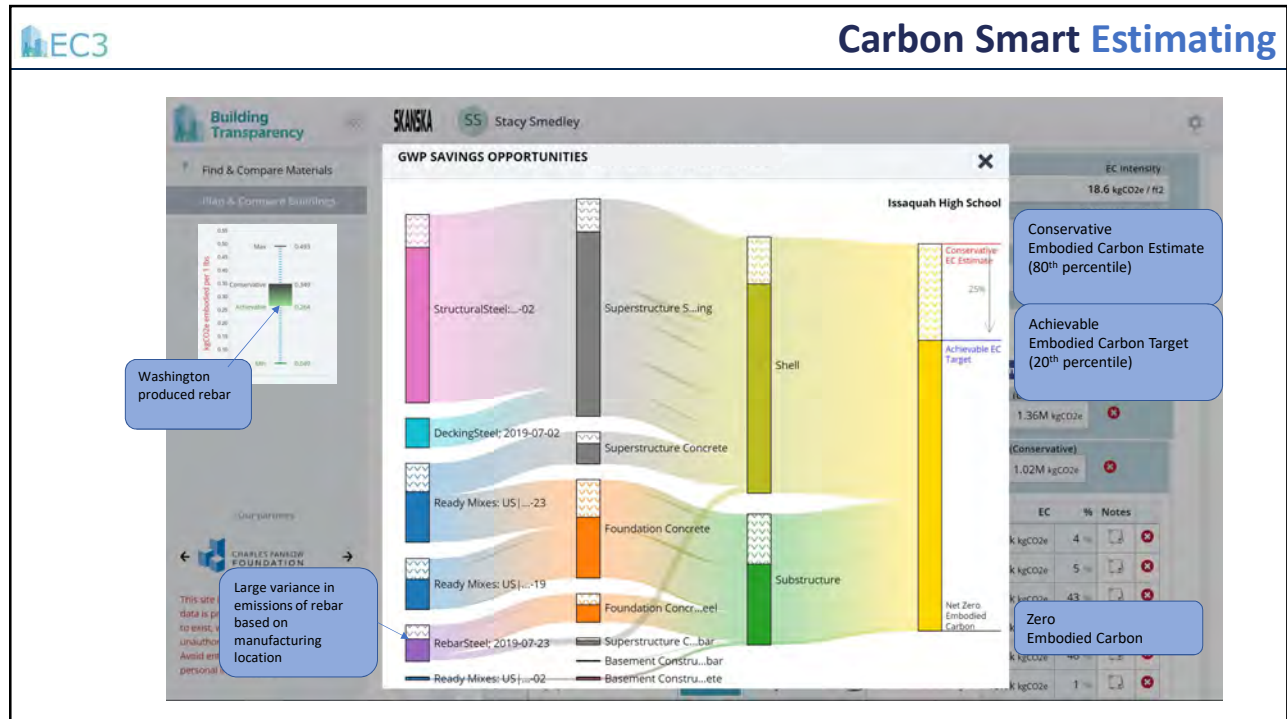
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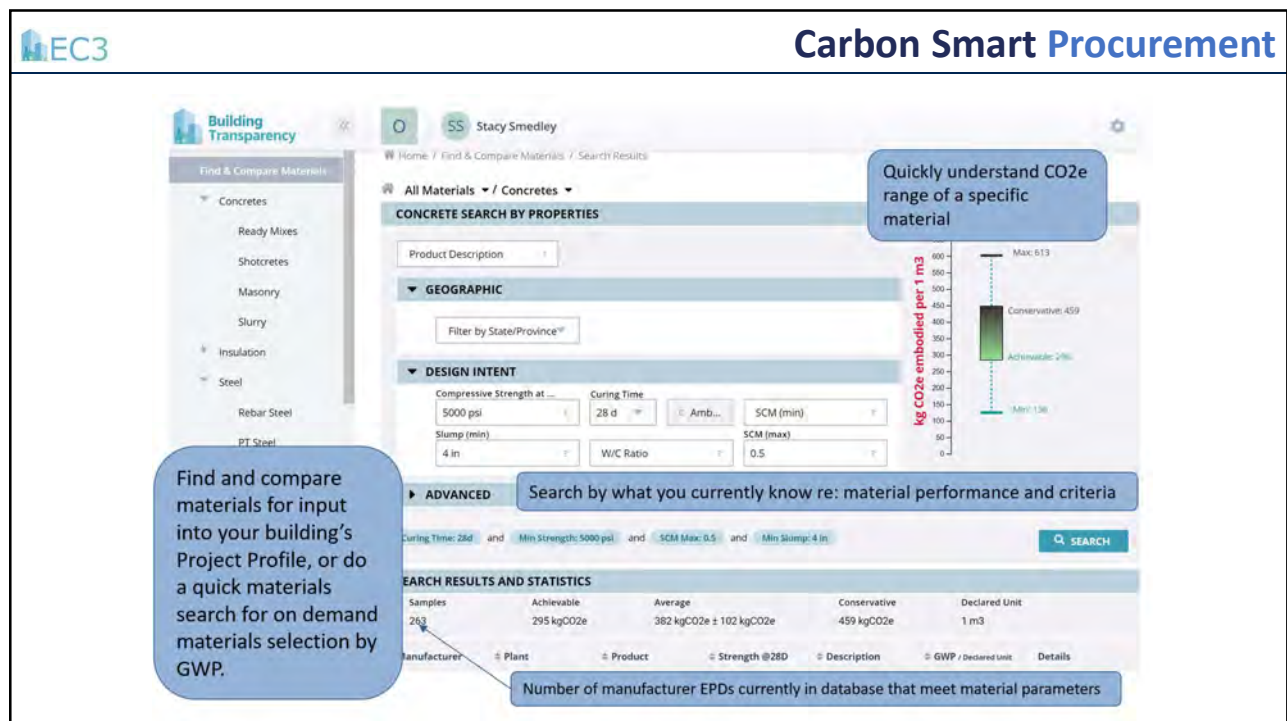
35




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Carbon Smart Procurement

Sort compliant manufacturers by GWP (CO₂e) to find lowest emitting options.

Manufacturer	Plant	Product	Compressive Strength	Description	GWP	Details
CENTRAL CONCRETE	Pleasanton (wet)	Mix 3FAEG921	27 MPa	3IN LN 0.50W/C 3/4" 70%SCM 3"-5"SL	144 kgCO ₂ e	Details
CENTRAL CONCRETE	Hayward	Mix 430PCS21	20 MPa	4IN LN 3000 PSI 1" EF70 3"-5"SL	146 kgCO ₂ e	Details
				4IN LN 3000 PSI 1" EF70 3"-5"SL	160 kgCO ₂ e	Details
				4IN LN 3000 PSI 1" EF70 3"-5"SL	160 kgCO ₂ e	Details
				SP 0.55W/C 3/4" 7.9% AIR	161 kgCO ₂ e	Details

Organization Name: CENTRAL CONCRETE

Plant Name: Pleasanton (wet)

Product Name: Mix 3FAEG921

Description: 3IN LN 0.50W/C 3/4" 70%SCM 3"-5"SL

GWP: 144 kgCO₂e

Concrete Compressive Strength 28D: 27 MPa

Slump: 4in - 6in

W/C Ratio: 0.5

SCMs: 0.75% Total

Original EPD File: [Download](#)

STATISTICS


1521 371 kgCO₂e 88 kgCO₂e 438 kgCO₂e 299 kgCO₂e 1 m3

SEARCH RESULTS

Manufacturer	Plant	Product	Compressive Strength	Description	GWP	Details
CENTRAL CONCRETE	Pleasanton (wet)	Mix 3FAEG921	27 MPa	3IN LN 0.50W/C 3/4" 70%SCM 3"-5"SL	144 kgCO ₂ e	Details
CENTRAL CONCRETE	Hayward	Mix 430PCS21	20 MPa	4IN LN 3000 PSI 1" EF70 3"-5"SL	146 kgCO ₂ e	Details
				4IN LN 3000 PSI 1" EF70 3"-5"SL	160 kgCO ₂ e	Details
				4IN LN 3000 PSI 1" EF70 3"-5"SL	160 kgCO ₂ e	Details
				SP 0.55W/C 3/4" 7.9% AIR	161 kgCO ₂ e	Details

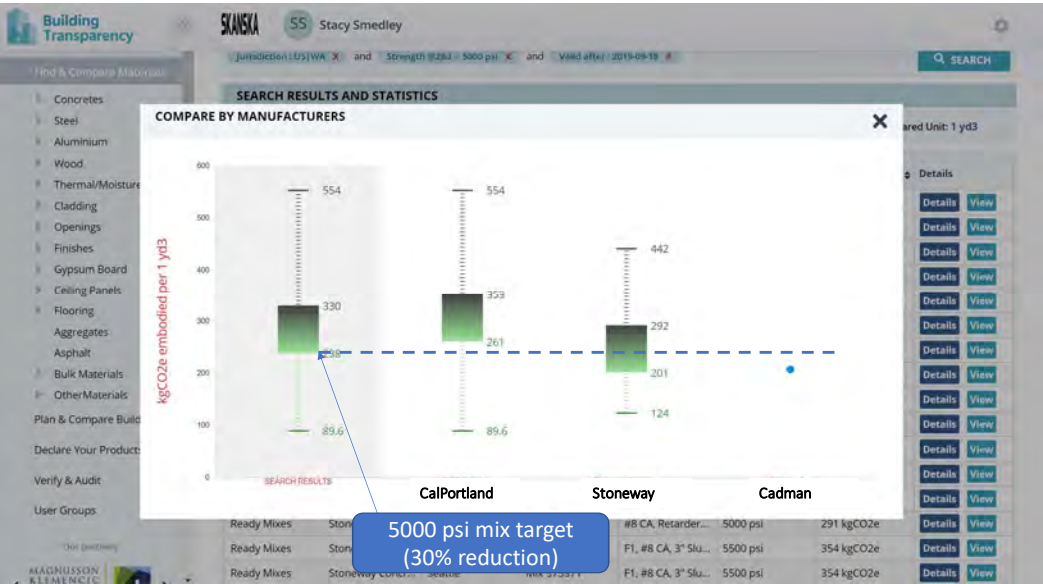
See details and automatically download the associated EPD

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Carbon Smart Procurement

Set Targets, Inform Procurement



COMPARE BY MANUFACTURERS

Manufacturer	kgCO ₂ e embodied per 1 yd ³
CalPortland	330
Stoneway	359
Cadman	292
Target (5000 psi mix)	500
Target (30% reduction)	201

SEARCH RESULTS AND STATISTICS

Ready Mixes	Stoneway	Stoneway concrete	Stoneway concrete
#8 CA, Retarder...	5000 psi	291 kgCO ₂ e	
F1, #8 CA, 3" Sku...	5500 psi	354 kgCO ₂ e	
F1, #8 CA, 3" Sku...	5500 psi	354 kgCO ₂ e	

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Building Transparency Phil Northcott

Home / Plan & Compare Buildings

PROJECT

Project Name * Tower #2, California, 2021 Building Use Office Approximate Construction Start Date 10/10/2018

Project address 5204 154th Ave NE, Overlake, WA 98052, United States

BUILDING CLASSIFICATION

REFERENCE & COMPARISON

CLIENT

BUILDING QUANTITIES

Floor Area Above Grade 154000 m2 Floor Area Below Grade 144 m2 Floors 51 Stories Height EC (Achievable) 40.1M kgCO2e EC (Conservative) 64.3M kgCO2e EC (Conservative) 418 kgCO2e/m2

SHELL

SubAssembly * Other Struct Uniformat L2 Weight EC (Achievable) 9.41M kgCO2e EC (Conservative) 20.4M kgCO2e

Cell	Element *	Search	Material *	Quantity	Unit	EC	%
@A1A	Reinforcing Steel	Search	RebarSteel	12947	m	16.3M kgCO2e	97 %
@A1B	Others	Search	Ready Mixes: 4 ksi, 6.5 in	1201	m3	439K kgCO2e	3 %

Trusses

SubAssembly * Trusses Uniformat L2 Weight EC (Achievable) 783K kgCO2e EC (Conservative) 1.26M kgCO2e

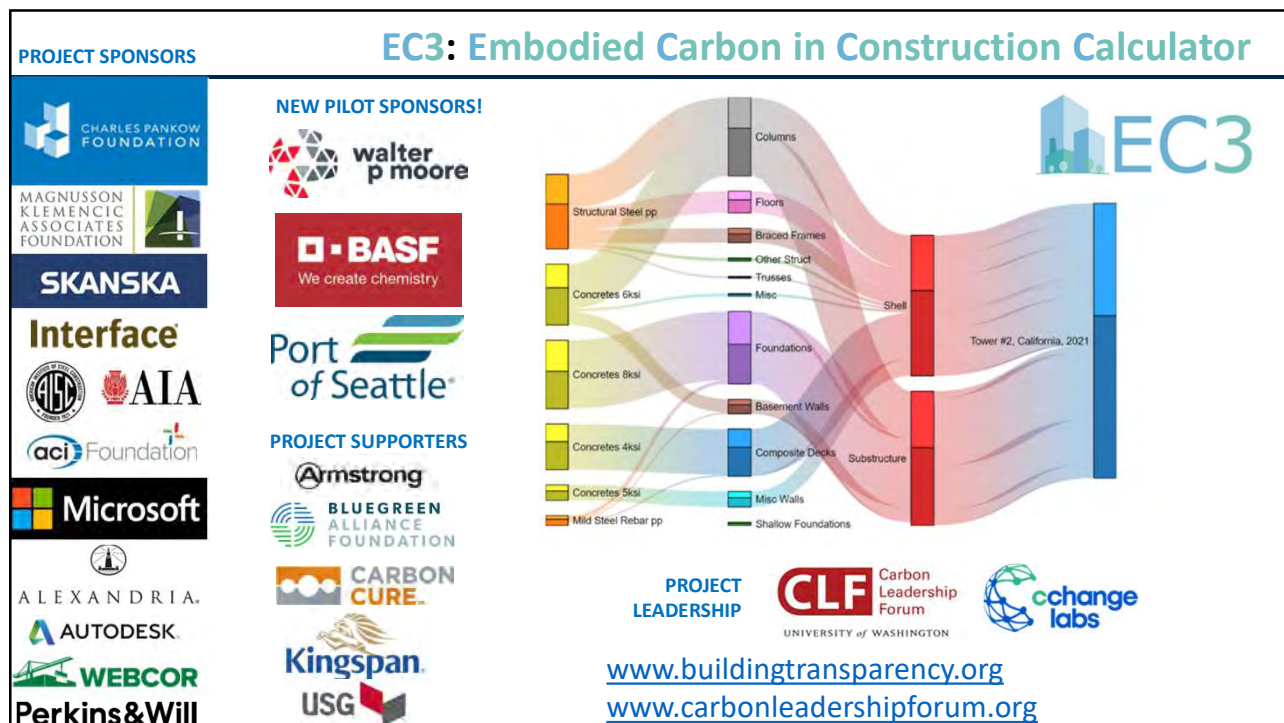
Cell	Element *	Search	Material *	Quantity	Unit	EC	%
@A2A	Steel Trusses	Search	StructuralSteel	715	t	1.13M kgCO2e	100 %

Braced Frames

SubAssembly * Braced Frames Uniformat L2 Weight EC (Achievable) 1.73M kgCO2e EC (Conservative) 2.24M kgCO2e

2019-03-01 18:55:51

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Q&A

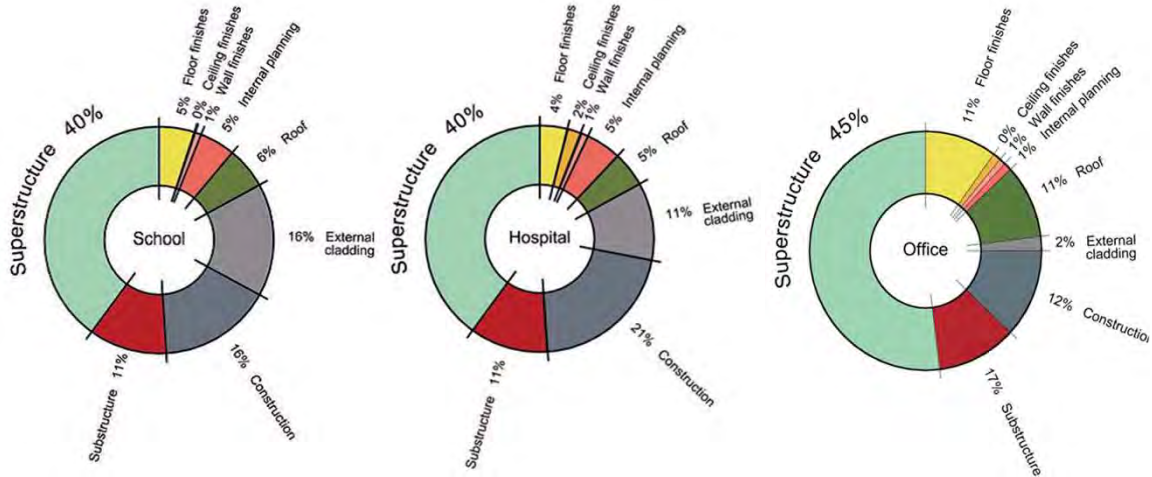
43

**EMBODIED CARBON AND BUILDING MATERIALS:
REDUCTION STRATEGIES**

RAPHAEL SPERRY
ASSOCIATE | SUSTAINABILITY
raphael.sperry@arup.com

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MOST OF THE CARBON IN A BUILDING IS IN THE STRUCTURE



Ref: Arup, Embodied Carbon Study, Concrete Centre 2012.

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MOST BUILDING STRUCTURES ARE STEEL, CONCRETE, OR WOOD

Concrete	Steel	Masonry	Wood
----------	-------	---------	------

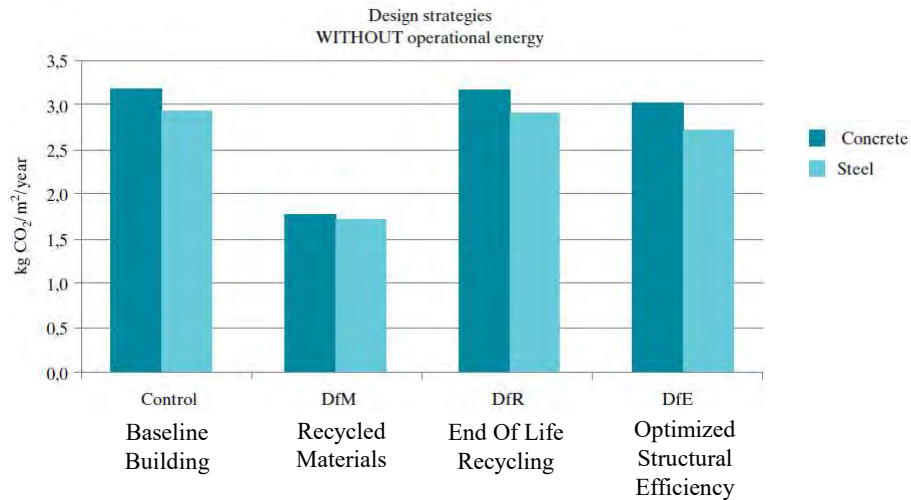
TABLE 601
FIRE-RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS (HOURS)

BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
	A	B	A	B	A	B	HT	A ^c	B
Primary structural frame ^d (see Section 202)	3 ^a	2 ^a	1	0	1	0	HT	1	0
Bearing walls									
Exterior ^{e,f}	3	2	1	0	2	2	2	1	0
Interior	3 ^a	2 ^a	1	0	1	0	1/HT	1	0
Nonbearing walls and partitions									
Exterior	See Table 602								
Nonbearing walls and partitions									
Interior ^d	0	0	0	0	0	0	See Section 602.4.6	0	0
Floor construction and associated secondary members (see Section 202)	2	2	1	0	1	0	HT	1	0
Roof construction and associated secondary members (see Section 202)	1 1/2 ^b	1 ^{b,c}	1 ^{b,c}	0 ^c	1 ^{b,c}	0	HT	1 ^{b,c}	0

Ref: California Building Code

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REDUCING EMBODIED CARBON IN STRUCTURES



Ref: Anderson, John & Silman, Robert. (2009). A Life Cycle Inventory of Structural Engineering Design Strategies for Greenhouse Gas Reduction. Structural Engineering International. 19. 283-288.
10.2749/101686609788957946.

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REDUCING EMBODIED CARBON IN STRUCTURES: LONG SPAN

- Comparison of airport structures designed by Arup
- Highly project specific
- Space frames can be efficient, have a broad range
- Material optimization is possible

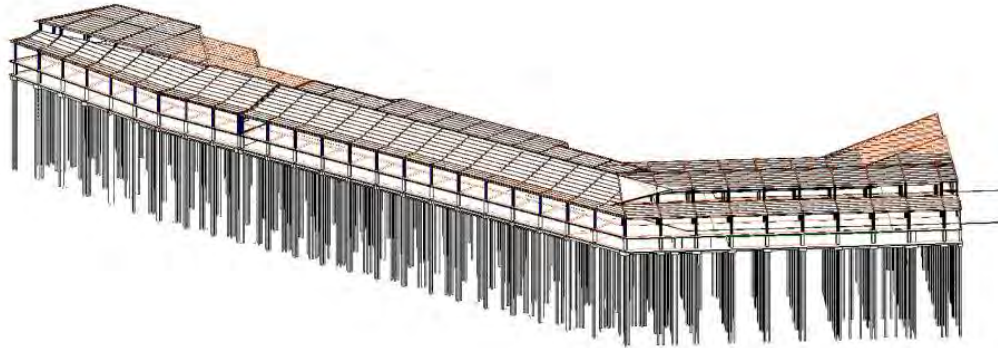
Airport	Structure Type	Space Type	Structural Efficiency	D
NAICM MEX	Space frame to ground	Terminal + Concourse	42-54 kg/m ² Sum of Space Frame & Funnels per "Design Basis Roof Quantities Overview.xlsx"	
King Abdulaziz International Airport (KAIA)	Space frame on columns	Terminal -Post-security international hub	106 kg/m ²	
Abu Dhabi International Airport (ADIA)	Space frame on columns	Terminal- Passenger Processor	244 kg/m ²	
Beijing Capital International Airport Terminal 3	Space frame on columns	Terminal – Passenger Processor (typical bay)	130 kg/m ²	
Dublin Airport Terminal 2	Steel post and beam	Terminal – Passenger Processor	285 kg/m ²	

Ref:Arup

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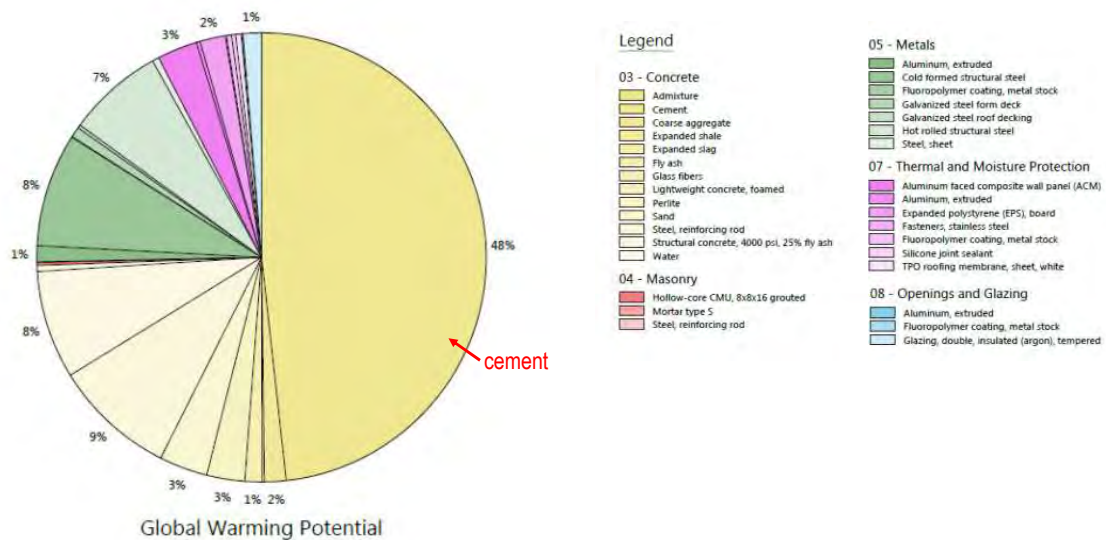
REDUCING EMBODIED CARBON IN STRUCTURES: STEEL STRATEGIES

- Material reuse (e.g. salvaged steel piles, structural sections, open-web joists)
- Low-GWP specification:
 - short-term, switches demand
 - long-term, may shift market



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REDUCING EMBODIED CARBON IN STRUCTURES: CONCRETE

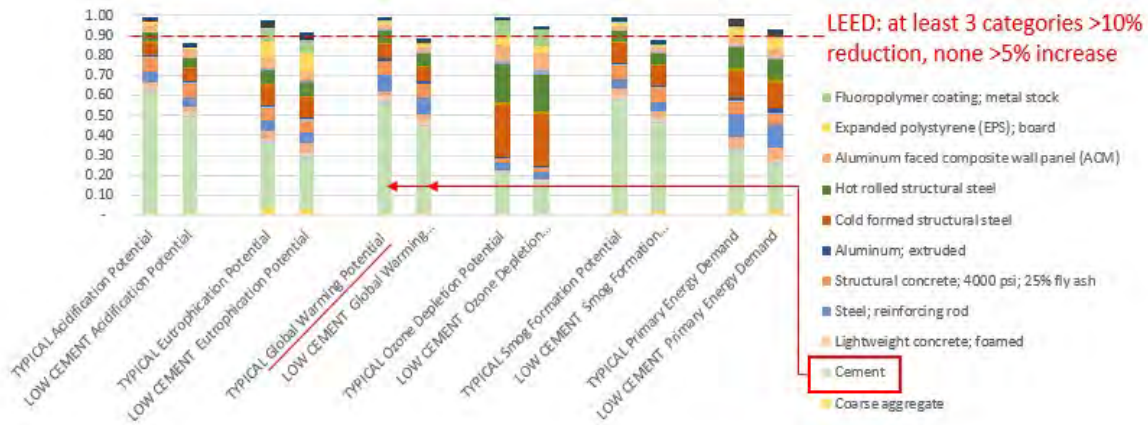


Ref: San Francisco International Airport, Boarding Area B

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REDUCING EMBODIED CARBON IN STRUCTURES: CONCRETE

Concrete mix designs reduce total project global warming potential impact by more than 10%

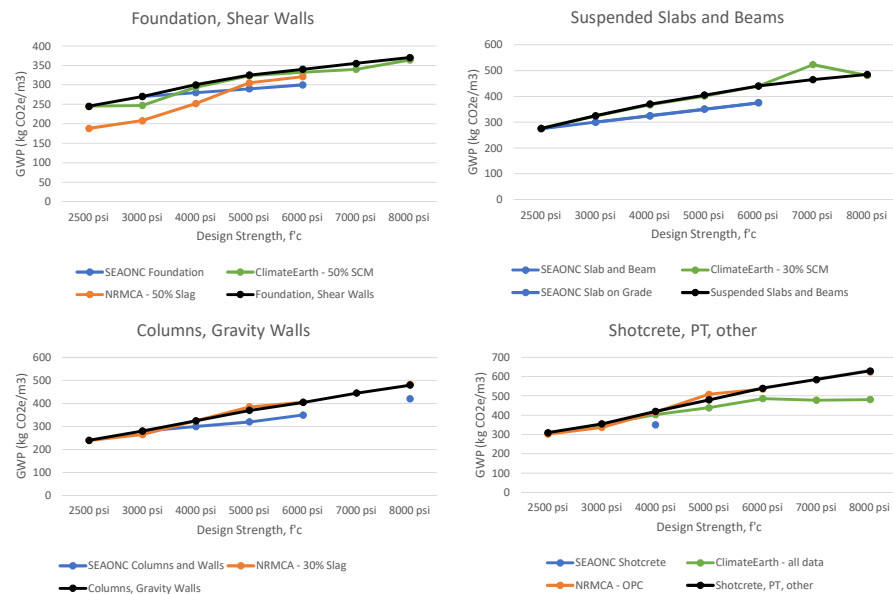


Ref: San Francisco International Airport, Boarding Area B

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REDUCING EMBODIED CARBON IN STRUCTURES: CONCRETE STRATEGIES

- Select the lowest GWP mix for each element
- Don't overdesign
- Replace cement with SCMs
- Allow for longer strength gain



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REDUCING EMBODIED CARBON IN STRUCTURES: CONCRETE MODEL SPECIFICATIONS

Bay Area Built Environment Embodied Emissions Project

This project aims to reduce embodied emissions in the built environment by creating local specifications and model policies for low embodied-carbon concrete, developed through a robust regional stakeholder engagement process. The County of Marin leads with project funding from the Bay Area Air Quality Management District, in partnership with StopWaste, Ecological Building Network, Arup, and Carbon Leadership Forum. The project proposal was also supported by City and County of San Francisco, County of Alameda, City of Berkeley, USGBC, and over 30 building industry companies and organizations that work in the Bay Area.

