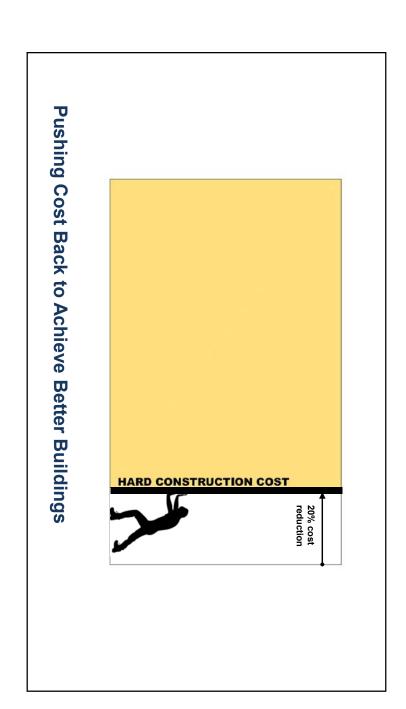


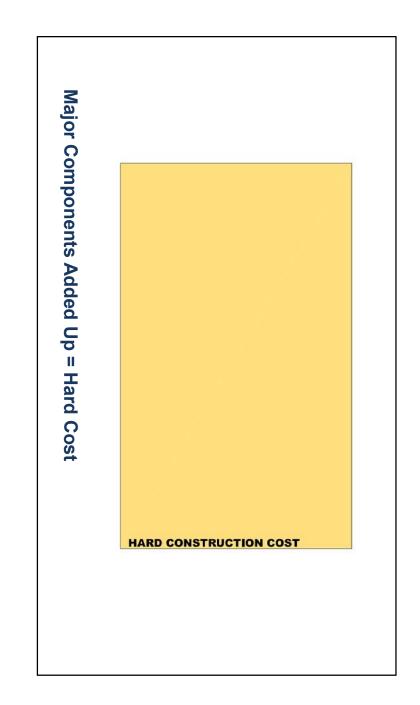


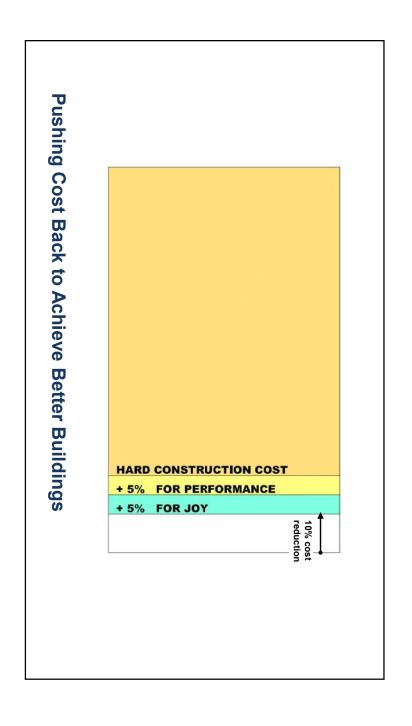
Major Components

<mark>앗</mark>

Construction Cost







¿MOH

Cost Efficient Design & Construction (CEDC)

THE COST OF AFFORDABLE HOUSING DEVELOPMENT IN OREGON

Lean Construction
Methods





Cost-Efficient Design and Construction of Affordable Housing

Walsh Construction Co.

WALSH has developed the following list of important considerations for cost efficient design and design quality and cost-efficiency are mutually exclusive. We believe it is a matter of including cost-For more than 50 years Walsh Construction Co. has partnered with public housing agencies, non-profit community development organizations and various for-profit entities across the Pacific Northwest to "leaner" designs a sense of place, character and distinction. To start the conversation with project teams, efficiency as a valid constraint in the design of affordable housing and doing the best to give simpler, how to design and construct affordable housing in the most cost-efficient manner. We do not believe standing today and is serving as affordable housing. We have learned a few things along the way about deliver more than 15,000 units of affordable housing to our communities. Each of those units is still

Project Approach / Concept / Scale

- the project, even when working with limited budgets. helping to reduce costs so that important architectural and performance features can be included in Strive at all times for simplicity. Applying a discipline to "keep it simple" will go a long way towards
- Consider developing a larger project. All things being equal, larger projects are more cost-efficient. building as in a 200-unit building. On larger projects, the cost of design services and construction There are roughly the same number of components to design, specify and construct in a 20-unit down significantly. management can be spread over a greater number of units and thus the cost per unit can be brought

CEDC - Key Working Principles

- Strive to "keep it simple"
- Larger projects = economy of scale
- Seek out "unencumbered" sites
- Efficient building plans (net to gross area > 80%)
- Efficient unit plans (narrow "aspect ratio")
- Simple and compact forms
- Layouts on 2 foot module



CEDC - Key Working Principles

- Efficient structural layout (i.e. advanced framing: studs @ 24" o.c.)
- Floor to floor heights set for drywall (increments of 48", 54", 96")
- Stack the units (duh!)
- Back to back plumbing
- **Avoid cantilevers**
- Avoid steel (yes it is possible...)
- "Disciplined" approach to windows



Standardize/Optimize

- Typical unit plans
- Corridors
- Foundation system

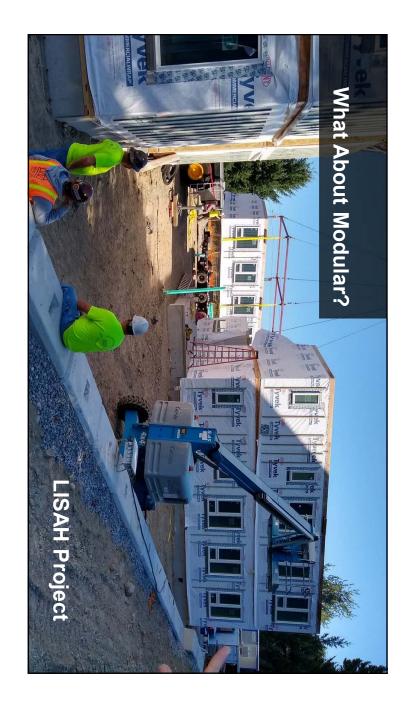
Exit stairways

- Typical interior finishes
- Cabinets
- **Appliances**
- Lighting
- Elevator(s)
- Laundry facilities

Customize

- Response to the site
- Interface with the street
- The space between buildings
- Building plan / layout

- Public stairway
- Select common area finishes
- A few select unit plans
- A few select windows
- Balconies (if any)
- Roof deck amenity (if any)

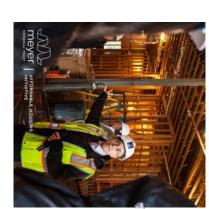




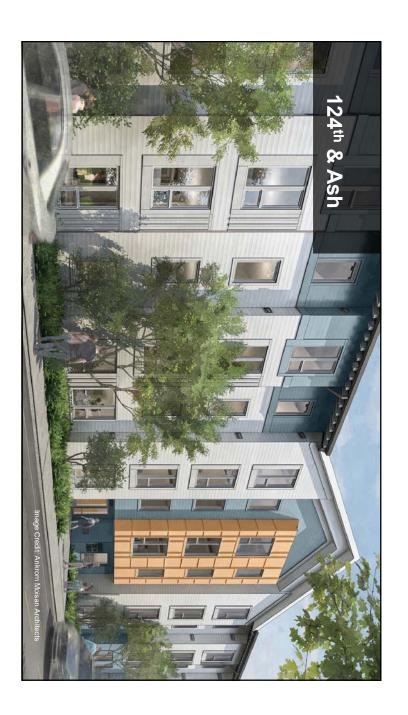
Demonstration ("Beta Test") Projects

THE COST OF AFFORDABLE
HOUSING DEVELOPMENT IN
OREGON

- 124th & Ash
- 175 units workforce housing
- Glisan Gateway
- 159 units workforce housing







124th & Ash

- Developer/ Owner: REACH Community Development
- Architect: Ankrom Moisan Architects
- Contractor: Walsh Construction Co.
- efficient affordable housing Awarded MMT grant to support innovation in production of cost
- Programmed as 150-190 unit project \Rightarrow final unit count is 175
- Construction start: August 2019; completion November 2020



124th & Ash - Lean Construction Process

- Owner sets clearly defined goals / targets
- Goal → 30% reduction in total development cost compared to OHCS baseline
- High degree of team collaboration
- WALSH / AMA / REACH
- Target Value Design
- Estimate the concept...then design to the estimate
- Optimizing the widget(s)
- The unit plan is our basic building block...
- Trade partners involved early