Bay Area stakeholders are encouraged to participate:

Local governments: Participate in the working group to shape the model policy; consider adoption of standards in late 2019.

Developers: Submit a project that will complete by 2022 to be considered for engineering assistance.

Building professionals: Participate in the working group and help shape the specifications.

Project Outcomes:

1. **Model code language** for adoption by local governments starting with County of Marin
2. Low embodied-carbon concrete **specifications** for residential and non-residential applications
3. **Four pilot projects** receiving technical assistance to apply the specifications
4. Formation of a **Bay Area Regional Materials Working Group** as an extension of the Embodied Carbon Network

Contact Marin County to learn more:
azanmiller@marincounty.org or
 (415) 473-2797



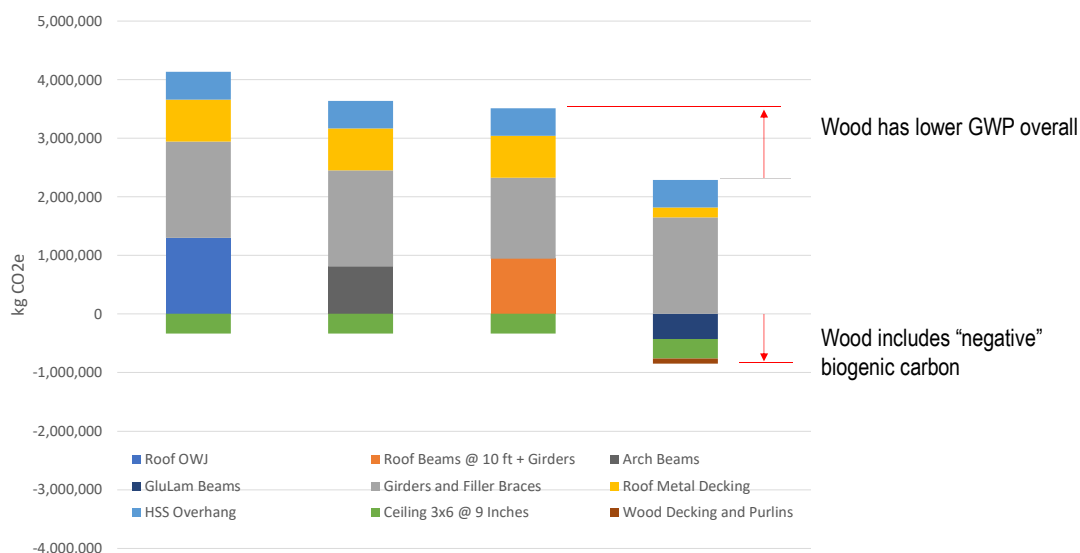
BAY AREA
AIR QUALITY
MANAGEMENT
DISTRICT



53

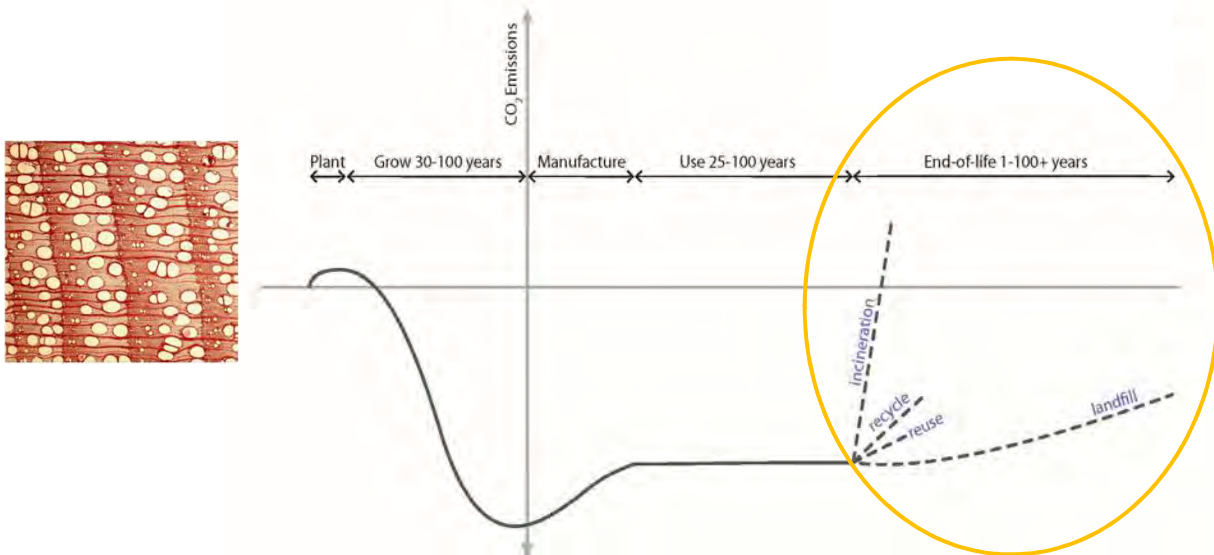
REDUCING EMBODIED CARBON IN STRUCTURES: WOOD

Embodied Carbon - Roof Options



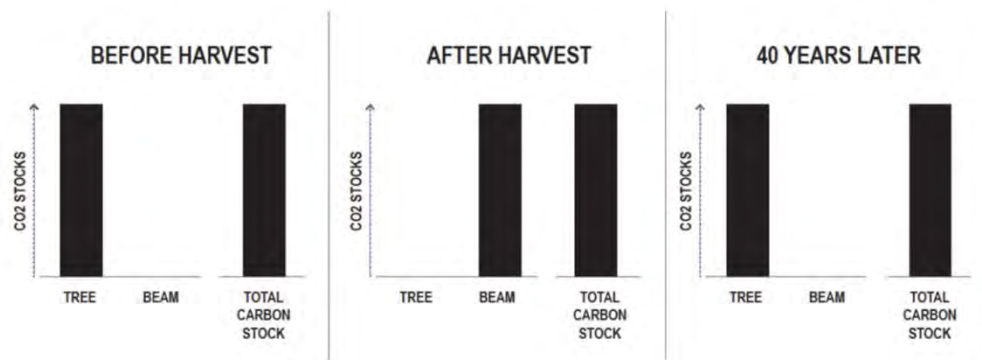
54

WHAT IS BIOGENIC CARBON?



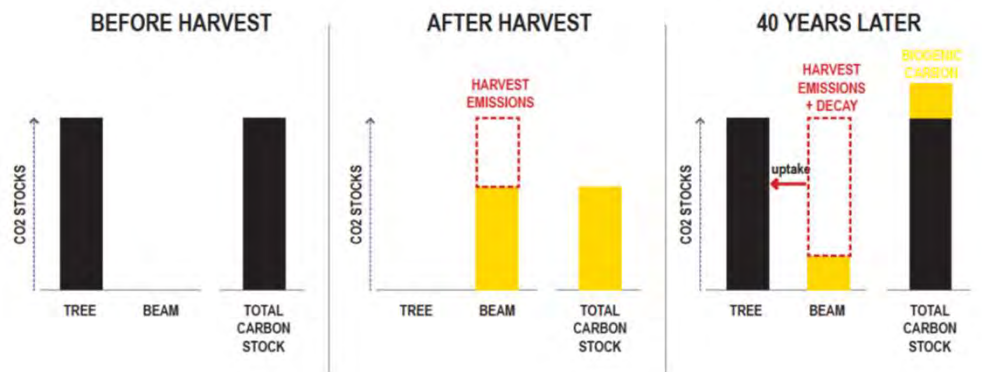
55

BIOGENIC CARBON – INACCURATE SIMPLISTIC VIEW



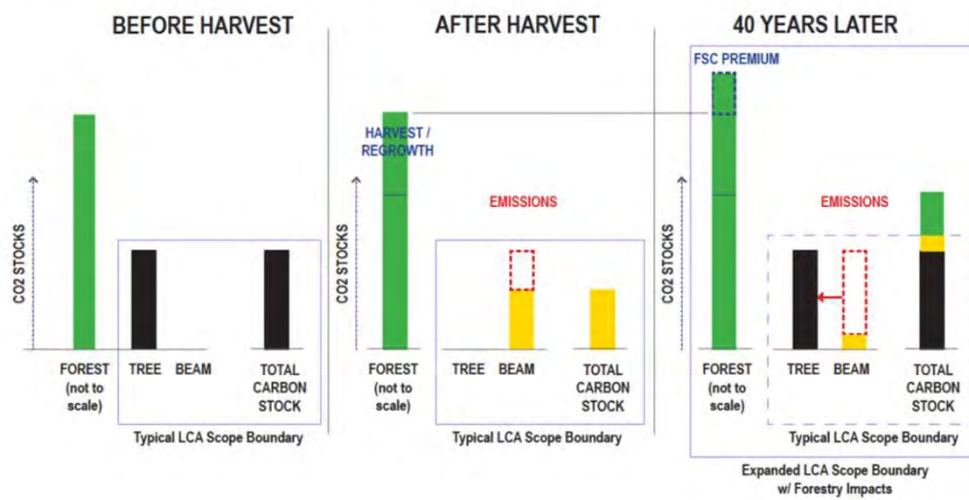
56

BIOGENIC CARBON – MORE ACCURATE SIMPLE VIEW



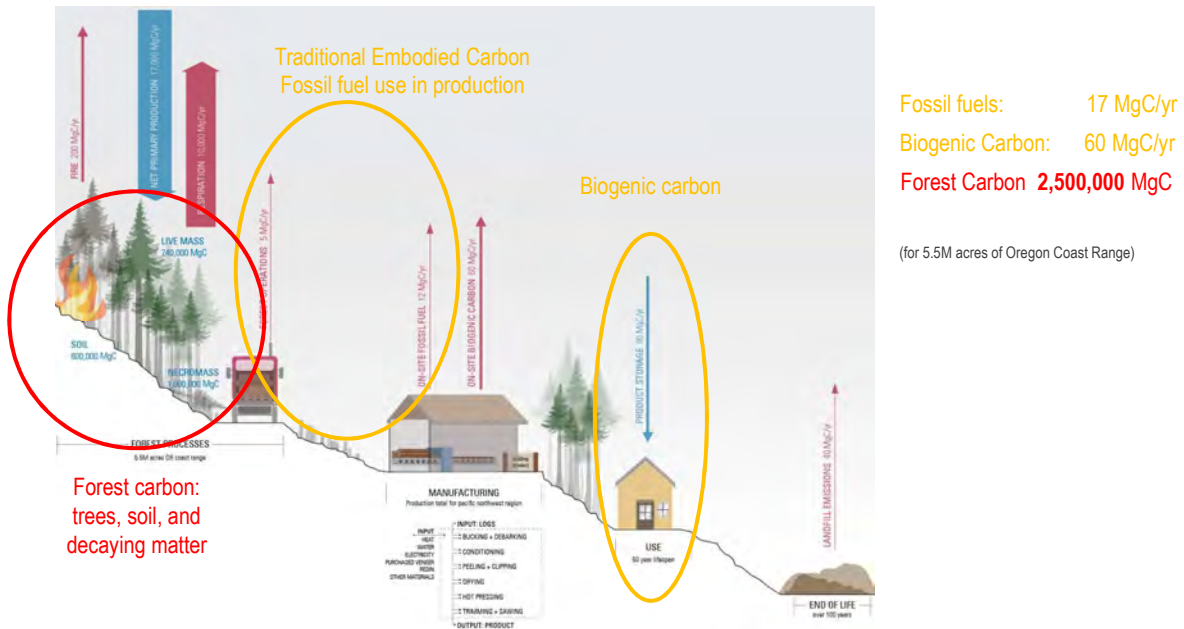
57

BIOGENIC CARBON – ADDING IN FOREST DYNAMICS



58

WHERE IS MOST OF THE CARBON IN FORESTRY?



59

WHERE IS MOST OF THE CARBON ACCOUNTED FOR IN WOOD BUILDINGS?

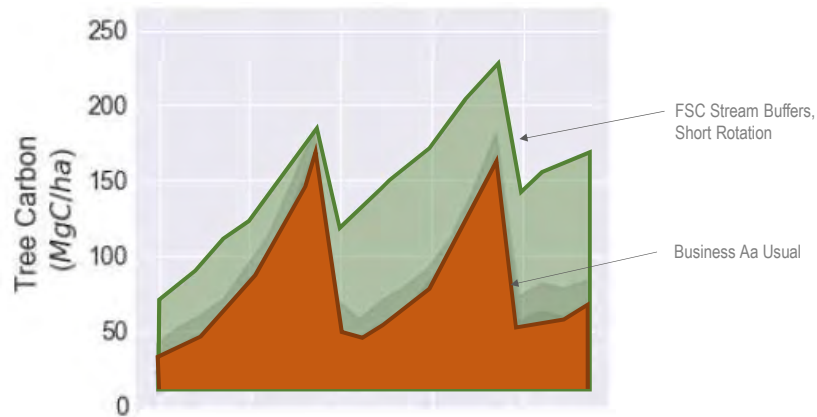
EPD:	Fossil fuels	17 MgC/yr
EPD w/ biogenic carbon:	+ Durable Products	60 MgC/yr
Impact on Forest stocks:	(nowhere)	250,000 MgC

a .025% change in forest stocks is a bigger carbon impact than all durable products...

not even considering other benefits to water quality, biodiversity, local economy, etc.

60

POTENTIAL CARBON IMPACT OF IMPROVING FOREST PRACTICES IS LARGE



FSC forestry can store ~36% more carbon per acre just in tree biomass than business as usual in Oregon, or ~1.8 tons CO₂e per hectare per year just counting stream buffers

Tradeoffs in Timber, Carbon, and Cash Flow under Alternative Management Systems for Douglas-Fir in the Pacific Northwest

David D. Diaz^{1,2,*}, Sara Lorenz², Gregory J. Ehl¹ and Brent Davies²

¹ School of Environmental and Forest Sciences, University of Washington, PO Box 352100, Seattle, WA 98195-2100, USA; edhl@u.washington.edu

² Ecostrust, 721 NW North Ave., #200, Portland, OR 97209, USA; slorenz@ecotrust.org (S.L.); ddiaz@ecotrust.org (D.D.)

61

THE REGENERATIVE POTENTIAL OF SUPPLY CHAINS

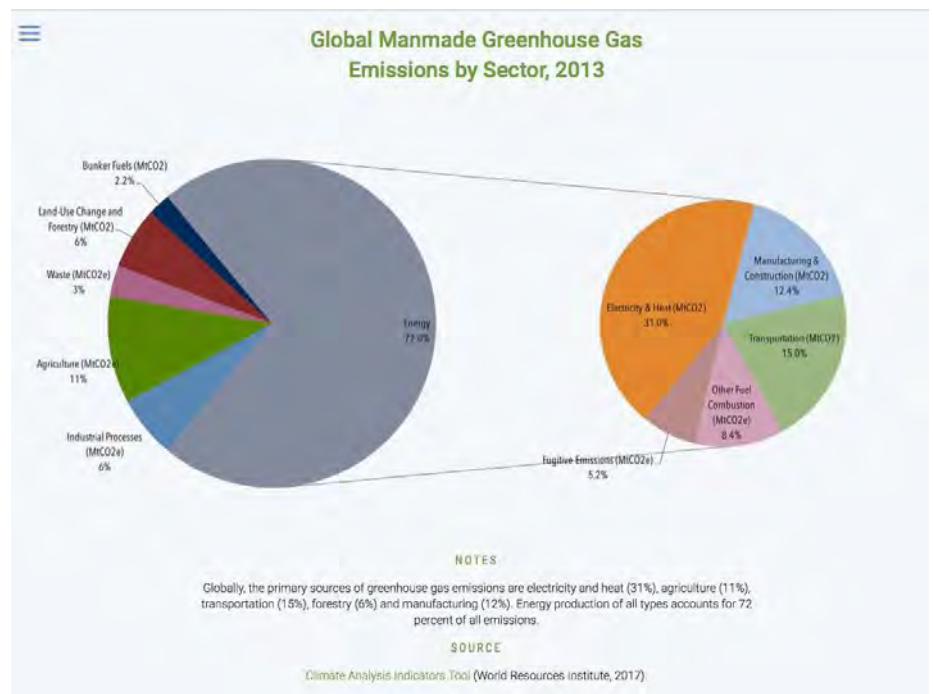


62

BURNING FOSSIL FUELS ISN'T THE ONLY MAJOR SOURCE OF GREENHOUSE GAS EMISSIONS.

According to the IPCC, the agriculture, forestry, and land use (AFOLU) sector is responsible for about one-quarter of global greenhouse gas emissions.

This proportion is slightly smaller in the US (right.)



63

SUPPLY CHAIN TYPES FOR BUILDING MATERIALS

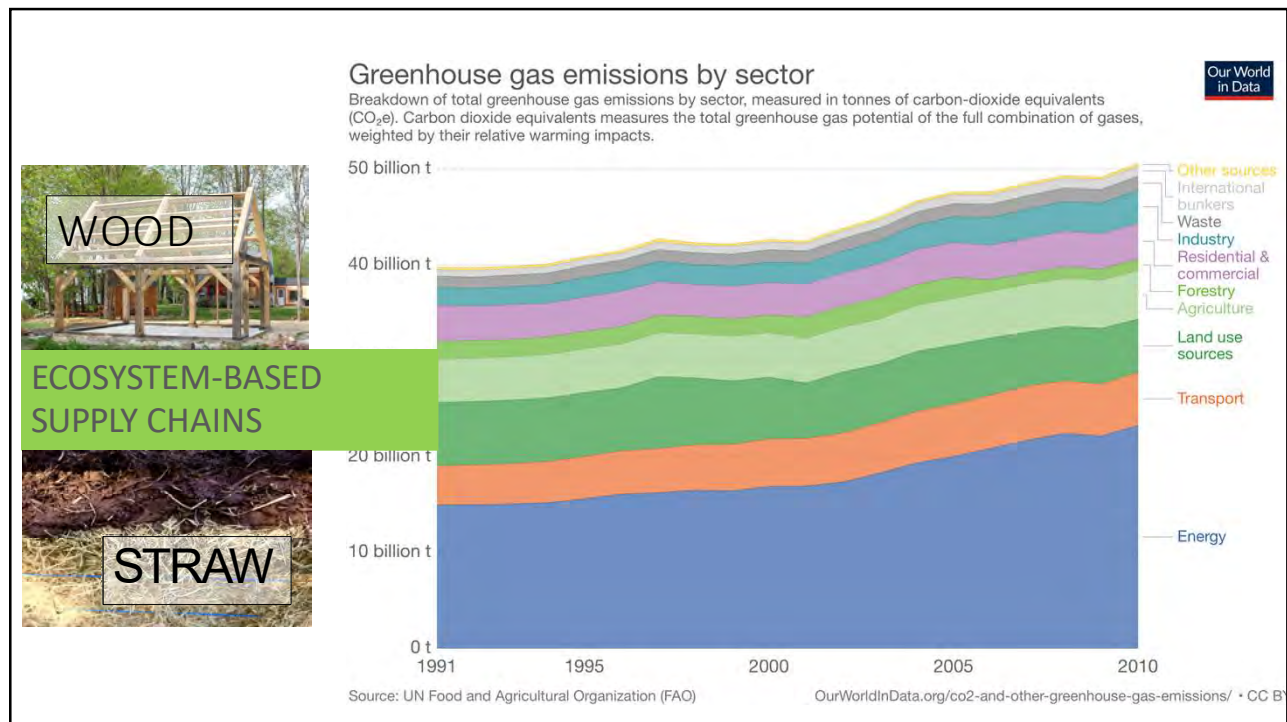
MINERAL-BASED SUPPLY CHAINS



ECOSYSTEM-BASED SUPPLY CHAINS



64



65

THE CURRENT CARBON BASELINE IN ECOSYSTEM SUPPLY CHAINS

FORESTS

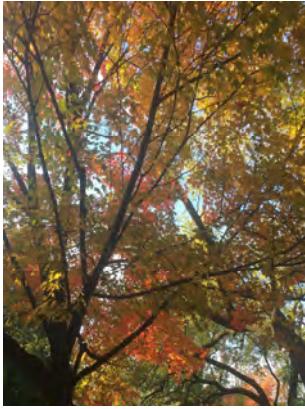
LOSS OF GLOBAL FOREST COVER • LOSS OF BIODIVERSITY/OLDER, MORE COMPLEX FORESTS • LOSS OF SOIL CARBON IN FORESTS

AGRICULTURAL LANDS/GRASSLANDS

SIGNIFICANT LOSS OF ORGANIC SOIL CARBON TO A DEPTH OF SEVERAL FEET OVER THE PAST 200 YEARS AS A RESULT OF INDUSTRIAL AGRICULTURE AND GRAZING

66

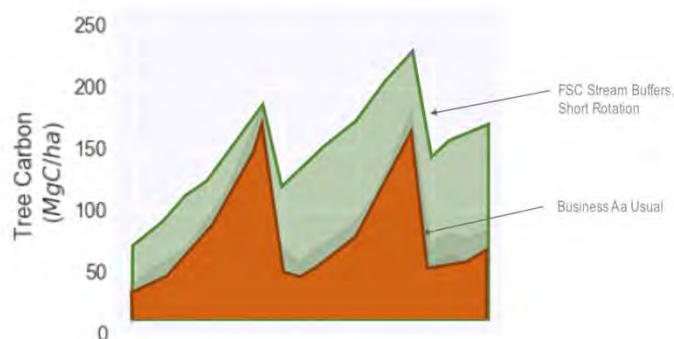
FORESTS: OPPORTUNITIES FOR CARBON SEQUESTRATION



1. MAKING MORE FOREST: REFORESTATION AND AFFORESTATION
2. ADDING AGE TO A FOREST ECOSYSTEM
3. ADDING TO THE ABOVEGROUND CARBON IN A FOREST ECOSYSTEM
4. ADDING TO THE BELOWGROUND CARBON IN A FOREST

67

POTENTIAL IMPACT OF FOREST PRACTICES IS LARGE



FSC forestry can store ~36% more carbon per acre just in tree biomass than business as usual in Oregon, or ~1.8 tons CO₂e per hectare per year just counting stream buffers

Tradeoffs in Timber, Carbon, and Cash Flow under Alternative Management Systems for Douglas-Fir in the Pacific Northwest

David D. Dikar^{1,2,*}, Sara Lorenz², Gregory J. Ehl¹ and Randal Davies²
¹ School of Environmental and Forest Sciences, University of Washington, P.O. Box 352960, Seattle, WA 98195-2960, USA; ddikar@u.washington.edu
² Ecosystems, 723 NW North Ave., #200, Portland, OR 97208, USA; sara.lorenz@usda.gov (S.L.); brian.wentworth@usda.gov (B.W.)

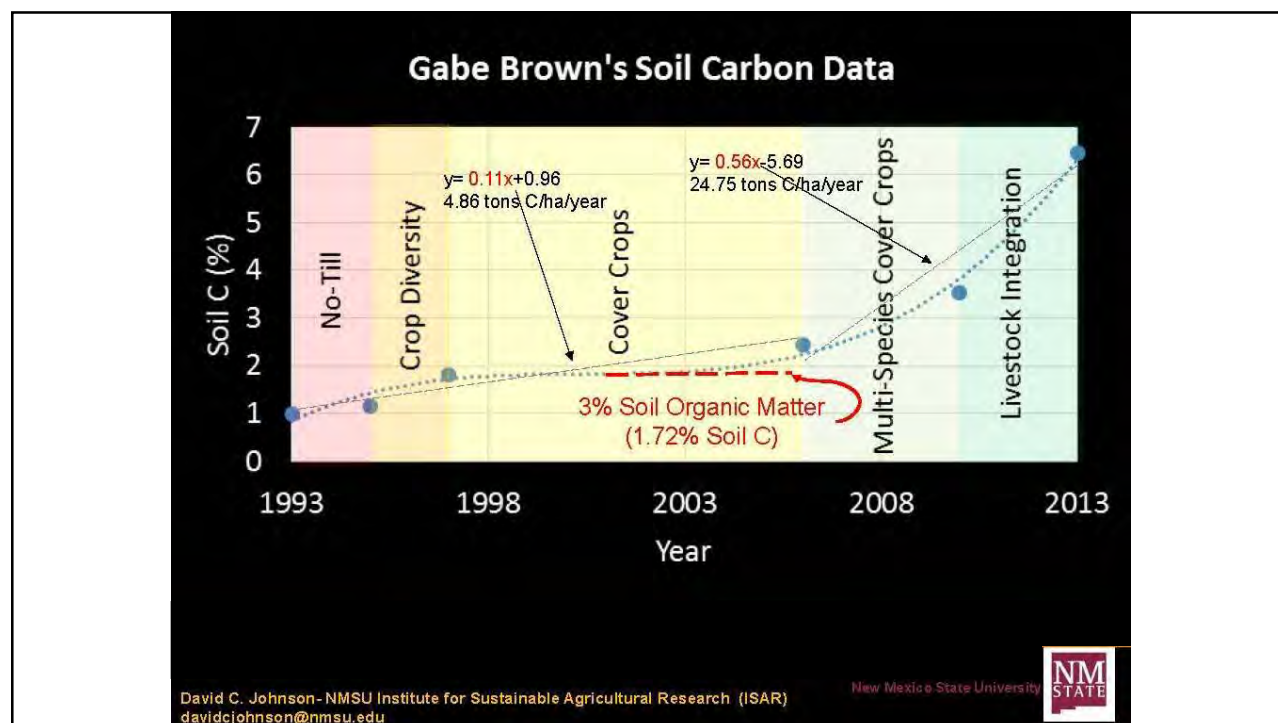
68

AGRICULTURE AND GRASSLANDS: OPPORTUNITIES FOR CARBON SEQUESTRATION



1. Land management practices that support rebuilding stable soil carbon at depth through the liquid carbon pathway
2. Working with the annual cycles of grassland ecosystems to intensify the rate of soil carbon sequestration
3. Creating agricultural ecosystems with multiple yields above- and belowground, supporting the soil microbiome

69



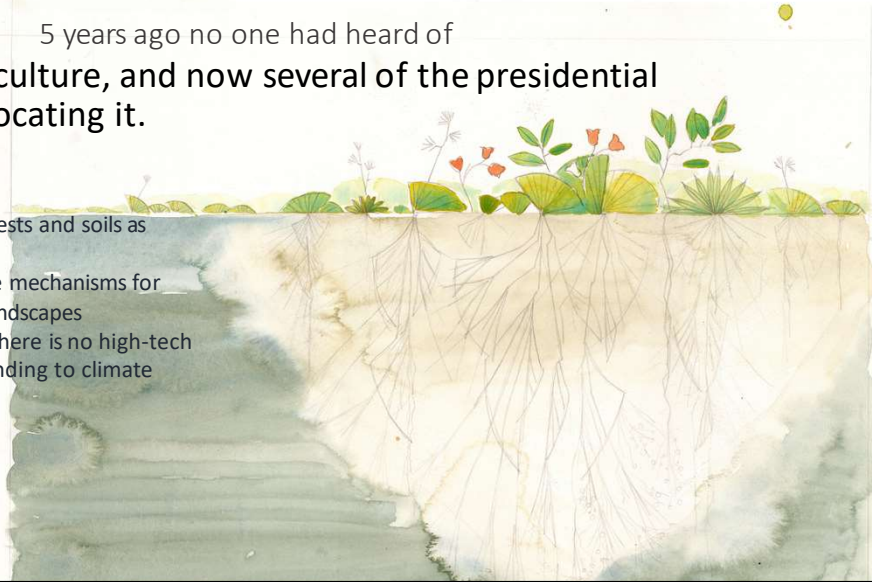
70

THE EXPONENTIAL GROWTH CURVE OF CARBON-SEQUESTERING LAND MANAGEMENT

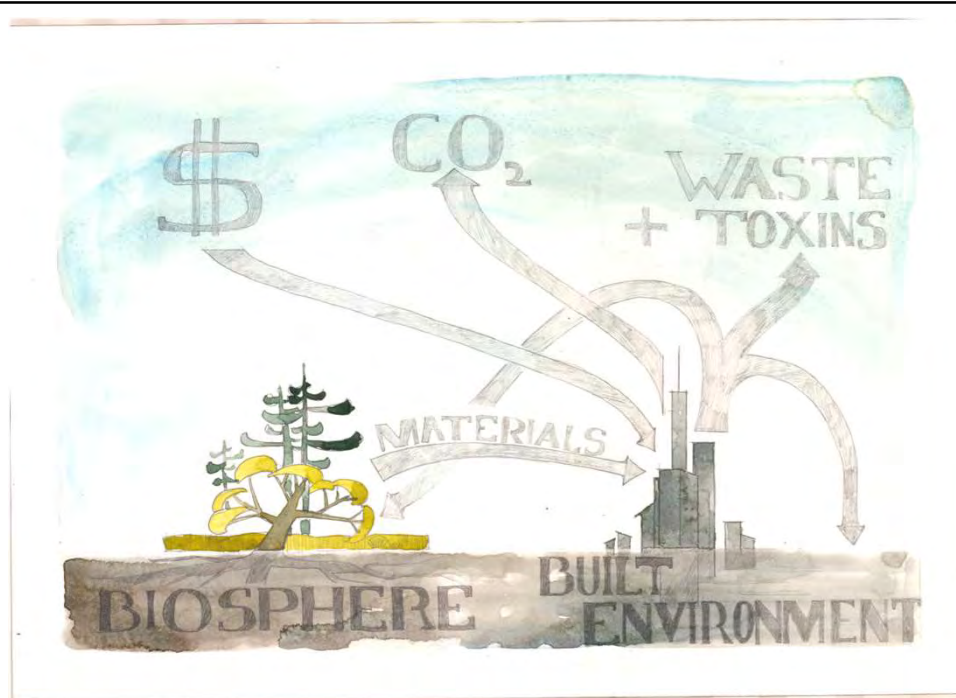
5 years ago no one had heard of

- regenerative agriculture, and now several of the presidential candidates are advocating it.

- Growing awareness of forests and soils as powerful carbon sinks
- Growing awareness of the mechanisms for sequestering carbon in landscapes
- Growing awareness that there is no high-tech “silver bullet” for responding to climate change



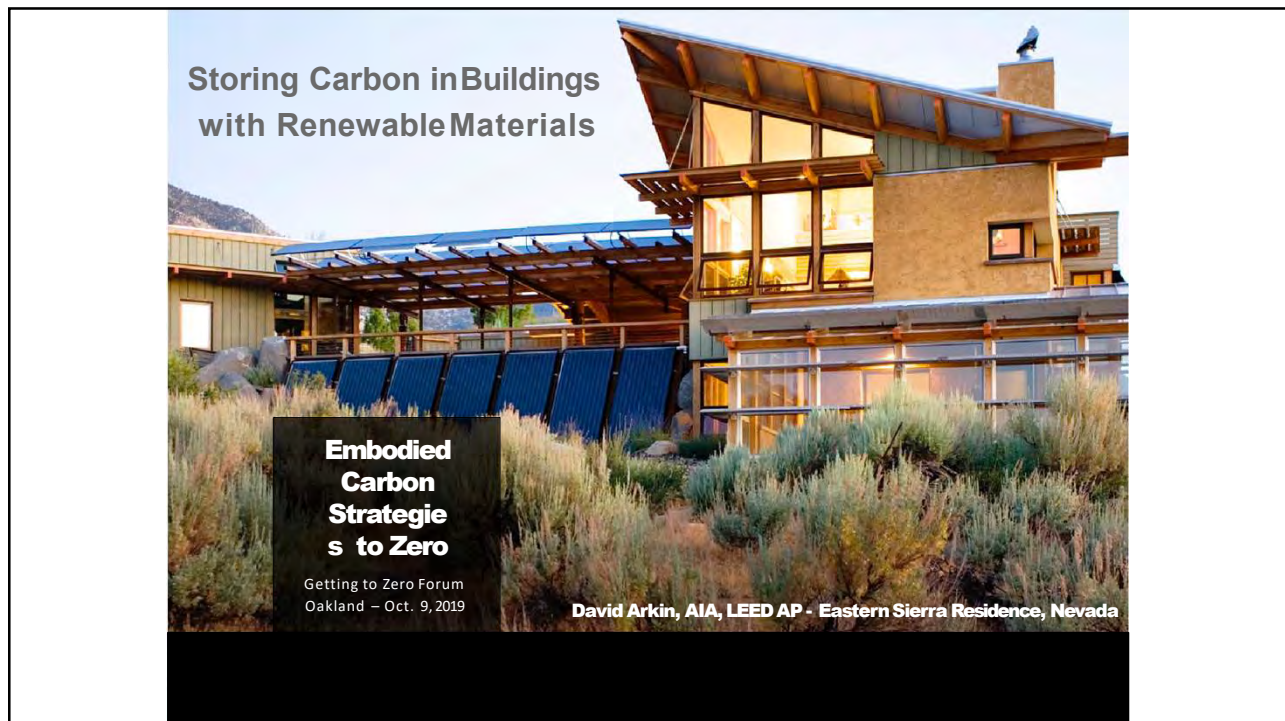
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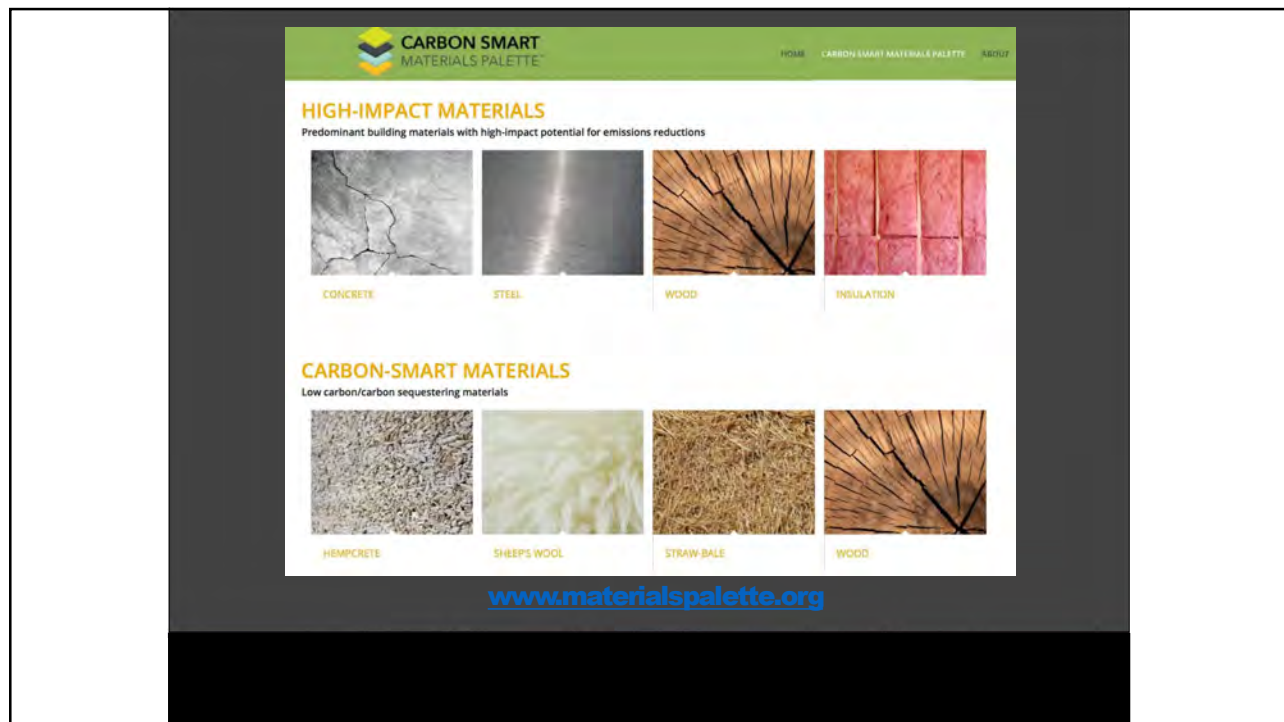
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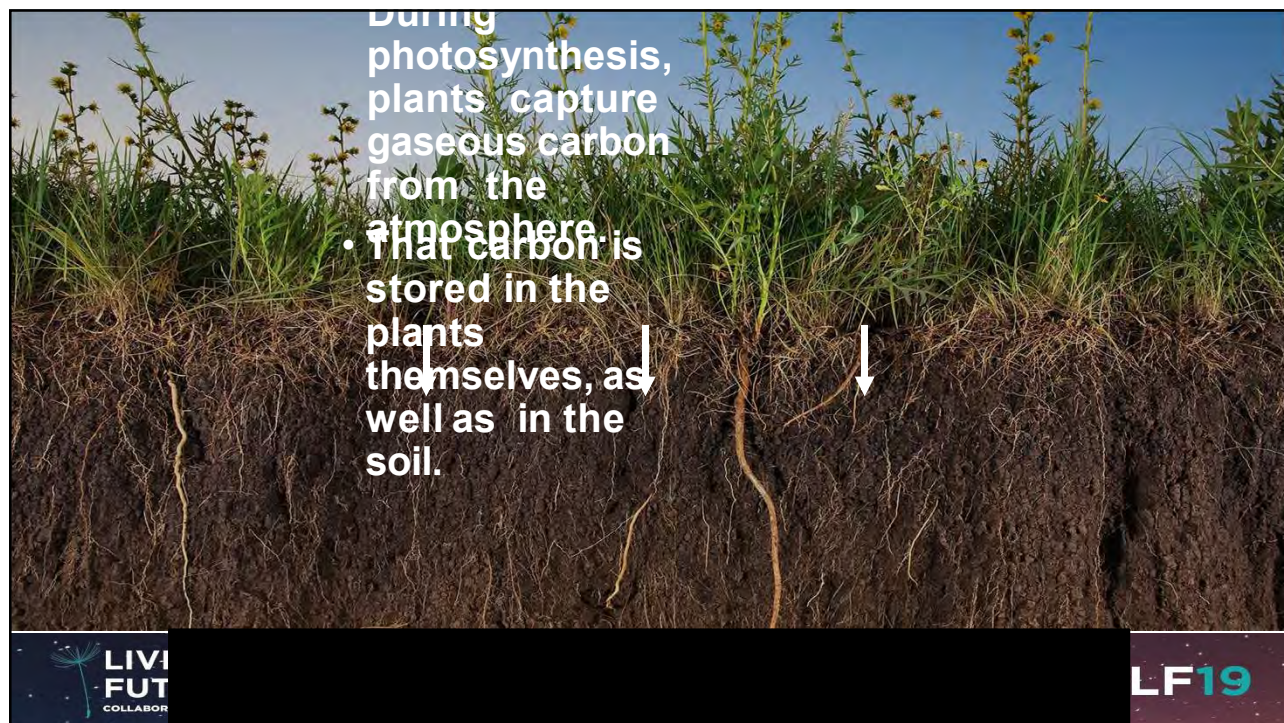
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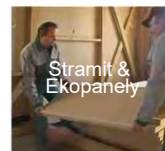
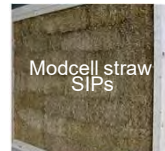


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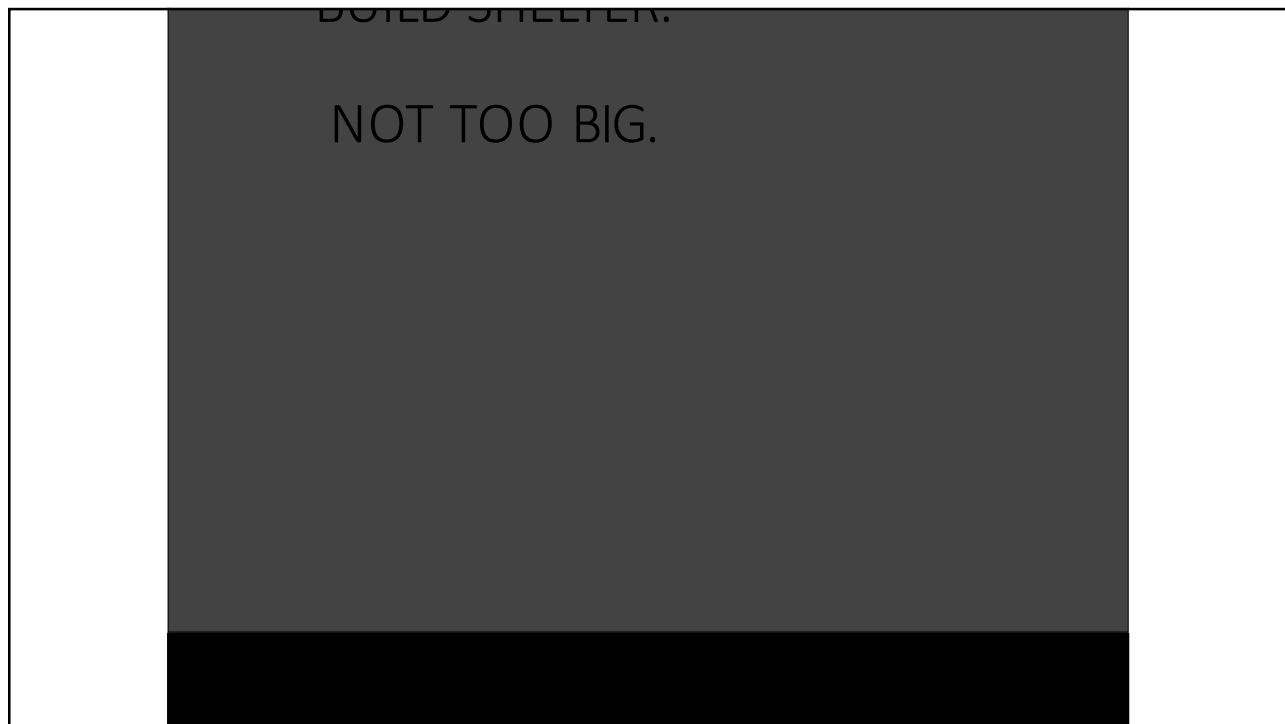
2.16 billion tons of grain straw were grown globally in 2016. That's enough carbon storage to offset all current transportation GHG emissions and more than replace all current insulation materials.



77

BUILD SHELTER.

78

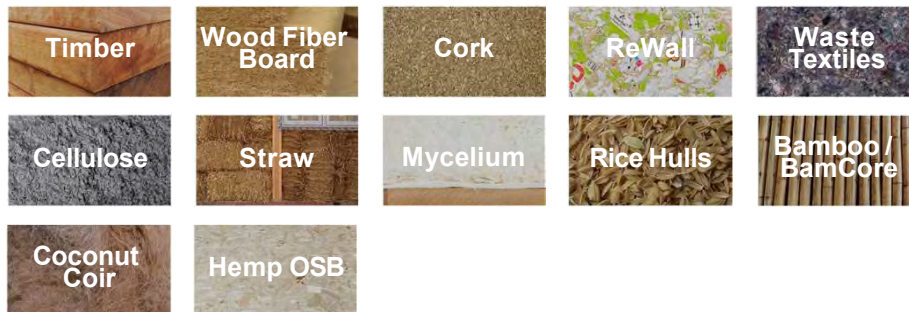


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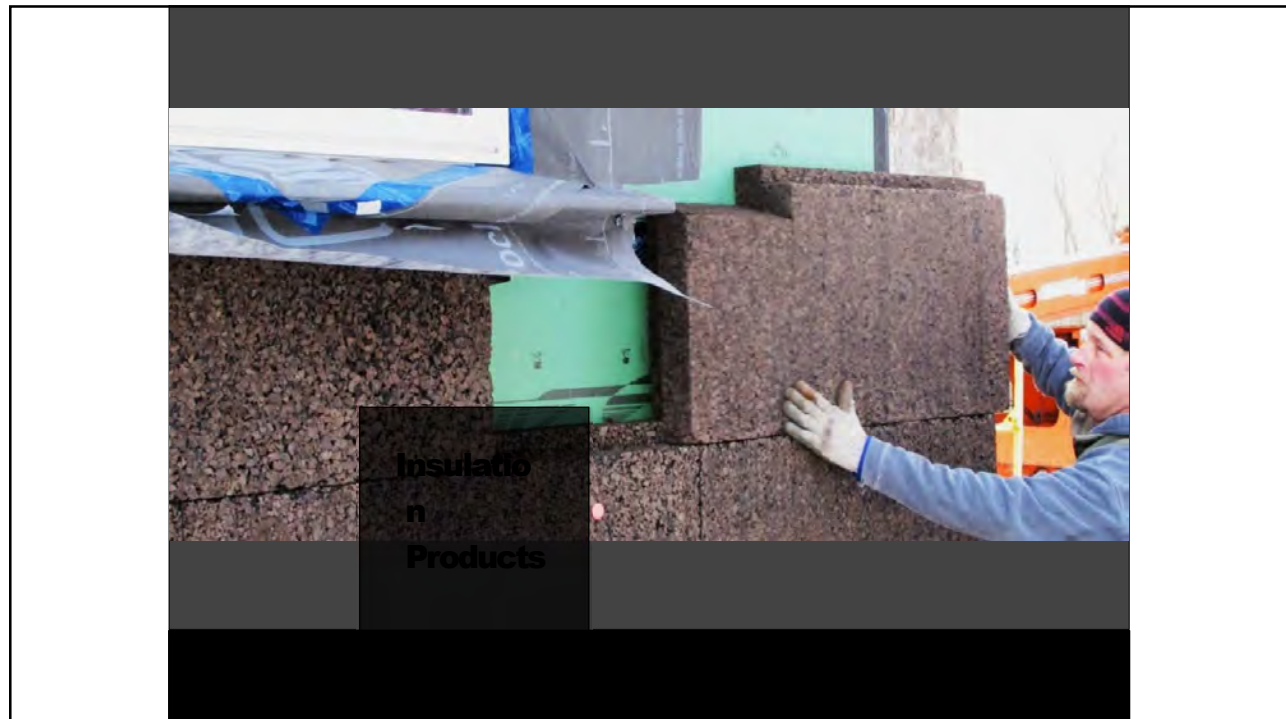
80

There are lots of plant-based, carbon-storing building materials



... materials that are healthier and safer too!