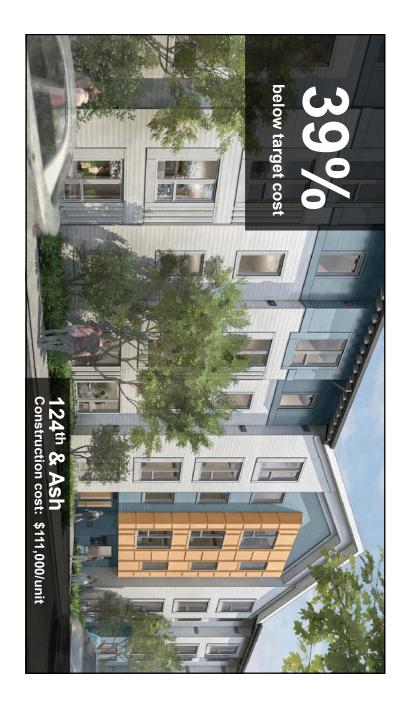
124th & Ash - Site (East Portland)











Menu of Performance Upgrades

- Balanced ventilation system
- Heat recovery at ventilation
- Shading elements at windows
- Increased airtightness (roof, windows, exterior walls)
- Increased R-value (roof, windows, exterior walls, slab)
- Lighting: (LED fixtures, lighting controls)
- Plumbing: (water heater, low flow fixtures, pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)



Menu of Architectural Upgrades

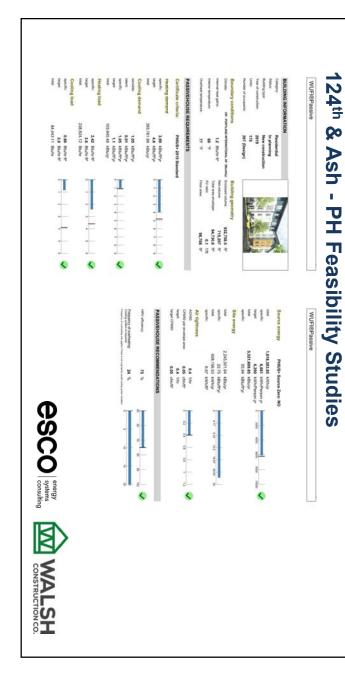
- Increased articulation
- Premium cladding or roofing materials
- Enhanced entry / lobby / common areas
- Balconies / patios
- Roof deck / courtyard
- Sunspaces / social nooks
- "Irresistible" stairway
- Enhanced landscape

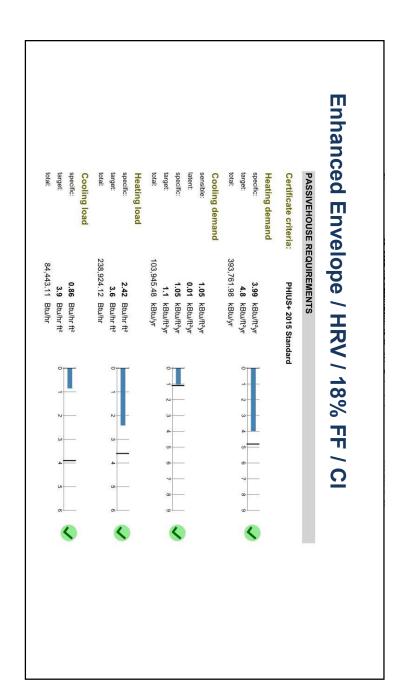


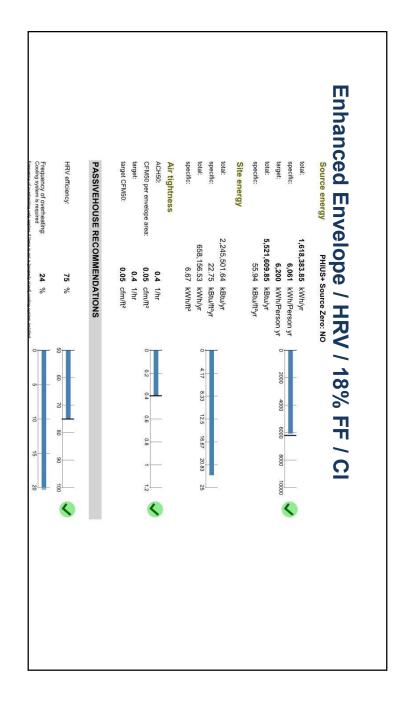
Performance Upgrades > PH / ZE Ready

- Balanced ventilation system
- TARGET EUI =
- Heat recovery at ventilation
- 15-23 kBtu/sf/yr
- Shading elements at windows
- Increased airtightness (roof, windows, exterior walls)
- Increased R-value (roof, windows, exterior walls, slab)
- Lighting: (LED fixtures, lighting controls)
- Plumbing: (water heater, low flow fixtures, pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)