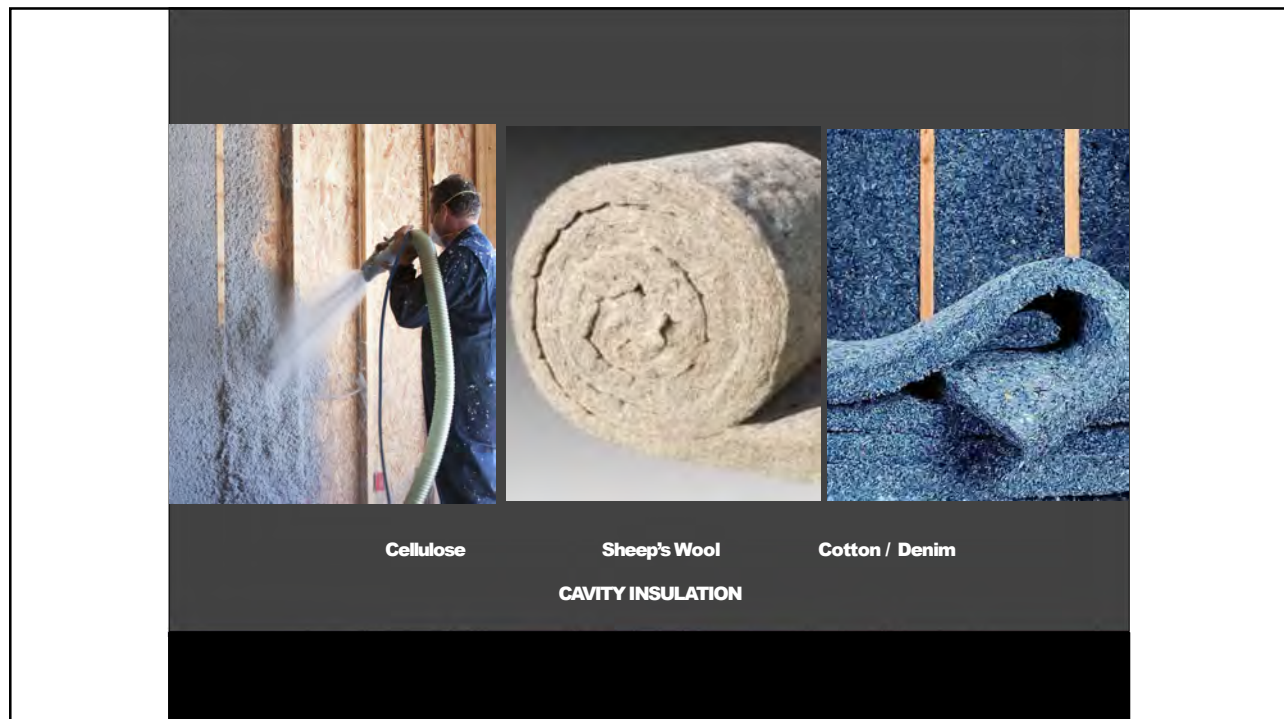
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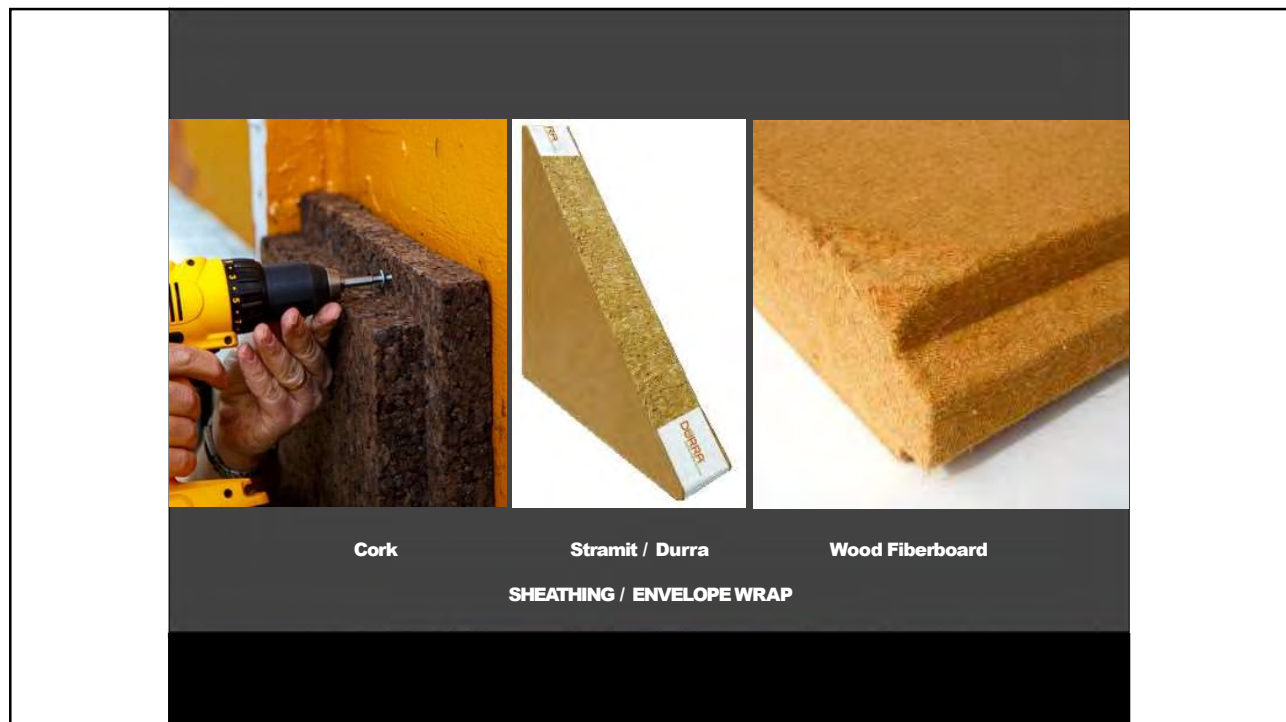
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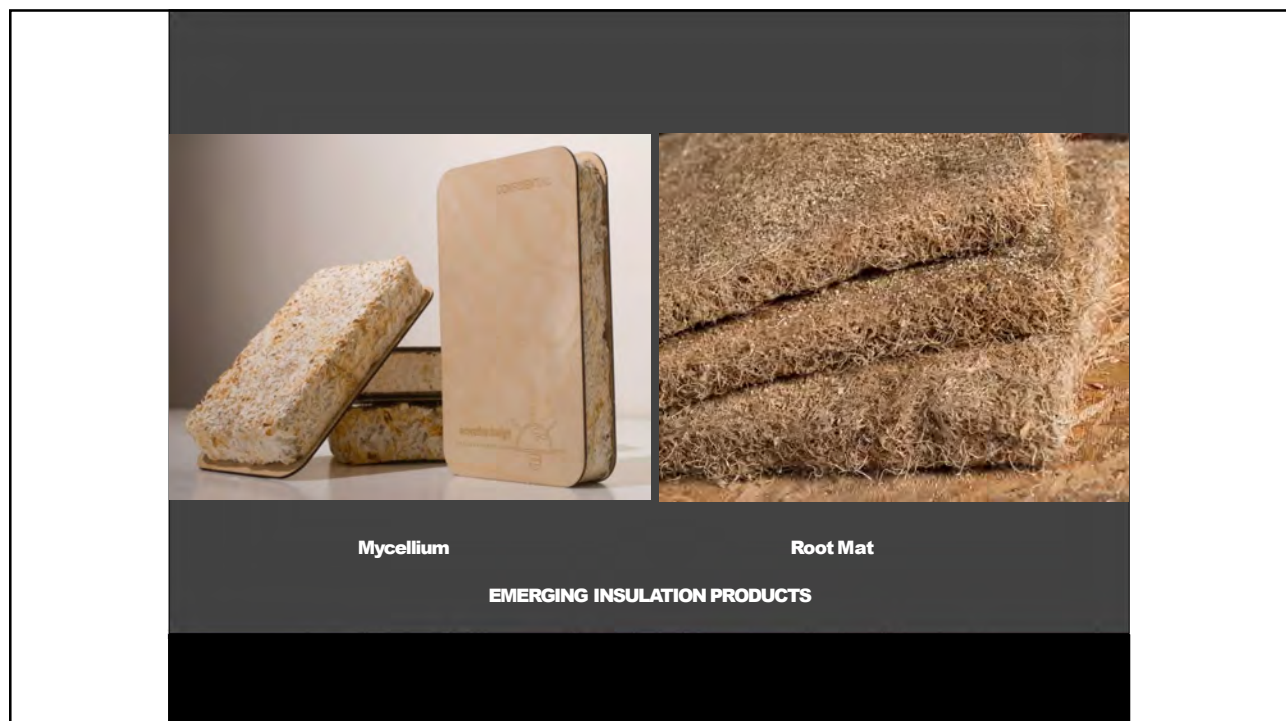
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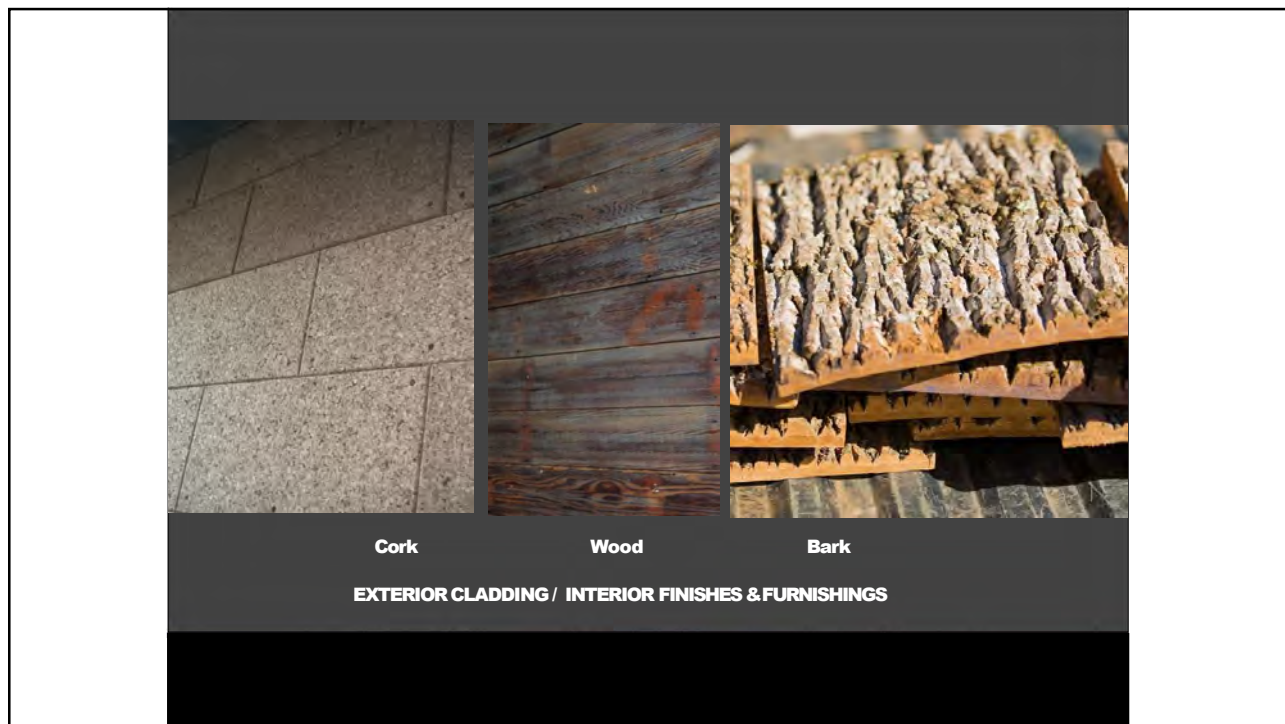
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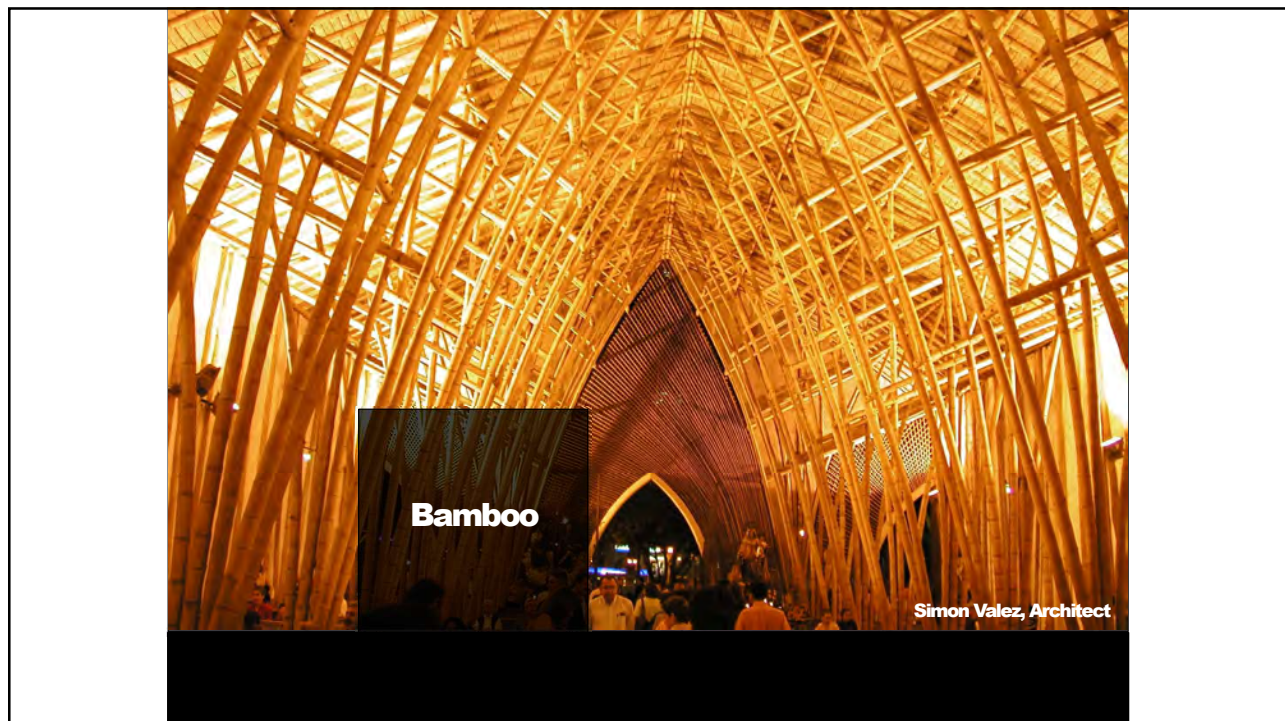
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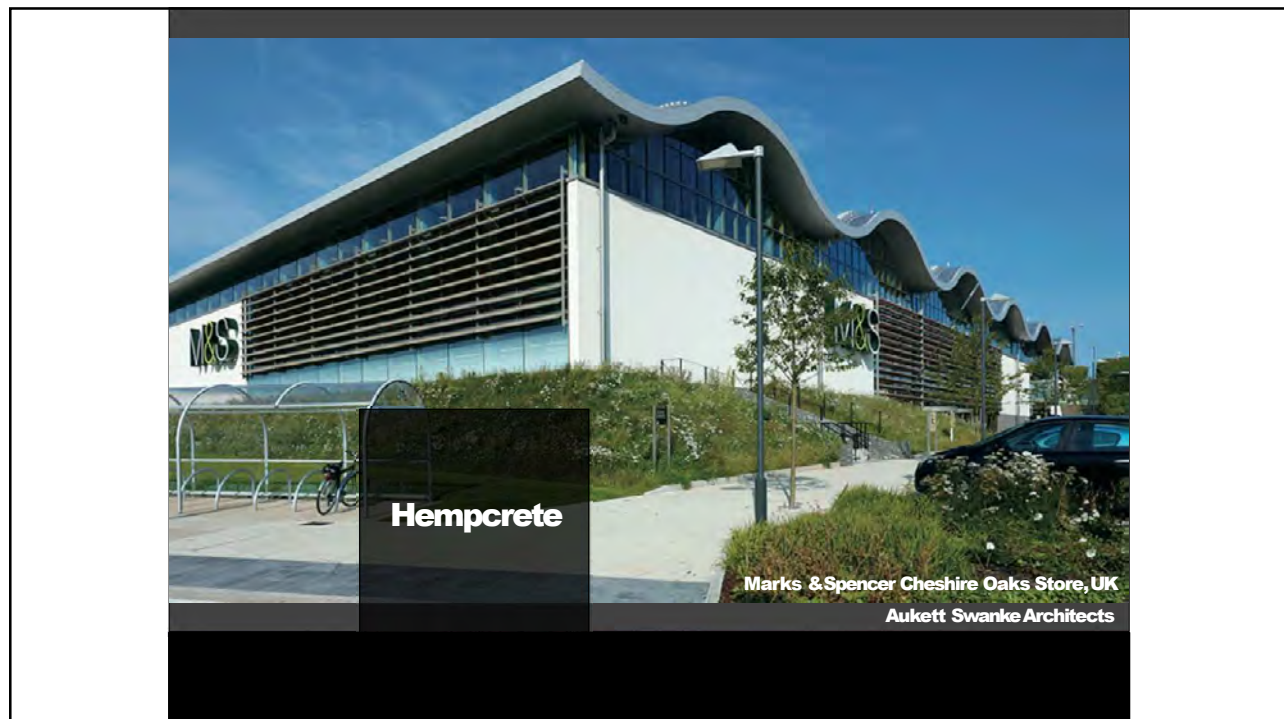
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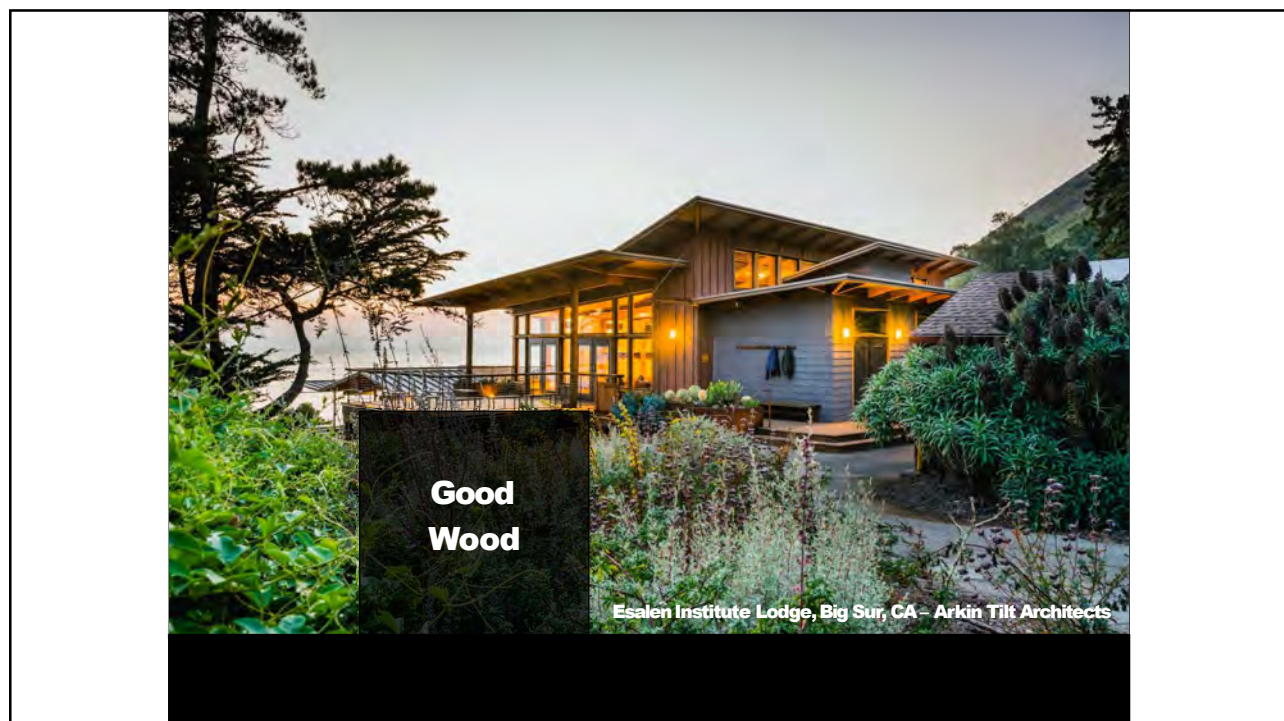
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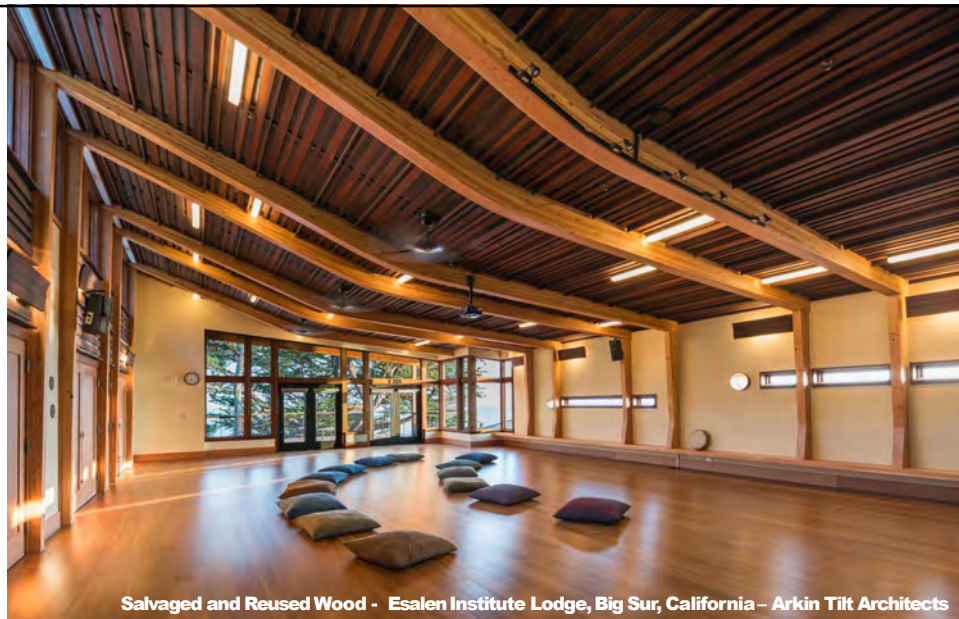
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CROSS-LAMINATED TIMBER

Mo/Dus Architects / Austrian Timber Network

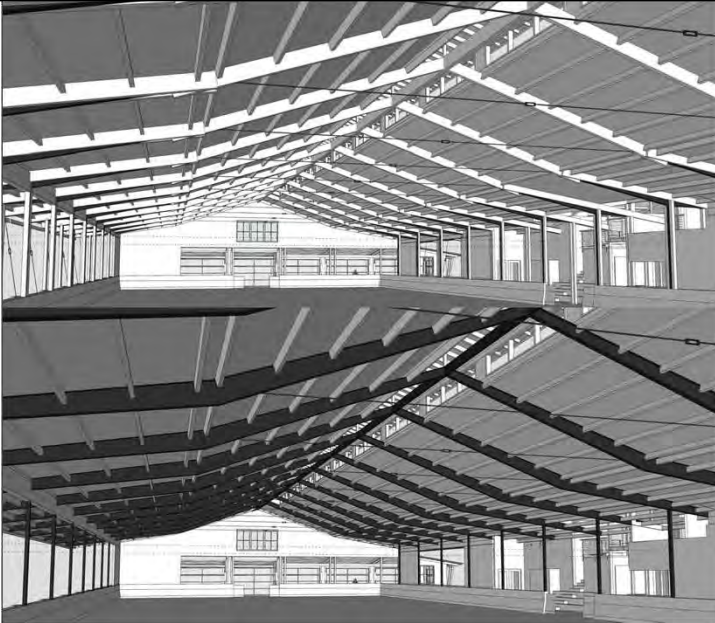
95



TALL TIMBER

T3 Tower, Minneapolis – Michael Green Architecture / DLR Group

96



Wood Hybrid Truss

44,430 BTU per truss
(primarily the steel)

Sequestered Carbon:
1357.2 lbs. (wood)

**Long-Span Truss
Carbon
Comparison**

Steel I-Beam Truss

71,330 BTU per truss

(60% more carbon,
none sequestered)

97

Zero House Project

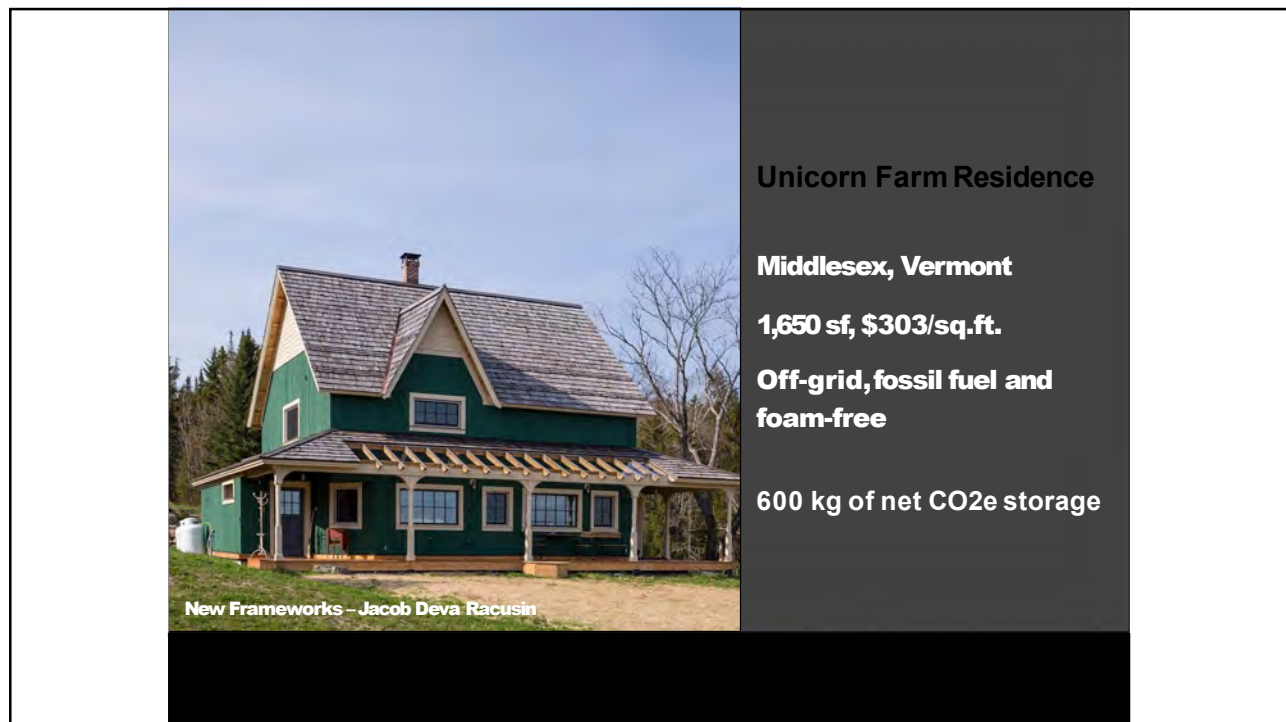
Clarksburg, Ontario
1,100 square feet, \$254/sq.ft.
24 tons of CO₂ storage

- Zero toxins
- 75% net energy production on site
- 90% of materials <250km radius
- 95% less construction waste

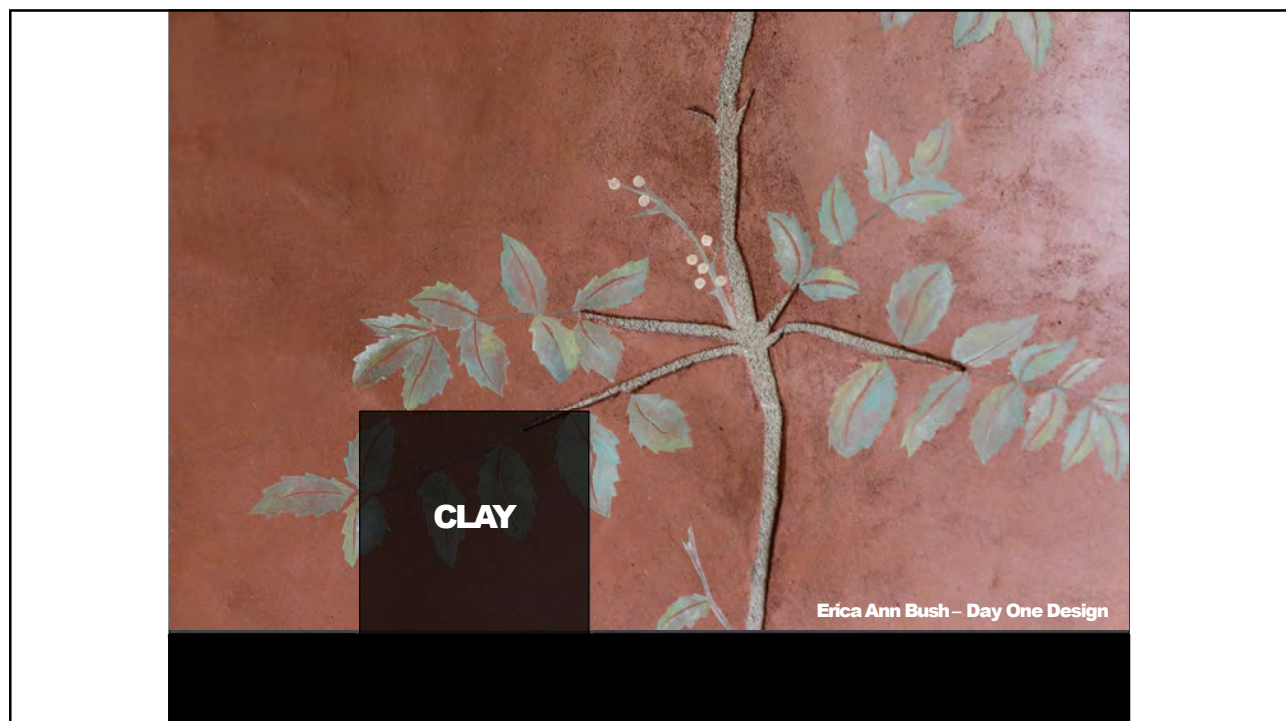


Endeavor Centre – Chris Magwood

98



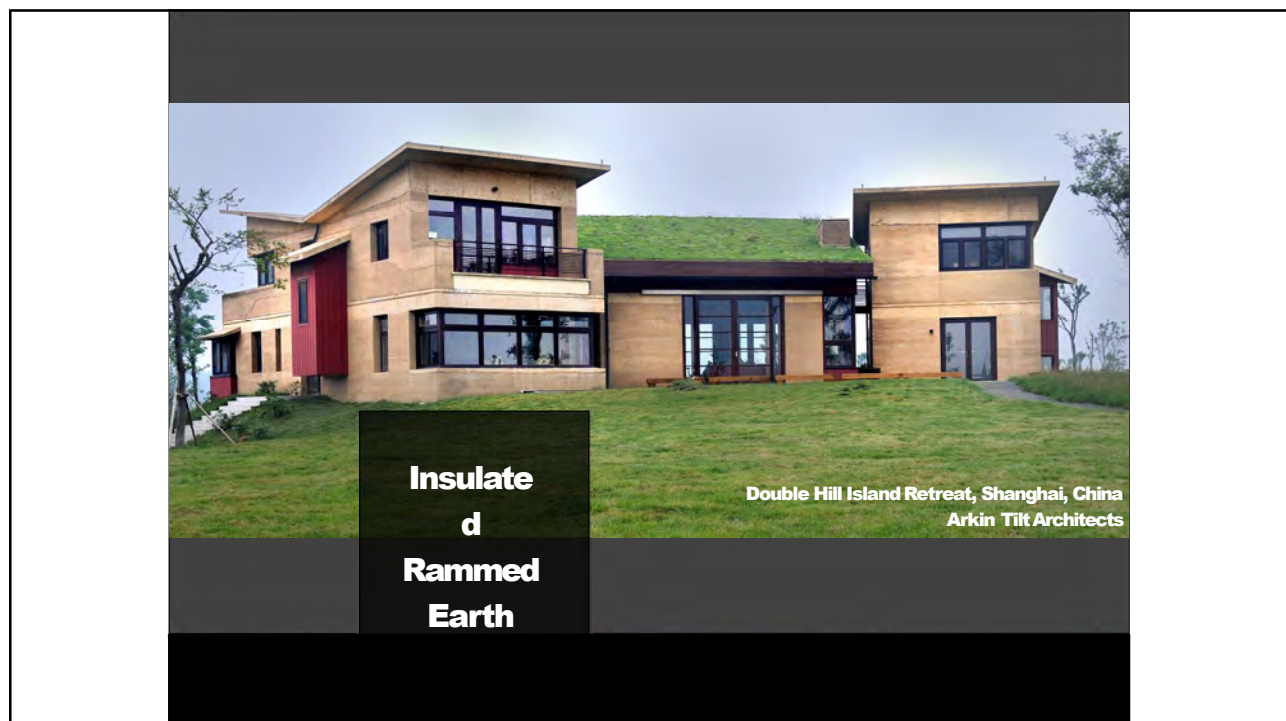
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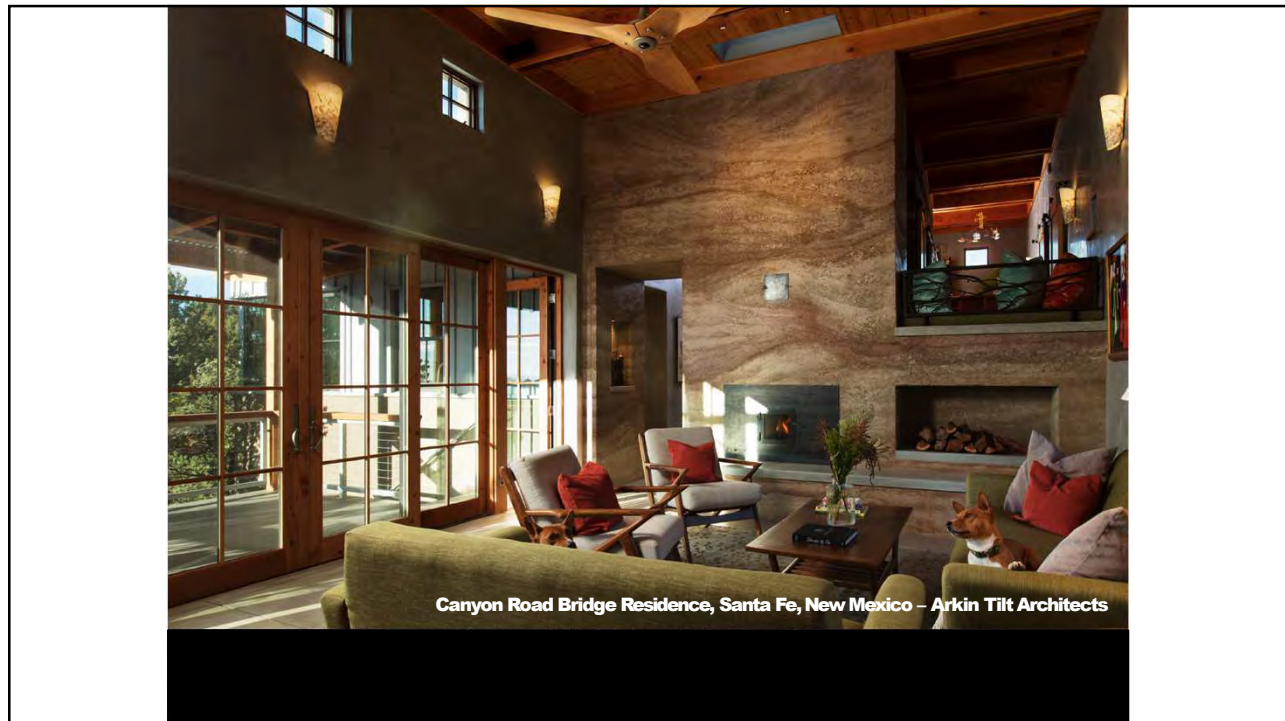
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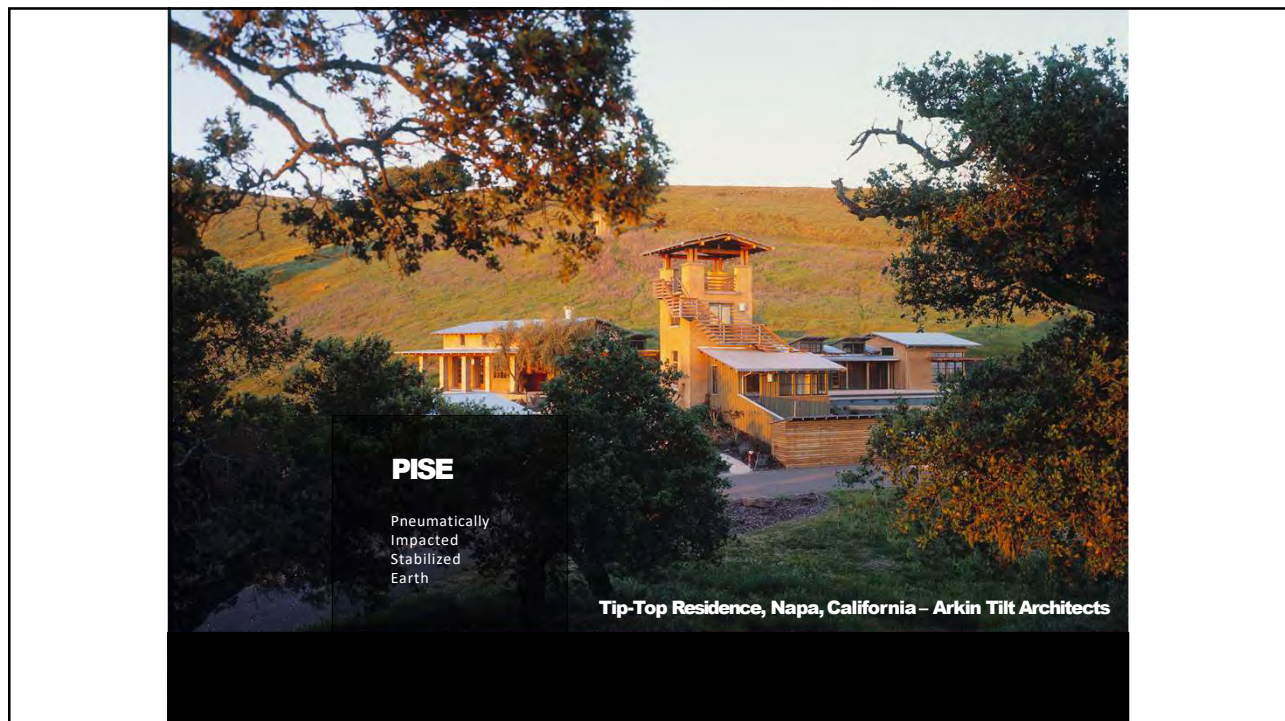
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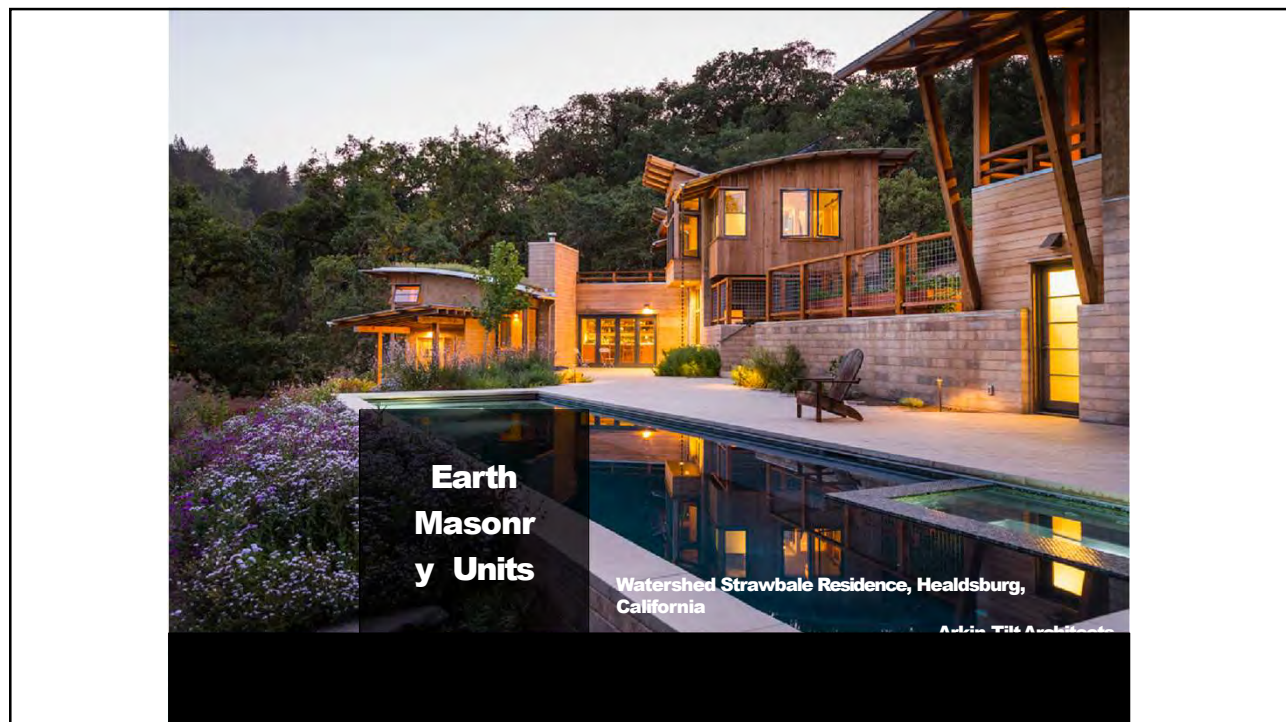
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103



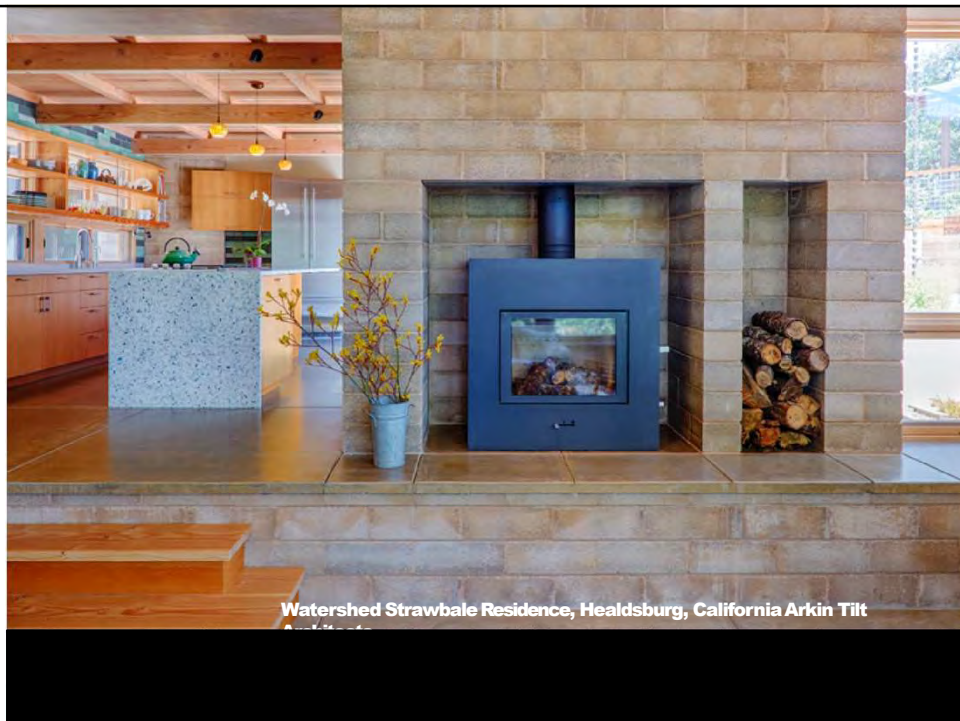
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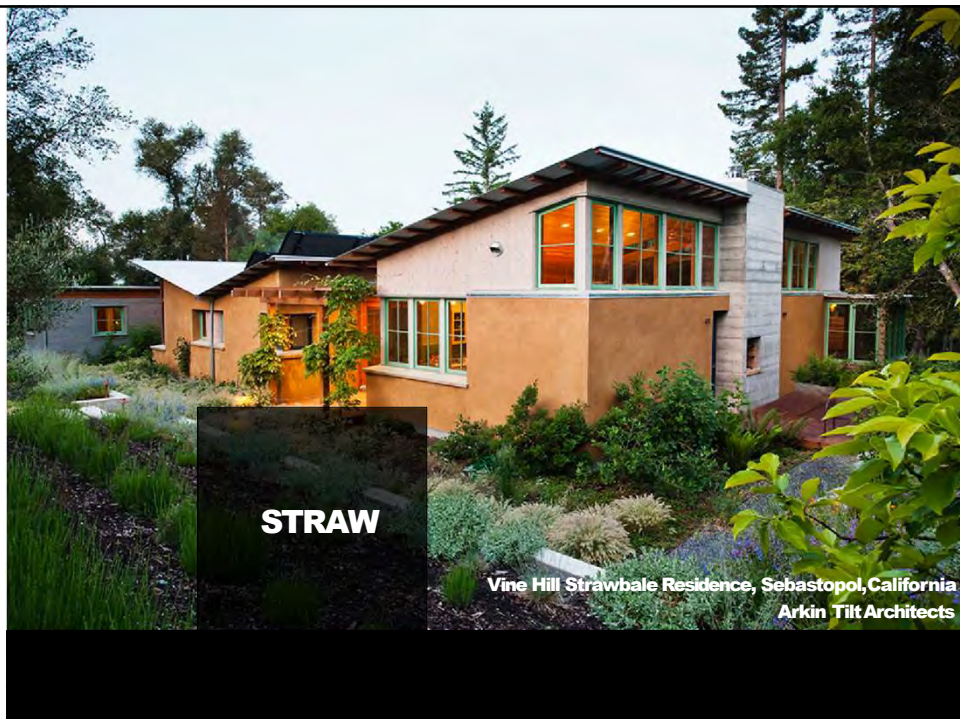
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108



Simonton House – Purdum, Nebraska 1908



Burritt Museum – Huntsville, Alabama 1938

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Appendix S: Strawbale Construction

SECTION AS101 GENERAL

AS101.1 Scope. This appendix provides prescriptive and performance-based requirements for the use of baled straw as a building material. Other methods of strawbale construction shall be subject to approval in accordance with Section 104.11 of this code. Buildings using strawbale walls shall comply with this code except as otherwise stated in this appendix.

SECTION AS102 DEFINITIONS

AS102.1 Definitions. The following words and terms shall, for the purposes of this appendix, have the meanings shown herein. Refer to Chapter 2 of the *International Residential Code* for general definitions.

BALE. Equivalent to straw bale.

CLAY. Inorganic soil with particle sizes less than 0.00008 inch (0.002 mm) having the characteristics of high to very high dry strength and medium to high plasticity.

CLAY SLIP. A suspension of clay particles in water.

FINISH. Completed compilation of materials on the interior or exterior faces of stacked *bales*.

PRECOMPRESSION. Vertical compression of stacked bales before the application of finish.

REINFORCED PLASTER. A plaster containing mesh reinforcement.

RUNNING BOND. The placement of *straw bales* such that the head joints in successive courses are offset not less than one-quarter the bale length.

SHEAR WALL. A strawbale wall designed and constructed to resist lateral seismic and wind forces parallel to the plane of the wall in accordance with Section AS106.13.

SKIN. The compilation of plaster and reinforcing, if any, applied to the surface of stacked bales.

STRUCTURAL WALL. A wall that meets the definition for a load-bearing wall or shear wall.

STACK BOND. The placement of straw bales such that head joints in successive courses are vertically aligned.

STRAW. The dry stems of cereal grains after the seed heads have been removed.

STRAW BALE. A rectangular compressed block of straw, bound by ties.

STRAWBALE. The adjective form of straw bale.

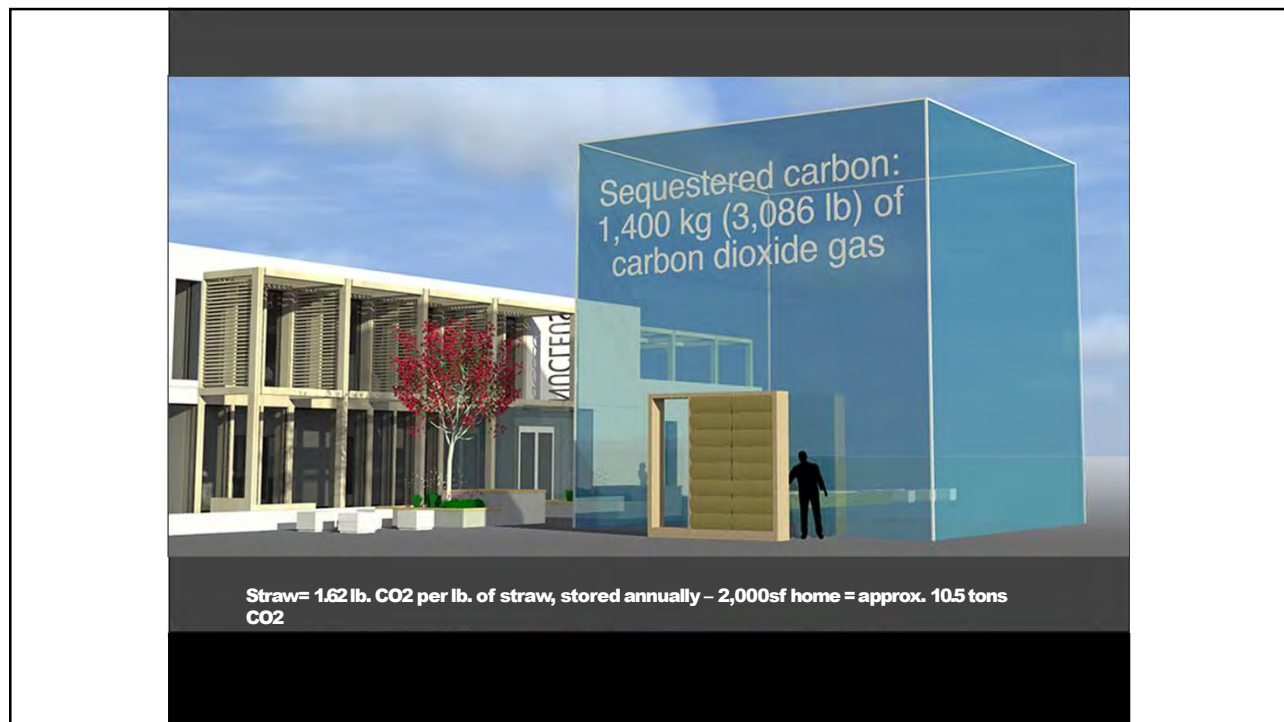
STRAW-CLAY. Loose straw mixed and coated with clay slip.