Performance Upgrades Ψ PH / ZE Ready

 $$19,487,763 \times .05 = $974,388$ budget

- Balanced ventilation system
- TARGET EUI =
- Heat recovery at ventilation
- 15-23 kBtu/sf/yr
- Shading elements at windows
- Increased airtightness (roof, windows, exterior walls)
- Increased R-value (roof, windows, exterior walls, slab)
- Lighting: (LED fixtures, lighting controls)
- Plumbing: (water heater, low flow fixtures, pipe insulation)
- MEL: appliances (CEE Tier II/III), elevators (MRL traction)



Performance Upgrades → PH / ZE Ready

 $$19,487,763 \times .05 = $974,388$ budget

- 15-23 kBtu/sf/yr TARGET EUI =
- Balanced ventilation system

 \$0 (already in)

 Heat recovery at ventilation
 \$440,000 (\$290k HRVS, \$150k "ancillary")

 Shading elements at windows
 \$108,000 (\$1200/window x 90 windows)
- \$6k/unit
- Increased airtightness (roof, windows, exterior walls) \$131,000 (\$48k spray foam, 83k taped sheathing)
- Increased R-Value (roof, windows, exterior walls, slab) \$193,000 (\$37k framing, 0k windows, 28k walls, 78k ci, 17k roof, 33k slab) Lighting: (LED fixtures, lighting controls)
- (already in)
- Plumbing: (water heater, low flow fixtures, pipe insulation) \$14,000 (\$0k 95% eff. boiler, 0k faucets/showerheads, 14k pipe insulation) MEL: appliances (CEE Tier II/III), elevators (MRL traction) \$49,000 (\$280/refr x 175 refrigerators)

\$32,000 (elevators - \$4k/stop)

(4.9% premium)



Performance Upgrades PH / ZE Ready

 $$19,487,763 \times .05 = $974,388$ budget

Balanced ventilation system TARGET EUI =

15-23 kBtu/sf/yr

\$0 (already in)
Heat recovery at ventilation
\$440,000 (\$290k HRVS, \$150k "ancillary")
Shading elements at windows
\$108,000 (\$1200/window × 90 windows)

\$15k/unit

increased airtightness (roof, windows, exterior walls)

\$131,000 (\$48k spray foam, 83k taped sheathing)
Increased R-value (roof, windows, exterior walls, slab)
\$193,000 (\$37k framing, 0k windows, 28k walls, 78k ci, 17k roof, 33k slab)
Lighting: (LED fixtures, lighting controls)

Plumbing: (water heater, low flow fixtures, pipe insulation) \$14,000 (\$0k 95% eff. boiler, 0k faucets/showerheads, 14k pipe insulation)
MEL: appliances (CEE Tier II/III), elevators (MRL traction)

\$49,000 (\$280/refr x 175 refrigerators) \$32,000 (elevators - \$4k/stop)

VRF heating/cooling + HPWH -\$967,000 + <u>328,000 + 1,380,000 = <mark>\$2,675,000</mark> (13.7% premium)</u>

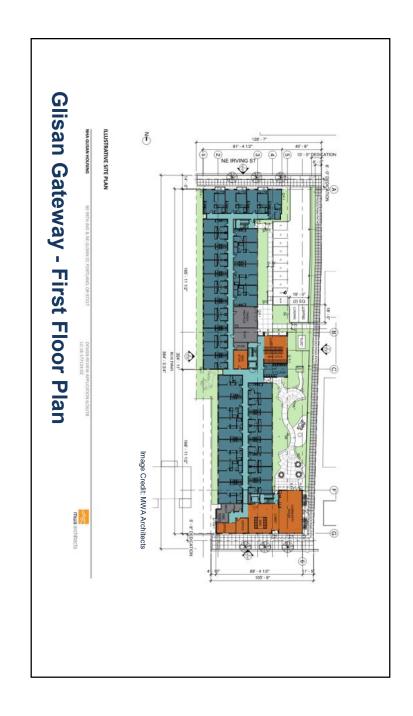




Glisan Gateway Workforce Housing

- Developer/ Owner: Northwest Housing Alternatives
- Architect: MWA Architects
- Contractor: Walsh Construction Co.
- efficient affordable housing Awarded MMT grant to support innovation in production of cost
- Programmed for 120-160 units \rightarrow final unit count is 159
- Construction start: April 2019; completion: July 2020