2015 INTERNATIONAL RESIDENTIAL CODE®

APPENDIX S-1

IRC CODE SECTION – IBC NEXT

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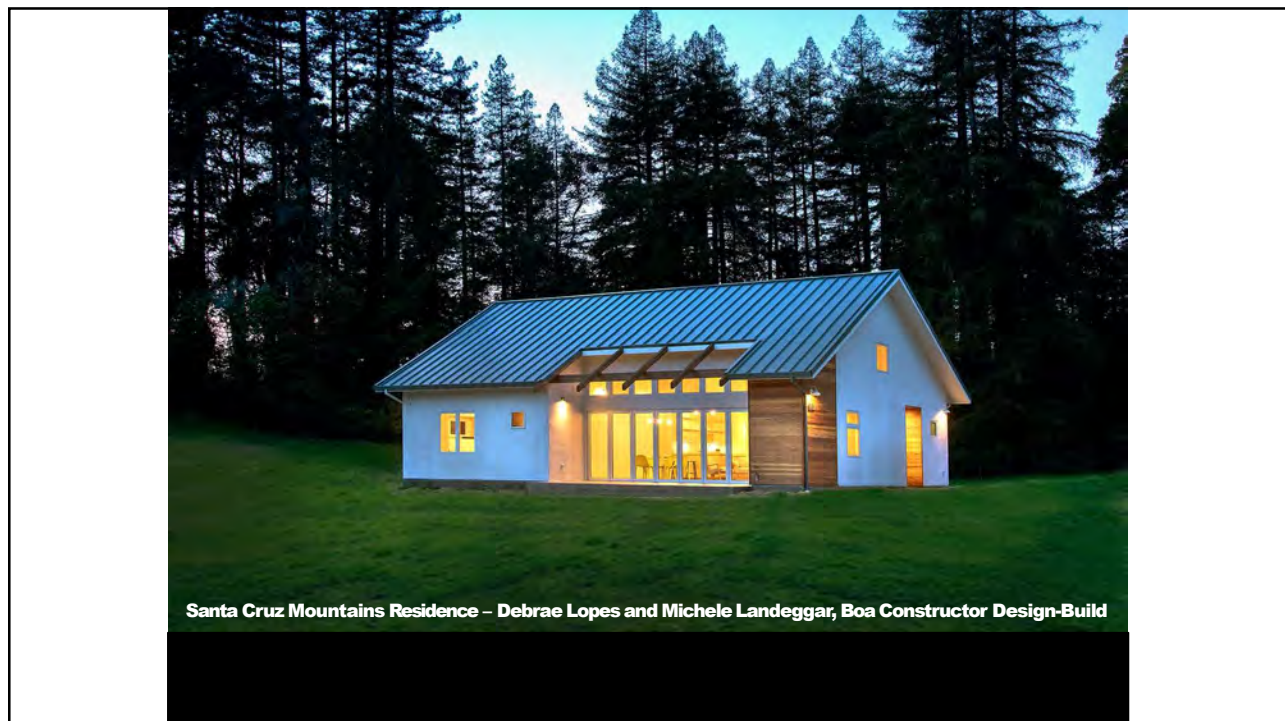
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114



Norrbom Road Strawbale Home (wildfire survivor), Sonoma, California – Arkin Tilt Architects

115



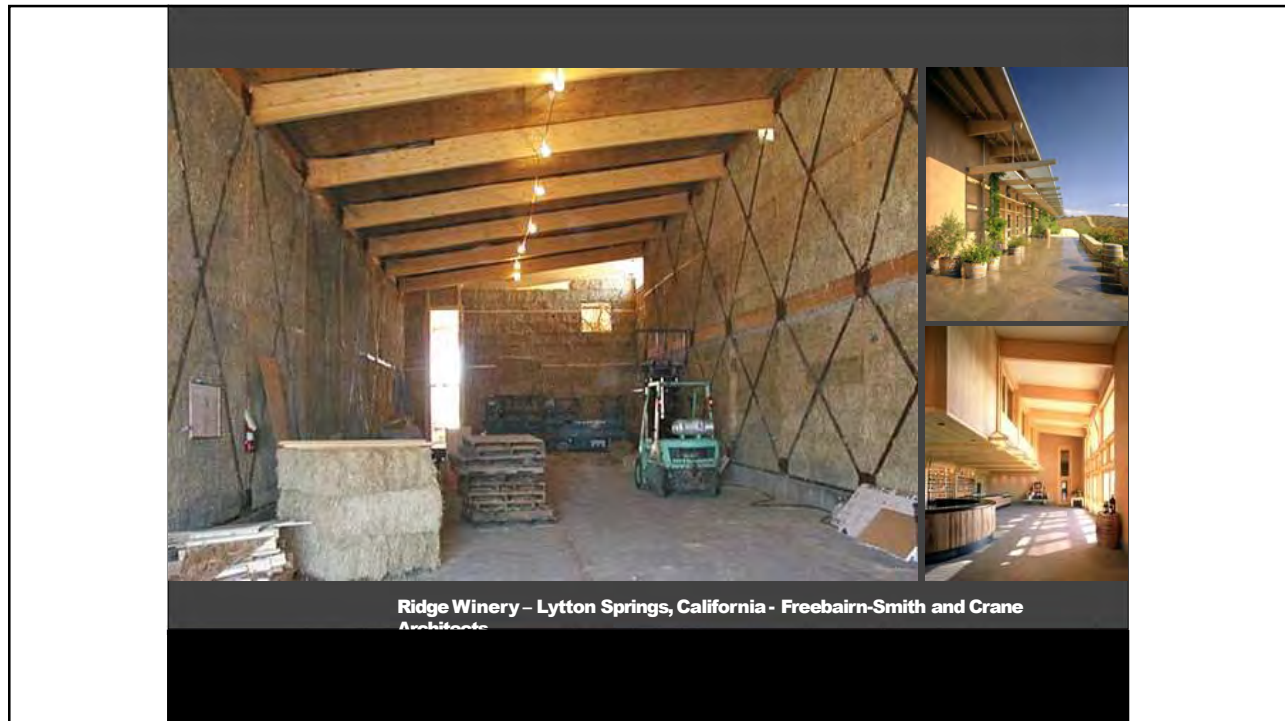
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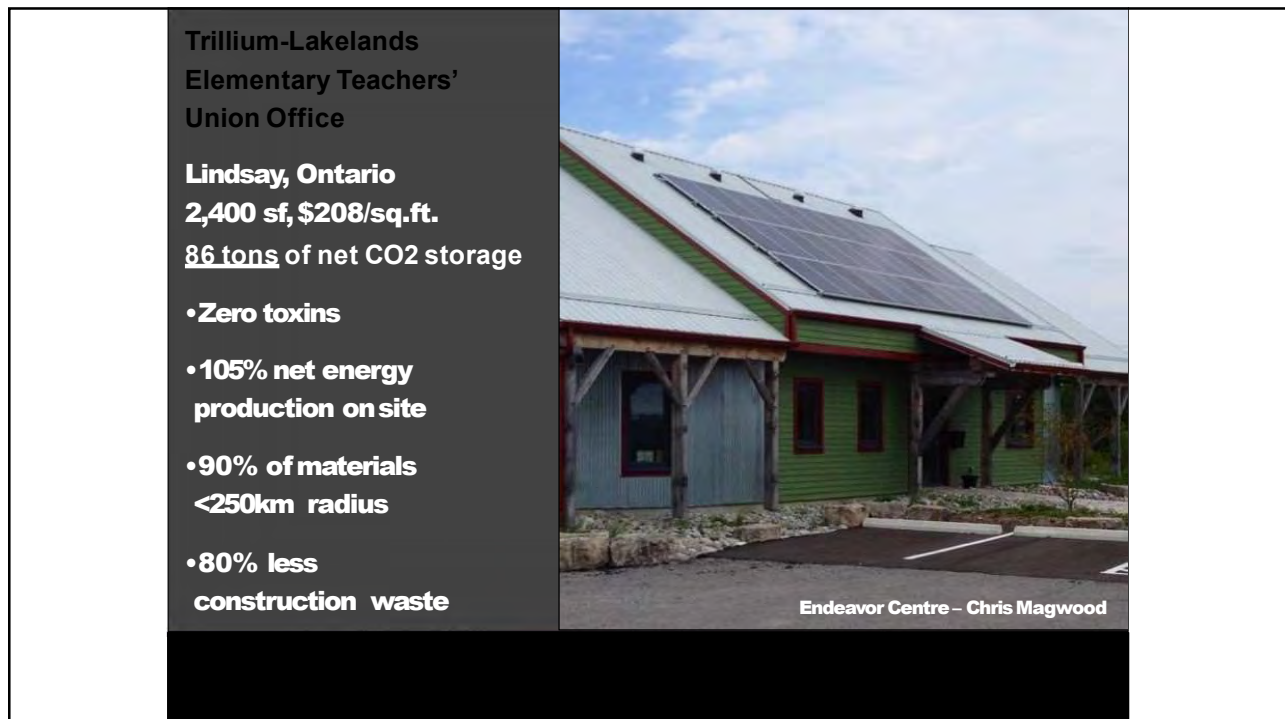
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120



Mahonia Mixed-Use Building, Warehouse & Office – Anni Tilt AIA, Arkin Tilt Architects

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122



123



124



Ludwigstein, Germany – Architects

125



5 story Ijburg Amsterdam, Netherlands - Rene
Delweller

126



Panelized Straw Walls – EcoCocon – Lithuania - Bjorn Kiefulf, Architect

127



MODCELL (panelized straw bale) – Knowle West Media Centre, UK – White Design Architects

128



MODCELL (panelized straw bale) – Inspire, Bradford, UK – White Design Architects

129



MODCELL (panelized straw bale) – LILAC Co-Housing, UK – White Design Architects

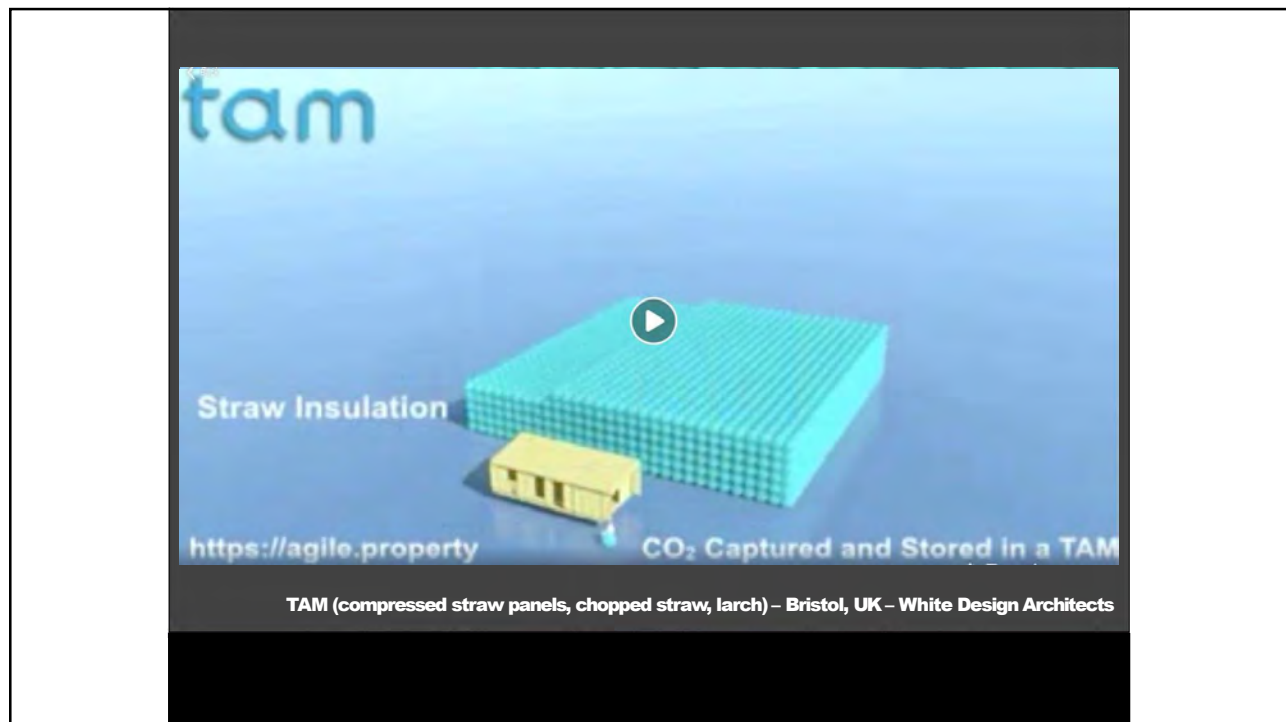
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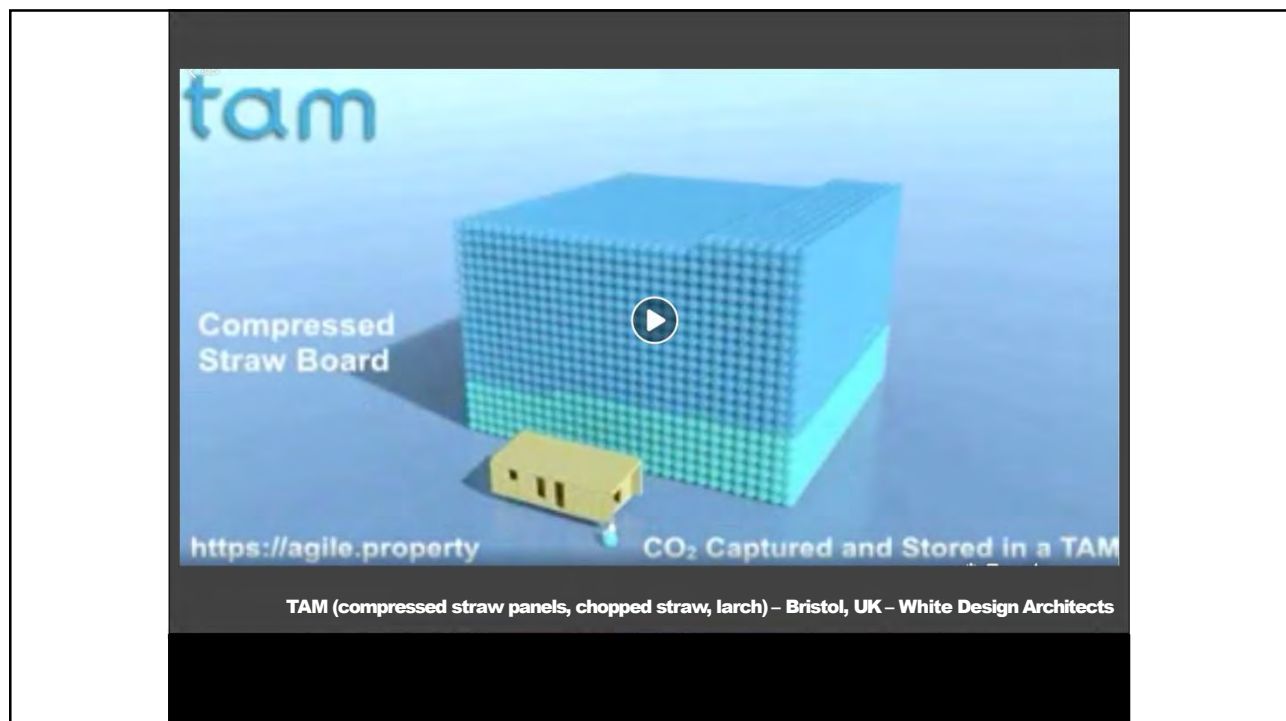
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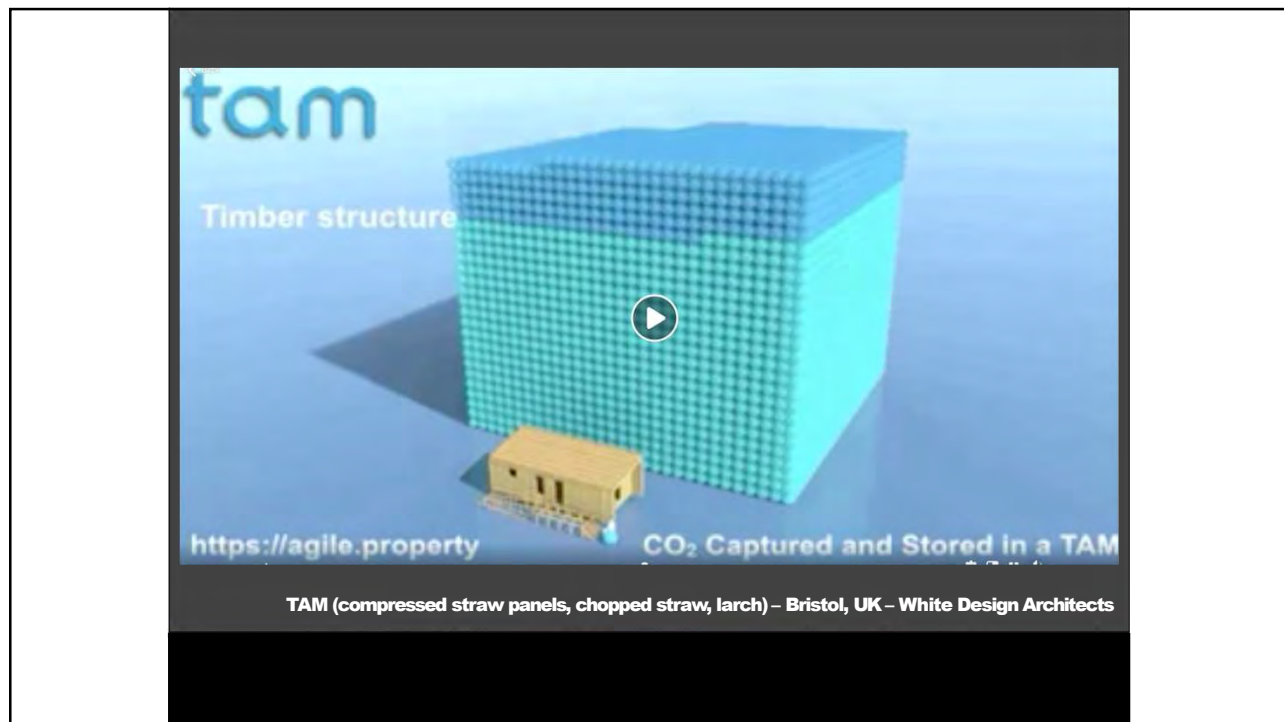
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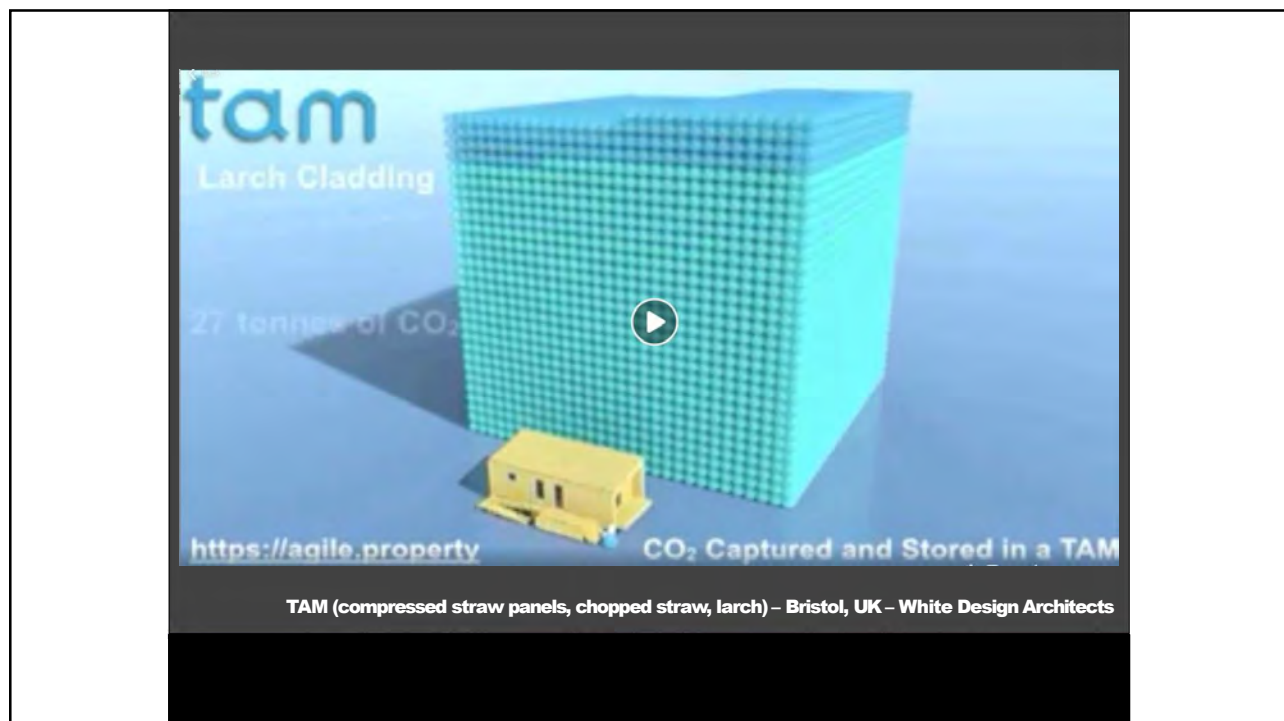
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134



135



136



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Resources for Getting There

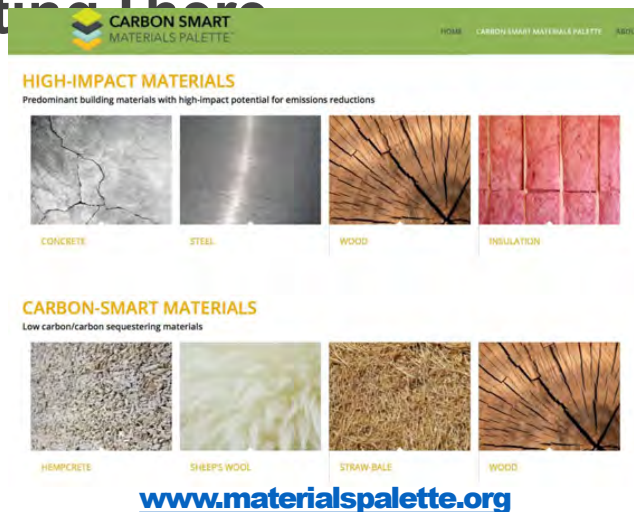
- Embodied Carbon Network
- Carbon Leadership Forum
- Architecture 2030
- CarbonSmart Materials Palette
- International Living Future Institute - "Zero Carbon"
- One Click LCA
- Tally LCA (Revit)
- Athena Impact Estimator
- EC3 (due to release Nov. 19th)
- ICE Database (v.3 coming soon!)
- BuildWell Library
- California Straw



LF19

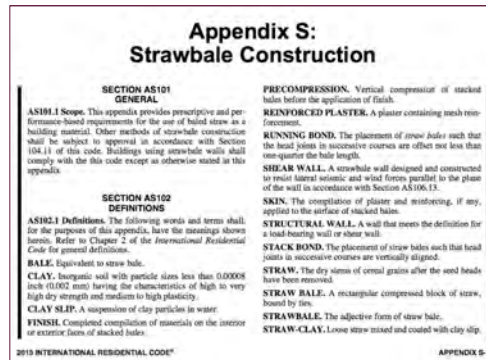
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Resources for Getting There



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Resources for Getting There



Free download of code
w/commentary from CASBA:
www.strawbuilding.org

<https://www.casbastraw.com/Books/S/Straw-Bale-Building-Details>

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Resources for Getting There

WEST COAST NATURAL BUILDING CONFERENCE



Register now for the California Straw Building Association's (CASBA) annual West Coast Natural Building Conference!

April 17-19, 2020
Nevada City, CA



Friday Evening:
'Straw Building 101'

Saturday: Keynote

Hands-On Building Throughout!

for more information & to register, visit www.strawbuilding.org

This Year's Topics Include:

- finding work in natural building
- finding contractors experienced with straw bale or LSC construction
- lower-cost building methods
- fire resistant building features
- clay finish plasters

Several CASBA member firms are offering free or discounted plans and design services to fire victims - write to info@strawbuilding.org or visit www.strawbuilding.org/Find-a-Professional

For information on fire-resistance in Straw Buildings:
www.strawbuilding.org/resources/Documents/Fire-ResistiveStrawbaleWalls.pdf

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Be There!



DATE: Friday, October 11
TIME: 4:30 PM – 6:00 PM
LOCATION: 1405 Clay St. Oakland, CA

A Celebration of Local Climate Action

Concluding Reception at AIA East Bay
 co-Hosted with CASBA, ECN Bay Area and AIA East Bay

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**Real
Zero Carbon
Buildings
by 2050**

or

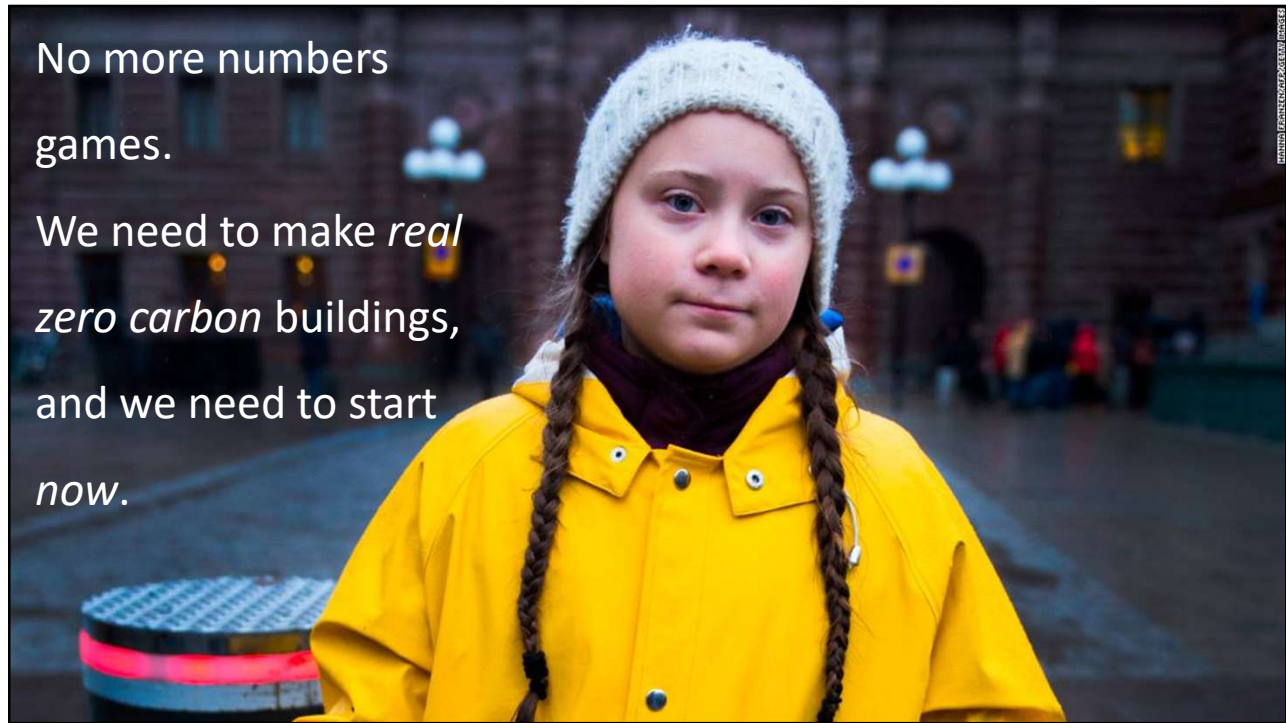
*“Building like
we’re listening to Greta...”*

Chris Magwood, Endeavour Centre, October 9, 2019

144

No more numbers
games.

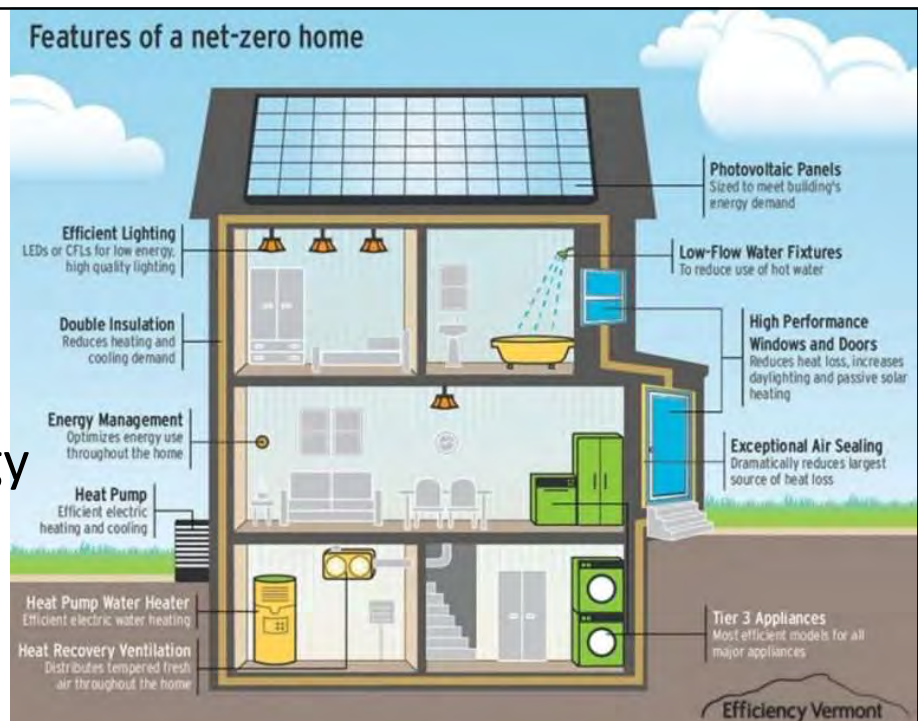
We need to make *real*
zero carbon buildings,
and we need to start
now.