Portland Area Affordable Housing Pipeline

Affordable Housing Project Pipeline - Portland Metro Area

																8
BOU	Feb. '18	/ 1 story conc	\$218,876,86	\$280,334.90	\$283.87	\$56,907,984.00	\$306,519.45	\$392,586.49	\$79,695,058.00	260	203	.2	Hoffman	AMA	BRIDGE	iverplace Parcel 3*
7	?	3 story wood / 1 story cone	7	7	7	7	\$183,221.36	\$387,468.13	\$23,635,556.00	129	61	7	Colas	AMA	BRIDGE	orth Williams*
BOU	Nov. '17	rete	\$131,327.02	\$265,478.27	\$315.29	\$24,689,479.00	\$190,652,47	\$385,405.00	\$35,842,665.00	188	93	2	Bremik	LRS	1941	4th & Raleigh*
0.0	May '18	3 story wood	\$154,010.53	\$313.521.43	\$290.67	\$8,778,600.00	\$186,330.63	\$379,315,91	510,620,846.00	57	28	30,201	CWCS	MWA	2040	HA Campus Housing
7	7	3 story wood / 1 story conc	2	7	7	2	\$181,416.46	\$342,099.61	\$23,946,973.00	132	70	2	Colas	Merryman	PCRI	ing Park Apartments*
D-B	Mar. '18	4 story wood	\$159,720.53	\$224,607.00	\$236.13	\$14,174,848.00	\$239,457.24	\$336,736.75	\$21,551,152,00	90	64	60.878	Walsh	CHAC	ROSE	roody Guthrie Apartments*
BOU	5d, 13	& story wood	\$198,354.93	\$198,254.93	\$240,72	\$5,947,648.00	\$330,000.00	\$330,000.00	59,900,000.00	300	30	24,708	Walsh	EW	VOIA	teriwether Place
BOU	Jan. '18	3 story wood / 1 story conc	\$179,262,74	\$246,486,27	\$247.53	511,831,341.00	\$237,284,61	\$320,266.33	515,660,784.00	66	411	47,798	SWCB	SERA	10SE	he lade"
7	7	4 story wood	2	7	7	2	\$246,929.17	\$325,497.55	\$14,321,892.00	58	44	2	TWC	CHA	CPAH	edar Grove
7	7	3 story wood / 1 story conc	7	7	7	7	\$275,455.89	\$323,660.68	\$12,946,427.00	47	40	2	TMC	HOUST	Human Solutions	106 Halsey*
7	Nov. '16	4 story wood / 1 story conc	7	7	7	7	\$196,135.47	\$317,552.66	\$40,011,635.00	204	126	~	Urban Edge	AMA	Palindrome	liver Station*
7	May 17	4 story wood / 1 story conc	\$140,355.59	\$231,586,73	\$294.09	\$18,526,938.00	\$190,388.21	\$314,140.55	\$25,131,244.00	132	80	2	Colas	CHA	PCRI	eatrice Morrow*
BOU	Jan. '18	12 story concrete	\$199,016.95	\$199,299,15	\$257.16	\$47,831,797.00	\$260,671.81	\$307,375.50	573,770,121.00	283	240	186,000	S2M/O	URS:	Home Forward	ock 45*
2	Feb. '17	3 story wood / 1 story conc	2	7	7	~	\$212,372.12	\$306,759.72	\$16,565,025.00	78	54	2	Bremik	Hacker	Prosper Portland	st & Foster*
,	Nov. '18	3 story wood / 1 story conc	7	7	7	,	\$162,647.84	\$302,524,98	\$15,126,249.00	93	50	7	Bremik	CHA	H	agnotia Apartments - Phase II
8-0	RL 100	2 story wood	5138,447.13	\$184,596.17	\$245.58	\$4,430,308.00	\$221,169.69	\$294,892,92	\$7,077,430.00	32	24	18,040	Walsh	KASA	3444	easant Ave Veterans Housing
No	Oct. '17	3 story wood	\$83,889.47	\$198,430.87	\$164.38	\$19,318,405.00	\$120,491,44	\$285,008.60	\$14,820,447.00	123	52	62,773	Walsh	AMA	REACH	richards at Greeco - Phase III
2	Sep. '18	4 story wood	\$143,003.95	\$186,780.67	\$191.96	\$9,152,253.00	\$217,335.81	\$283,867.18	\$13,909,492.00	64	49	47,679	Team	MWA	REACH	abella Court - Phase II
No	Apr. '16	3 story wood	\$167,647.51	\$167,647.00	\$242.00	\$6,538,253.00	\$277,953.54	\$277,953.54	\$10,840,188.00	39	39	25,384	Colas	CHA	CCC	Il Park Apartments*
No	3an, '19	4 story wood / 1 story conc.	5132,214.47	\$190.276.92	\$233.52	\$35,962,337.00	\$190,289.96	\$273,856.45	\$51,758,869.00	272	189	153,998	Walsh	NUMA	REACH	rgyle Apartments*
7	7	7	7	7	7	7	\$269,885,44	\$269,885,44	\$12,954,501.00	48	48	2	7	DIA	CPAH	ed Rock Creek Commons
Mo	Sep. '17	2 story wood	\$161,033.33	\$161,033.33	\$225.75	\$2,415,500.00	\$256,678.87	\$256,678.87	\$3,850,183.00	15	15	10,700	Walsh	CHA	Reidge Meadows	ew Meadows*
BOU	Aug. '18	5 story wood / 1 story conc.	\$165,191.24	\$180,333.78	\$220.16	\$21,640,053.00	\$227,057,60	\$267,871,22	\$29,744,544.00	131	120	98,294	Watsh	TVA	- 651	Blow Creek Crossing Apts
BOU	Sep. 17	3 story wood / 1 story conc	\$124,221.06	\$161,118.41	\$220.83	\$16,272,959.00	\$185,926.18	\$241,151.77	\$24,356,329.00	131	101	79,549	DWC	HOLST	REACH	2nd & Foster*
2	Aug. '18	4 story wood	\$107,675.79	\$161,513.68	\$175.18	\$42,639,612.00	\$159,055.85	\$238,583.78	\$62,986,117.00	396	264	243,400	7	7	GSL	e Fields Apartments
7	7	2	7	7	7	7	\$223,536.91	\$223,536.91	\$33,307,000.00	149	149	73,177	Bremik	CHA	NHA	phabet District Housing
8-0	Feb. 16	3 story wood / 1 story conc.	\$133,562.72	\$134,822,25	5193.11	514,291,211.00	\$217,294.21	\$219,344.18	523,250,483.00	107	106	74,005	CWCB	AWW	Cathooc Charities	Francis Park Apartments*
BOU	Nov. '17	4 story wood / 2 story conc	\$147,082.21	\$147,082.21	\$289.29	\$18,738,194.00	\$198,599.03	5198,599,03	524,626,280.00	124	124	63,045	Walsh	AMA	000	stside Campus Apartments*
No	Nov. 17	4 story wood	\$88,114.93	\$117,486.57	\$194.39	\$5,991,815.00	\$143,482.43	\$191,309.90	\$9,756,805.00	68	51	30,823	Silico	Circosta	222	sterstate Apartments*
D-B	Nov. 17		\$95,719.68	\$133,882.43	\$222.49	\$20,484,012.00	\$136,438.40	\$190,835.41	\$29,197,817.00	214	153	92,067	Team	AMA	222	ark Street Apartments*
B-0	18n '18	# story wood	8121,450,93	\$126,033,98	\$218.88	\$20,039,403.00	\$170,000,61	\$176,416.76	\$28,050,265.00	165	159	91,554	Walth	WWW	AHM	Weishest American
No	Jun. '19	# story wood	\$101,934.02	\$110,671.22	\$195.98	\$19,367,463.00	\$149,143.62	\$161,977.35	528,137,287.00	190	375	98,822	Watth:	AMA	READI	24th & Ash
900	Mar '19	3 story wood	5103,743.15	\$103,243.15	\$302.18	\$7,433,507.00	\$161,082.89	\$161,082.89	\$11.597,968.00	72	72	24,600	Watsh	HOGST	191	ow Income Single Adult Hsg.
Wage	Date	Construction Type	HCC/Bedroom	HCC/Unit	HCC/Sp**	Cost Dicci	TDC/Bedroom	TDC/Unit	Cost (TDC)	200	Units	Area (SF)	Contractor	Architect	Sponsor	oject Name