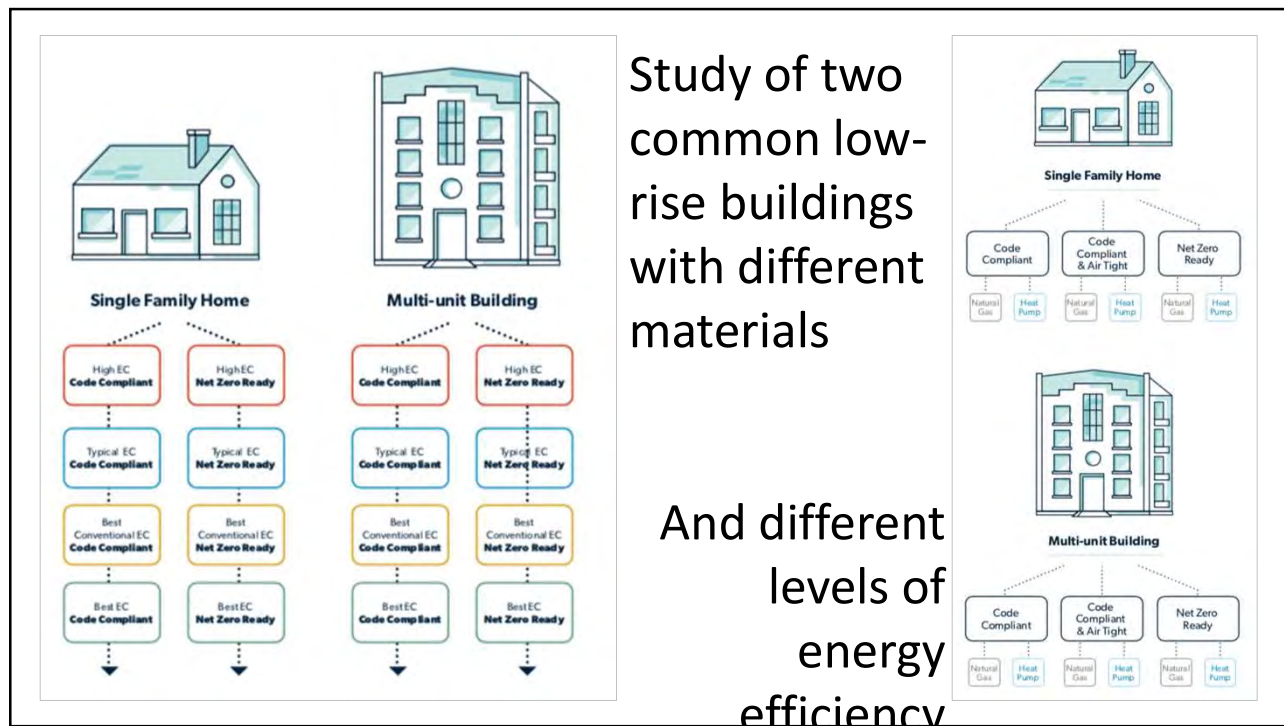
145

“Net zero
building”

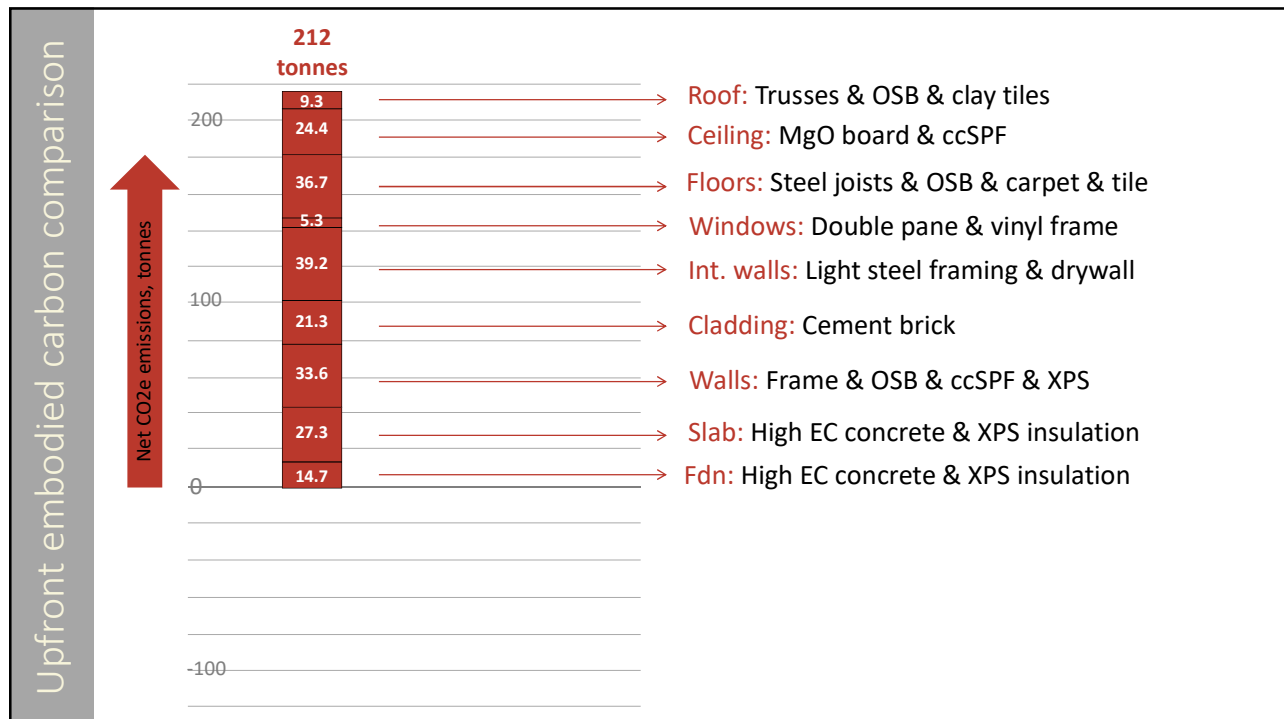
Does a
net zero energy
building help
solve climate
change?



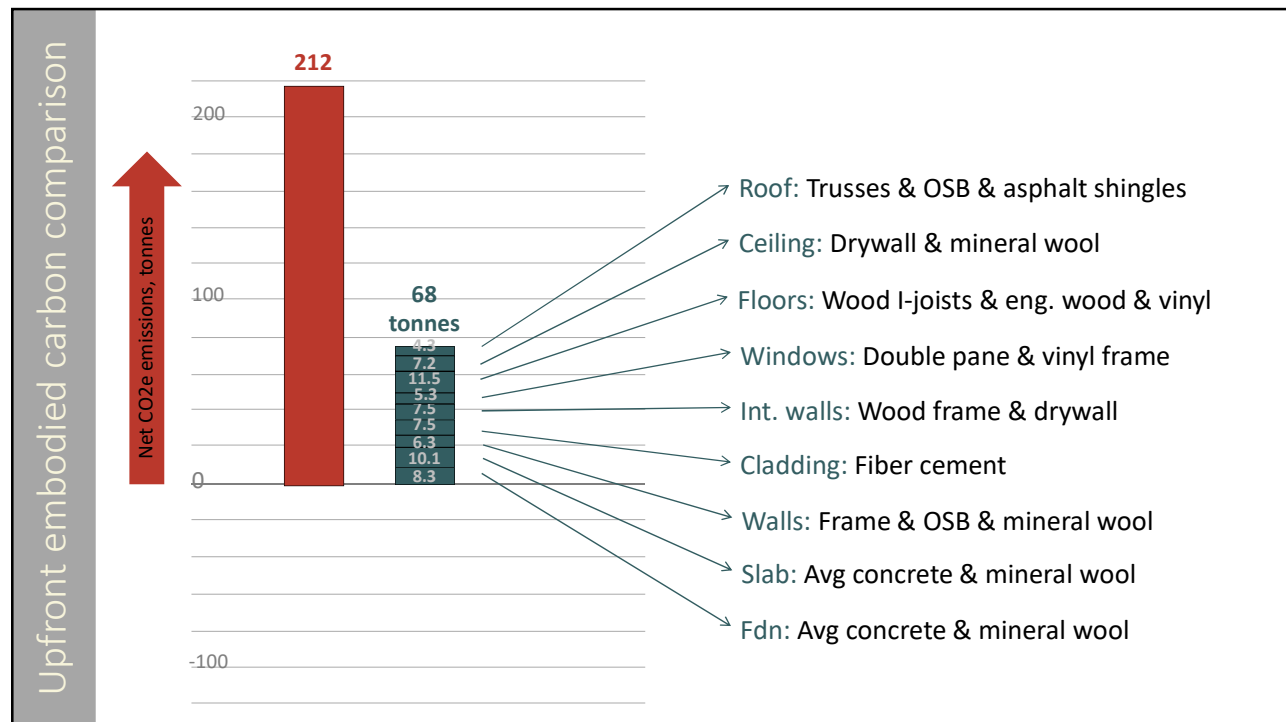
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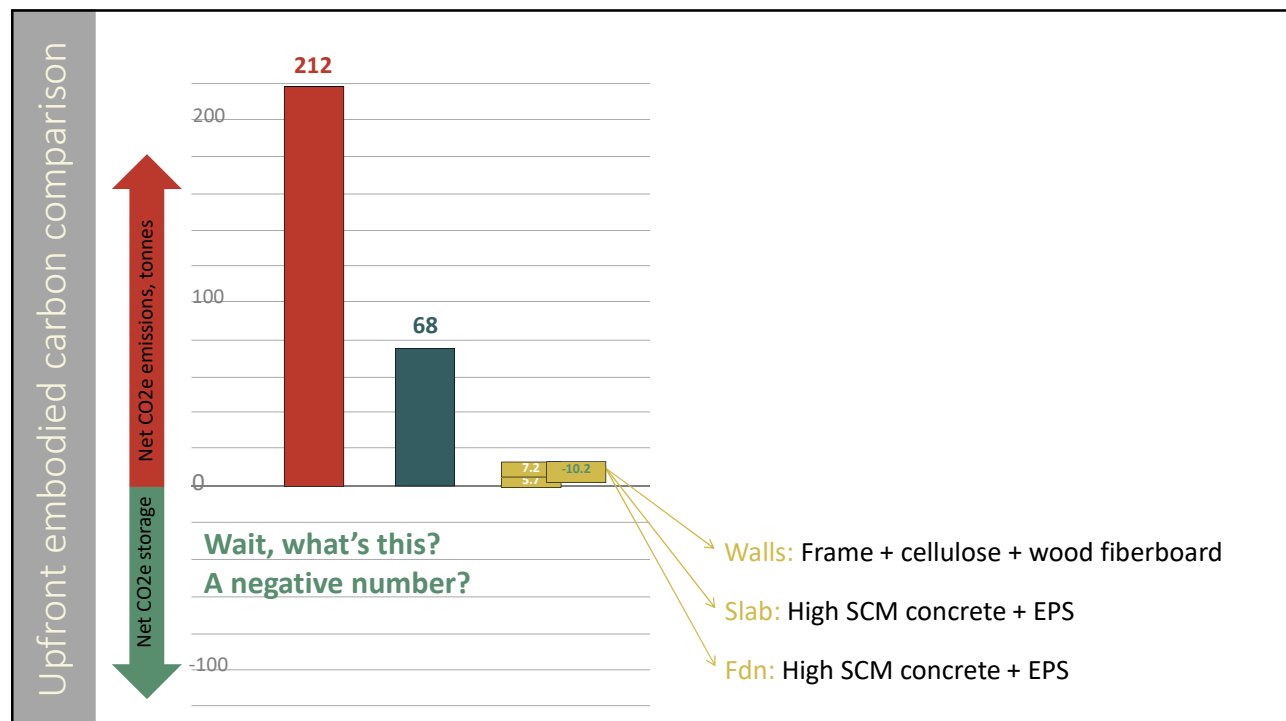
147



148



149



150

Wait! What's this? A negative number?

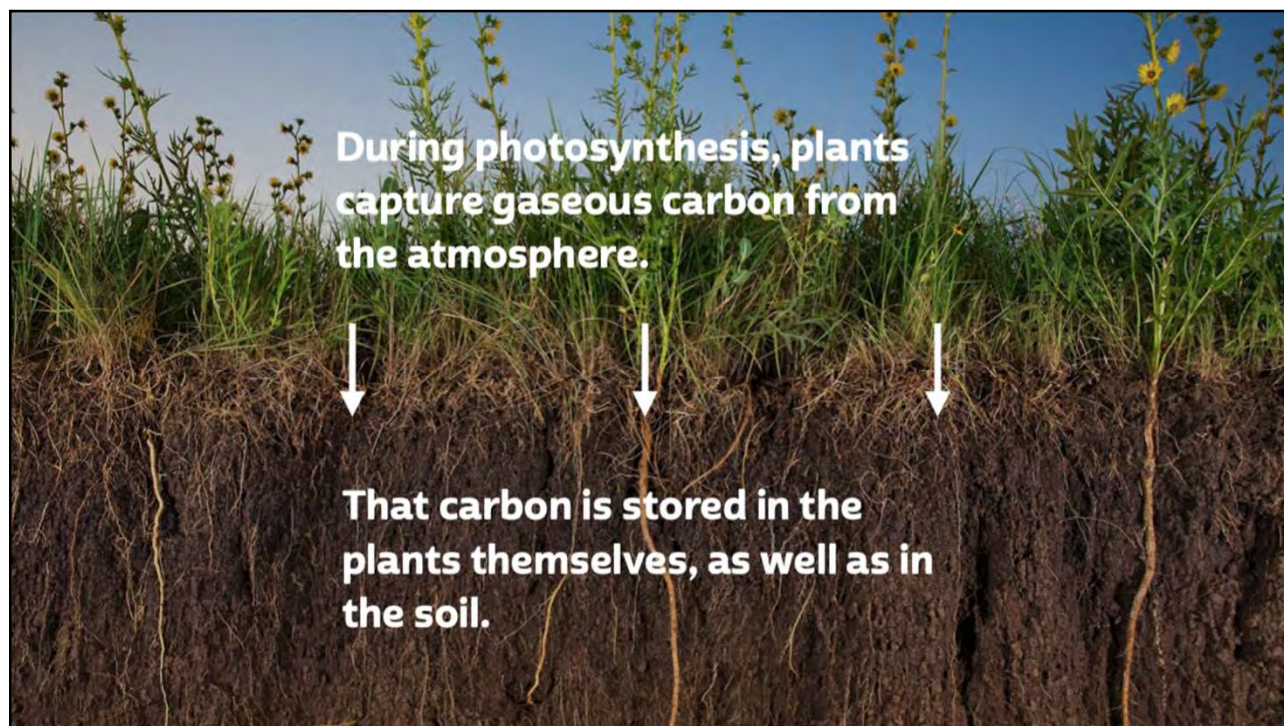
Cellulose -4510 kg

Yes, a material that stores more atmospheric carbon than was emitted in harvesting & manufacturing! This opens up a whole new paradigm — **materials with carbon capture and storage potential!**

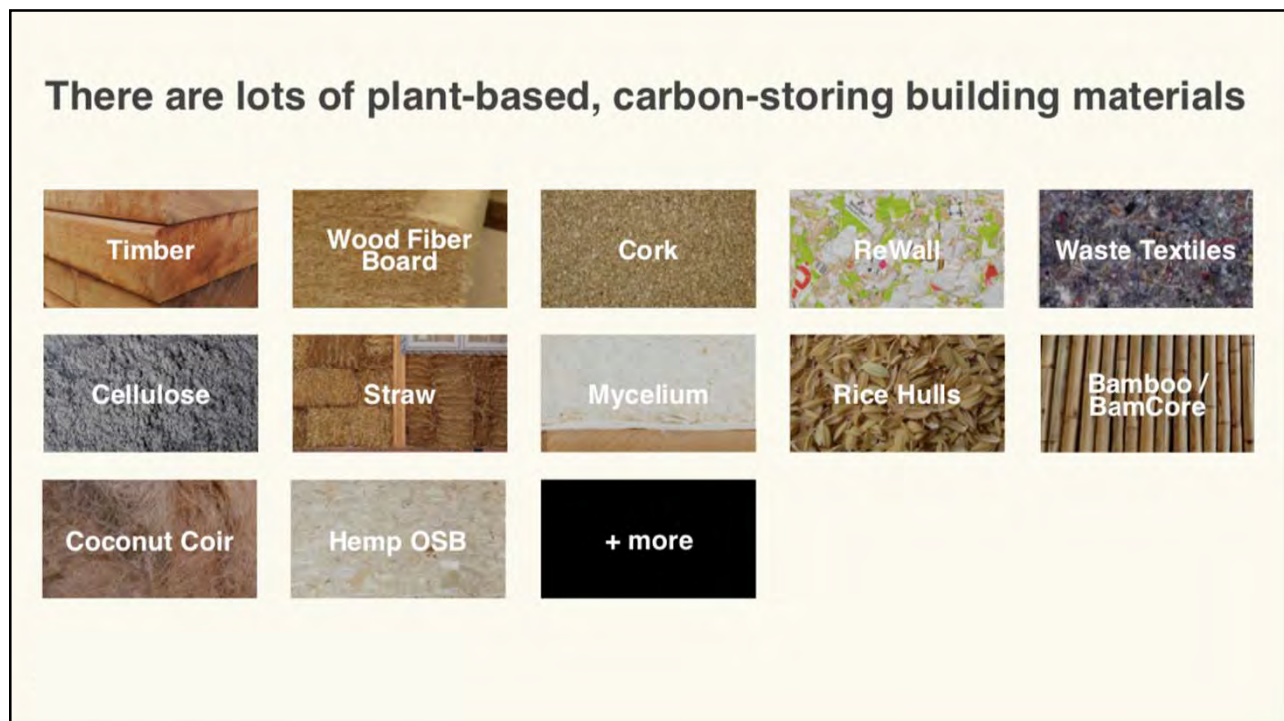
151

How does this work?

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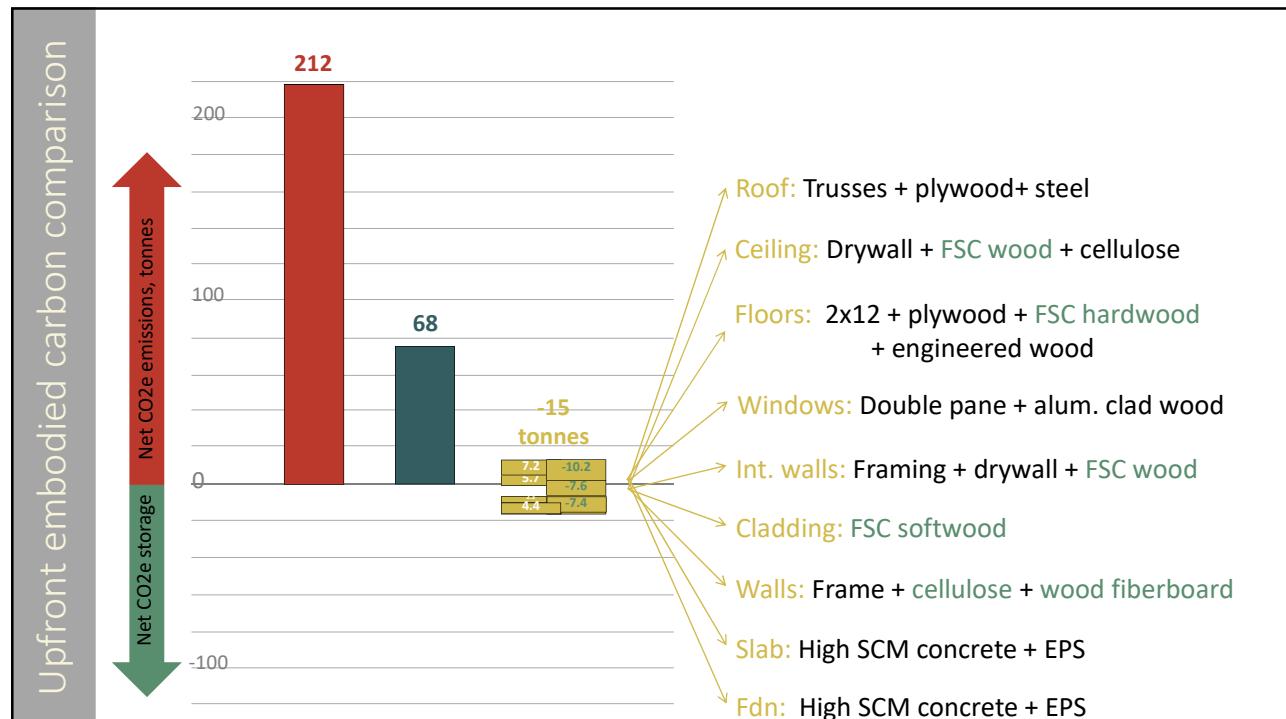
In 2016, there were 2.16 billion tonnes of grain straw produced globally, drawing down 8 billion tonnes of CO₂. *That's almost ¼ of all annual GHG emissions.*

It's also enough to replace all insulation materials and still leave 20% to return to soils.

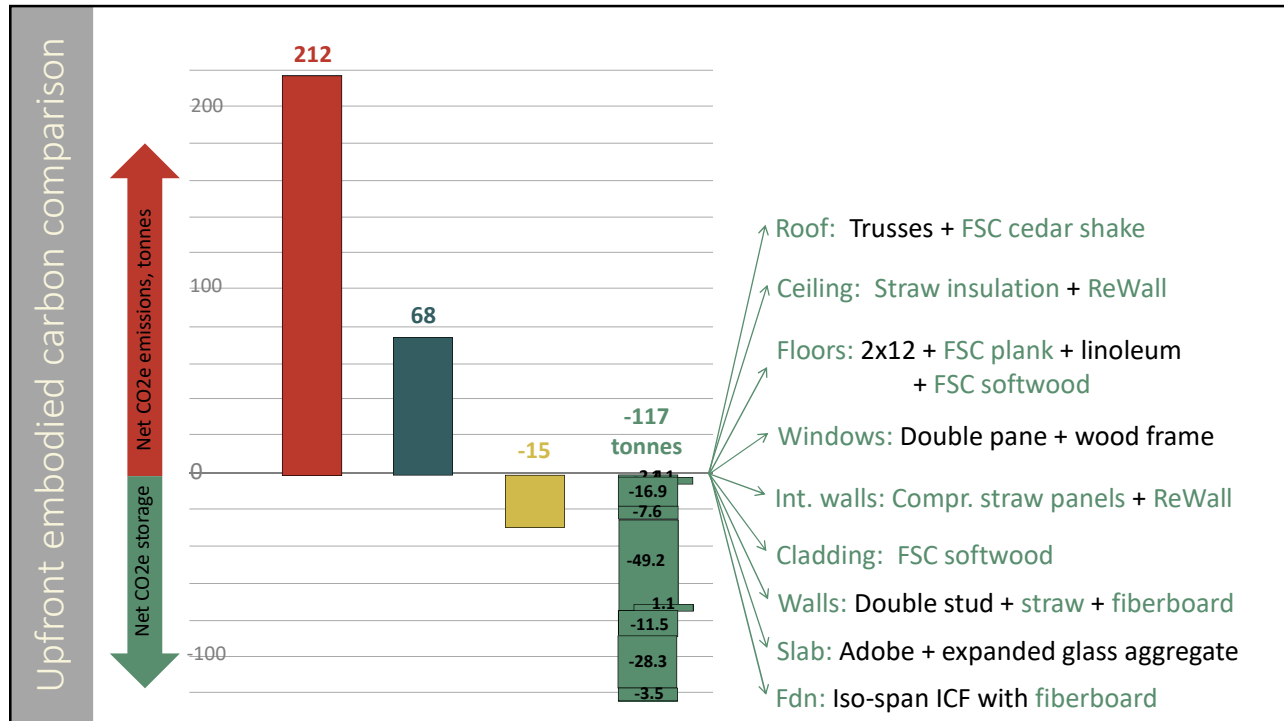
And we already have the manufacturing know-



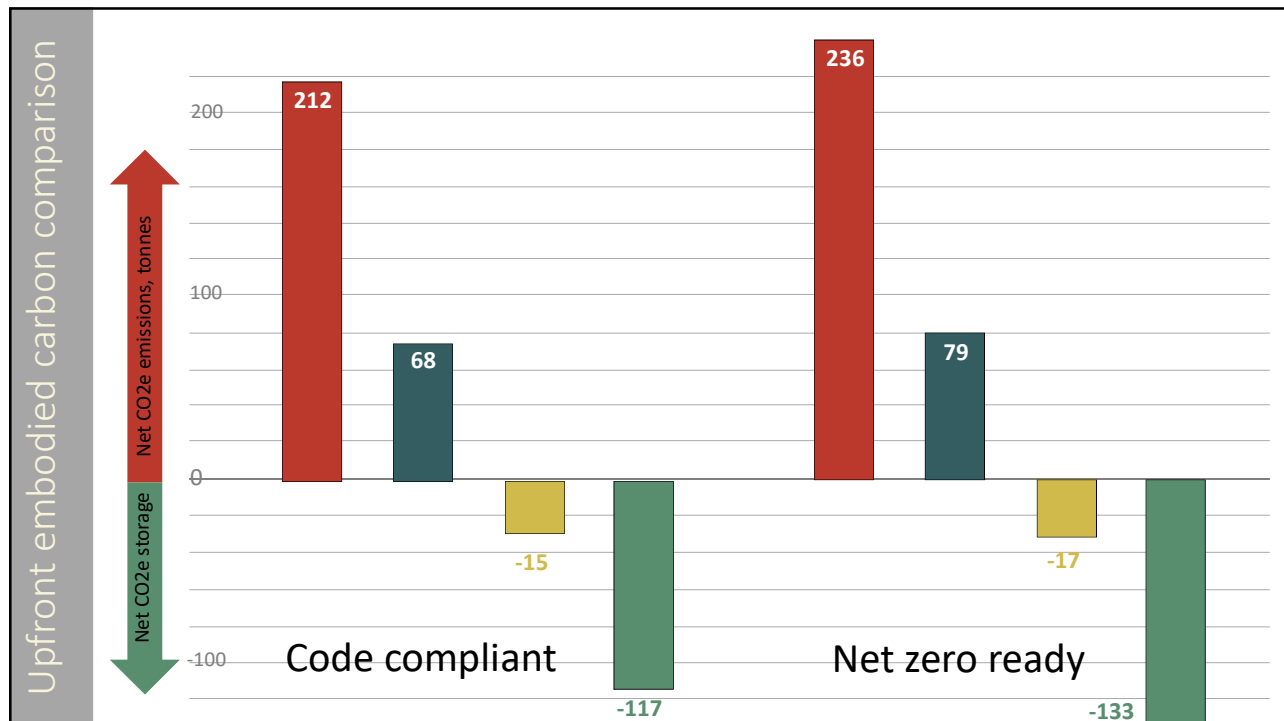
155



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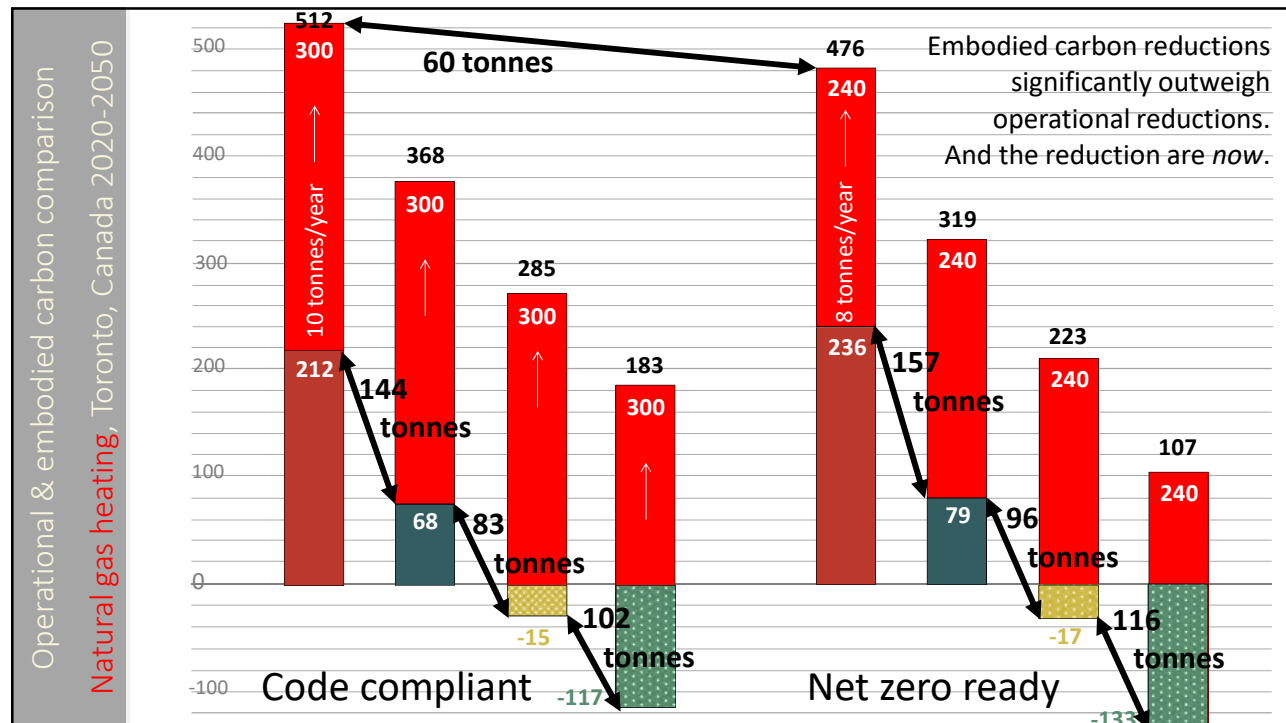
157



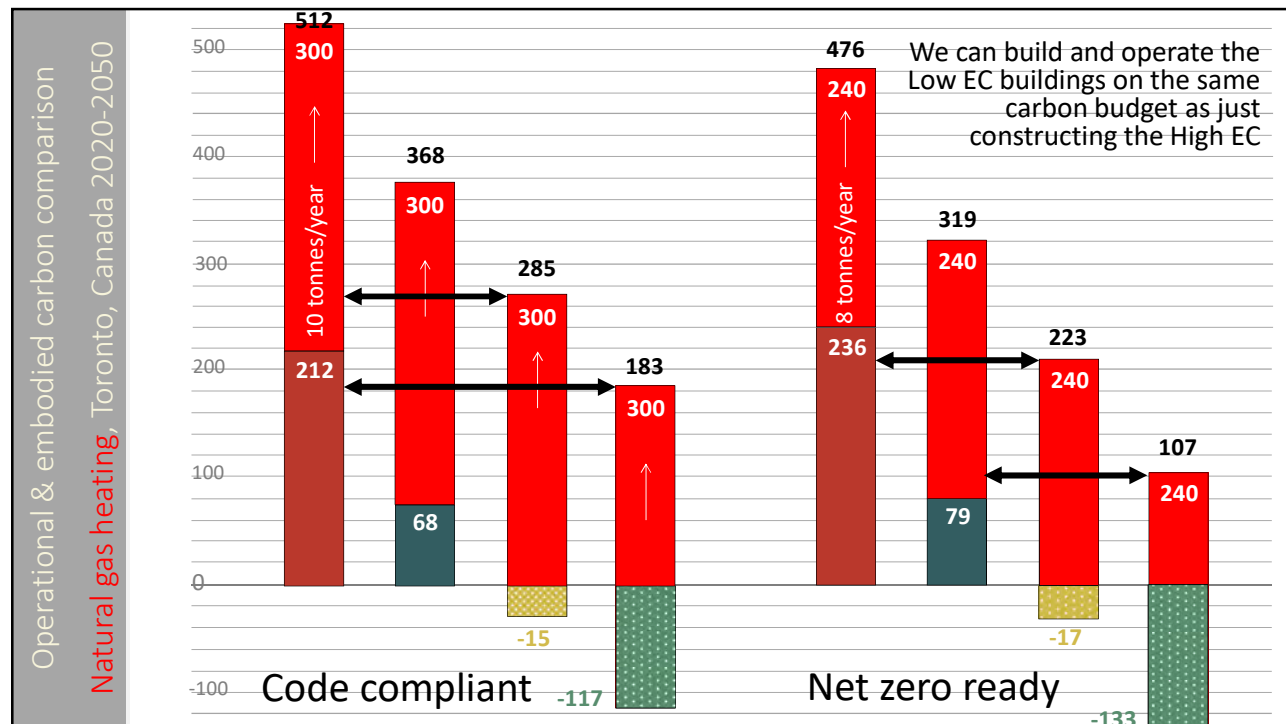
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Adding Operational GHG Emissions

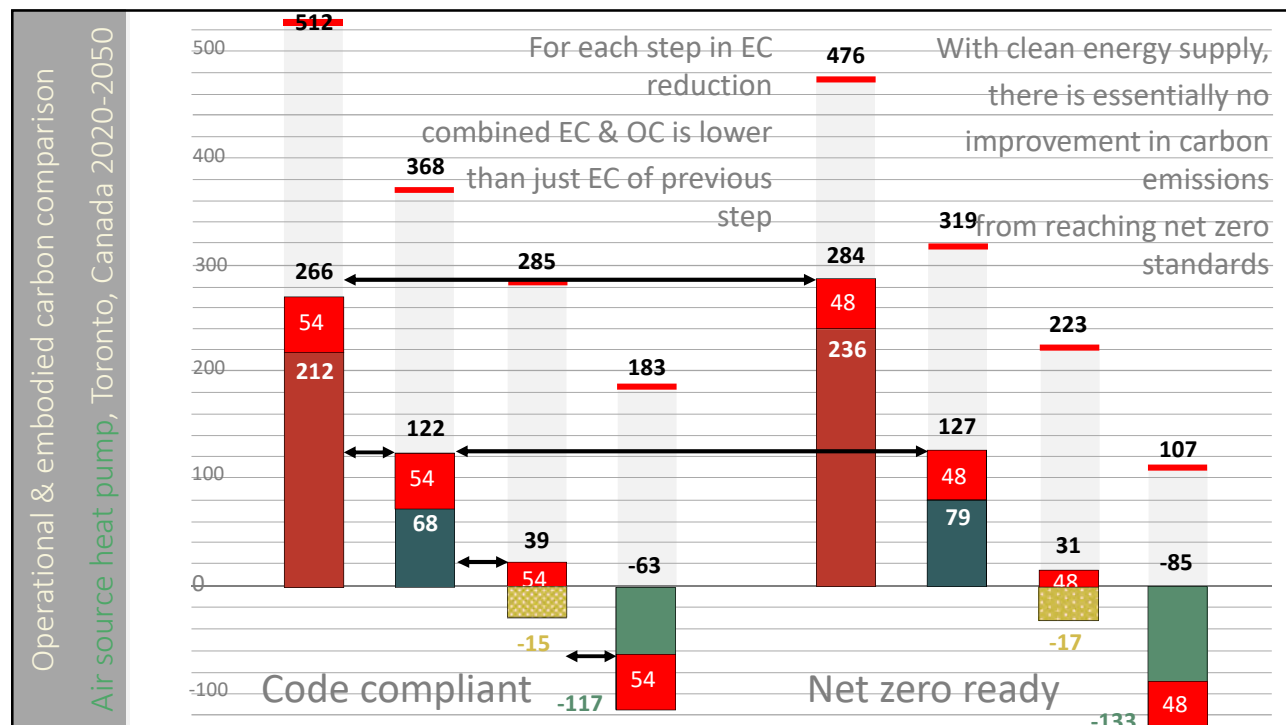
159



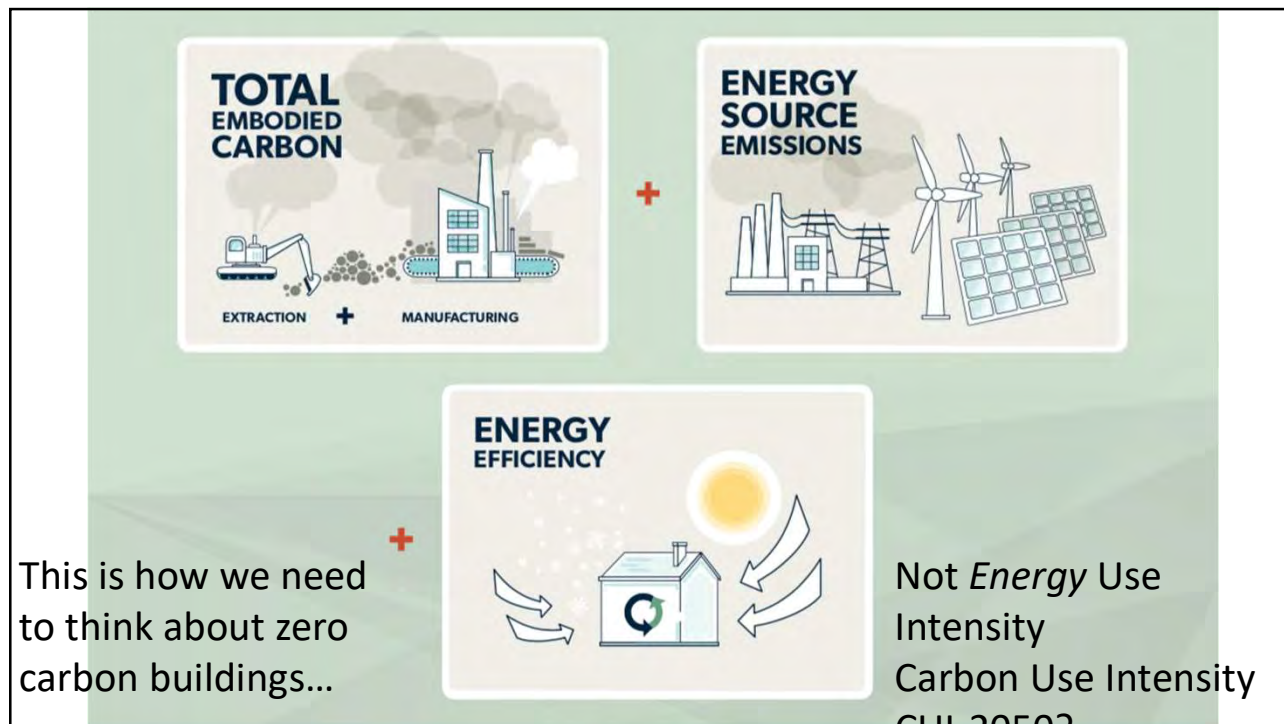
160



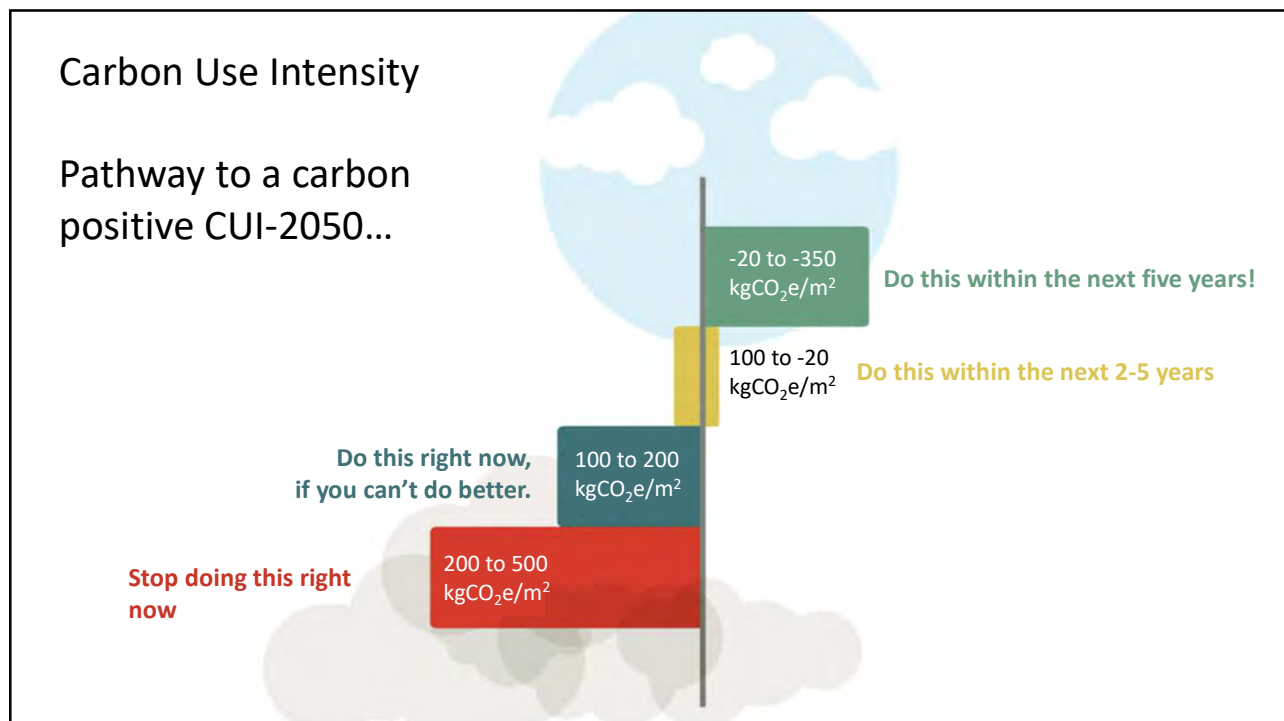
161



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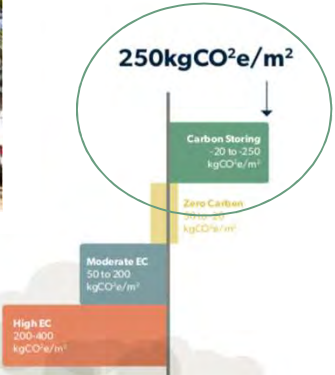
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CASE STUDIES



Zero House

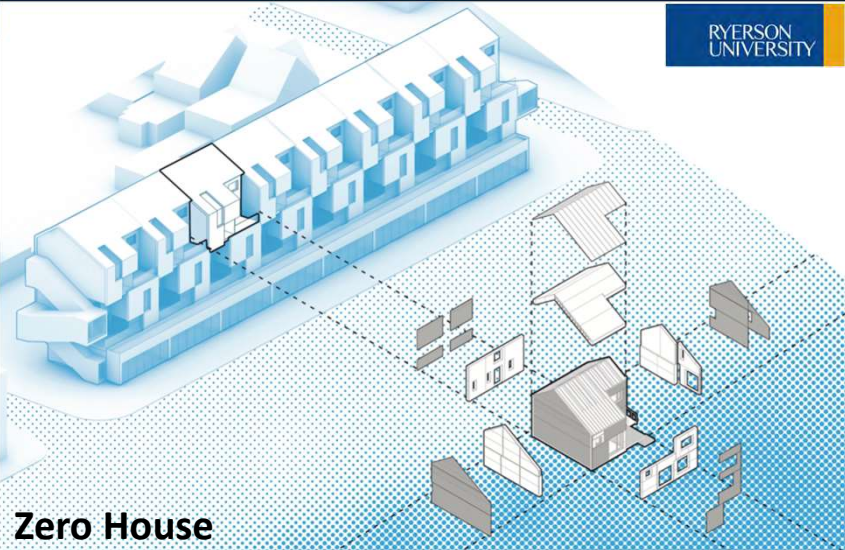
ZERO CARBON, ZERO TOXIN, ZERO WASTE,



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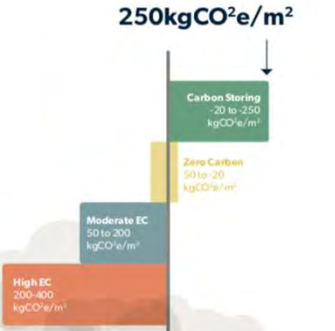
CASE STUDIES

RYERSON UNIVERSITY



Zero House

Fully panelized. Stackable row house design.



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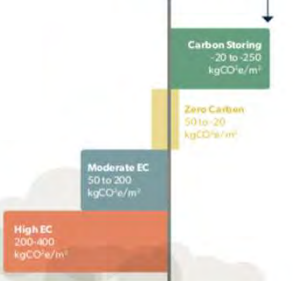
CASE STUDIES



Simple, affordable panelization. Off-the-shelf *and* innovative materials.



250kgCO₂e/m²



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CASE STUDIES



One day assembly for floors, walls & roof

250kgCO₂e/m²



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CASE STUDIES

Zero construction emissions



Near zero construction waste



The building produces just three bags - about 20 pounds - of landfill waste!

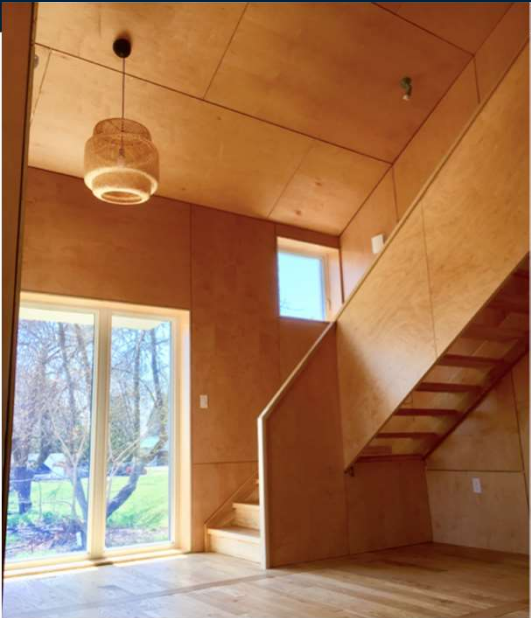

250kgCO₂e/m²



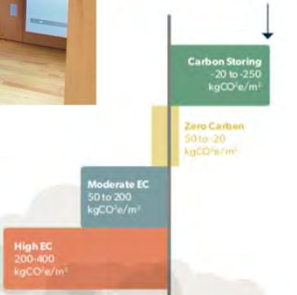
Category	Range (kgCO ₂ e/m ²)
High EC	200-400
Moderate EC	50 to 200
Zero Carbon	50 to -20
Carbon Storing	-20 to -250

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CASE STUDIES

250kgCO₂e/m²



Category	Range (kgCO ₂ e/m ²)
High EC	200-400
Moderate EC	50 to 200
Zero Carbon	50 to -20
Carbon Storing	-20 to -250

Completely non-toxic materials

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Built by a tiny not-for-profit building school.

R&D budget of \$0.

Assembled in 6 days. Three times.

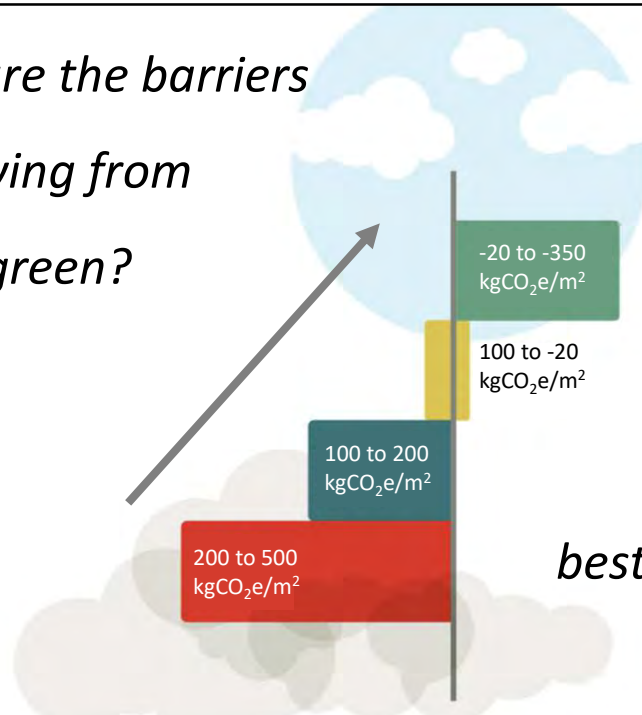
What are the barriers?

Built for \$280/square foot.



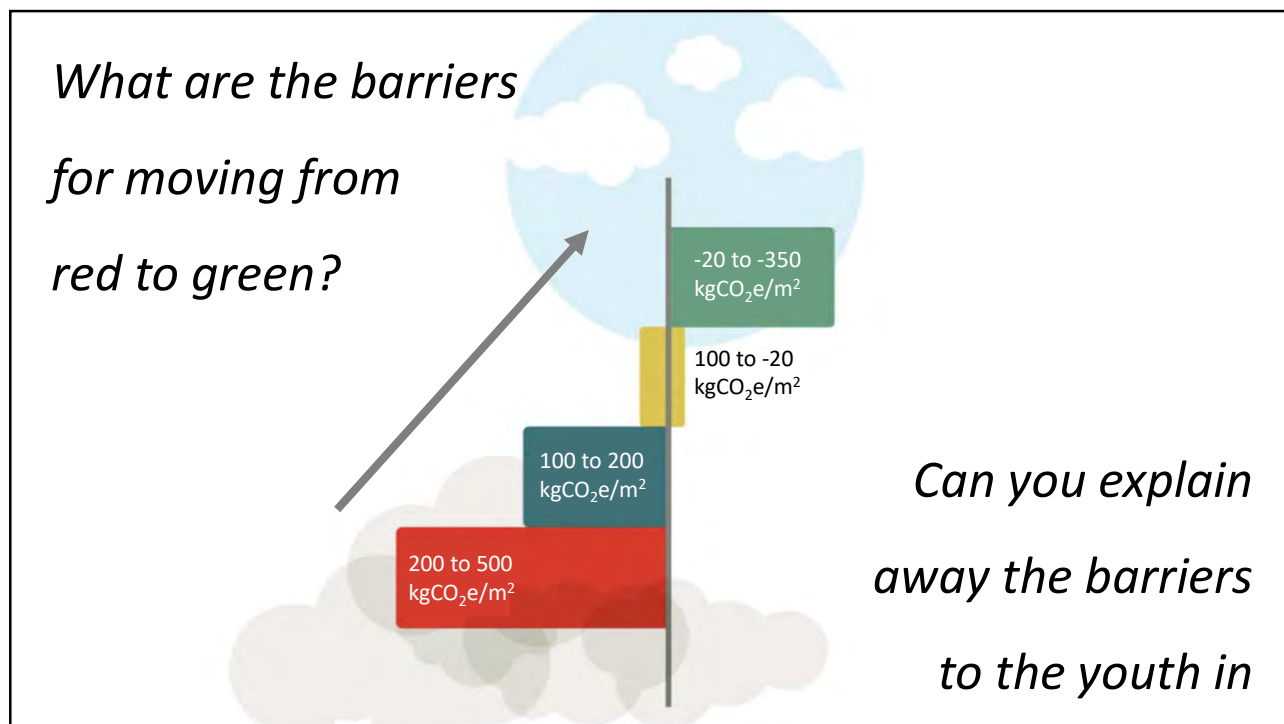
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*What are the barriers
for moving from
red to green?*



*This is our
best chance at making
real zero carbon*

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