Notes:

Project data has been gathered internally at WALS4 or has been gathered from documents in the public domain usuard by Portland Housing Bureau (PHB), Ore

Projects involving Walsh Construction Co. (MCC) or O'Neil/Walsh Community Builders (OWCB) are highlighted in green.

unded project. TDC, two of Units, and two of Bedrooms rigures are derived from this project profile theets.
ere Building Area cannot be determined, Hard Construction Cost / 55 figure has been obtained from DHCS State Housing Council approval documents where provide

g Area cannot be determined, Hard Construction Cost / St figure has been obtained from GHCS State Housing Council approval documents where provided

Portland Area Affordable Housing Pipeline

										Market Landson, St.		
Project Name	Sponsor	Architect	Contractor	Area (SF)	Units	88	Cost (TDC)	TDC/Unit	TDC/Bedroom	Cost (HCC)	HCC/SF**	HCC/Unit H
Low Income Single Adult Hsg.	191	HOLST	Walsh	24,500	72	72	\$11,597,968.00	0.000 0.00 0.00	\$161,082,89	\$7,433,507.00	\$302.18	\$103,243.15
124th & Ash	REACH	AMA	Walsh	98,822	175	190	\$28,337,287.00	\$161,927.35	\$149,143.62	\$19,367,463.00	\$195.98	\$110,671.22
Gateway Housing	NHA	MWA	Walsh	91,554	159	165	\$28,050,265,00	\$176,416.76	\$170,001.61	\$20,039,403.00	\$218.88	\$126,033.98
Stark Street Apartments*	CCC	AMA	Team	92,067	153	214	\$29,197,817.00	\$190,835.41	\$136,438.40	\$20,484,012.00	\$222.49	\$133,882.43
Interstate Apartments*	ccc	Circosta	Silco	30,823	51	68	\$9,756,805.00	\$191,309.90	\$143,482,43	\$5,991,815.00	\$194.39	\$117,486.57
Eastside Campus Apartments*	CCC	AMA	Walsh	63,045	124	124	\$24,626,280.00	\$198,599.03	\$198,599.03	\$18,238,194.00	\$289.29	\$147,082.21
St. Francis Park Apartments*	Catholic Charities	MWA	OWCB	74,005	106	107	\$23,250,483.00	\$219,344.18	\$217,294,23	\$14,291,211.00	\$193.11	\$134,822.75
Alphabet District Housing	NHA	CHA	Bremik	73,177	149	149	\$33,307,000.00	\$223,536.91	\$223,536.91	?	7	7
The Fields Apartments	GSL	?	?	243,400	264	396	\$62,986,117.00	\$238,583.78	\$159,055.85	\$42,639,612.00	\$175.18	\$161,513.68
72nd & Foster*	REACH	HOLST	LMC	79,549	101	131	\$24,356,329.00	\$241,151.77	\$185,926.18	\$16,272,959.00	\$220.83	\$161,118.41
Willow Creek Crossing Apts	GS1	TVA	Walsh	98,294	120	131	\$29,744,546.00	\$247,871.22	\$227,057,60	\$21,640,053.00	\$220.16	\$180,333.78
New Meadows*	Bridge Meadows	CHA	Walsh	10,700	15	15	\$3,850,183.00	\$256,678.87	\$256,678.87	\$2,415,500.00	\$225.75	\$161,033.33
Red Rock Creek Commons	CPAH	CHA	7	7	48	48	\$12,954,501.00	\$269,885.44	\$269,885.44	?	7	?
Argyle Apartments*	REACH	MWA	Walsh	153,998	189	272	\$51,758,869.00	\$273,856.45	\$190,289.96	\$35,962,337.00	\$233.52	\$190,276.92
Hill Park Apartments*	CCC	CHA	Colas	25,384	39	39	\$10,840,188.00	\$277,953.54	\$277,953.54	\$6,538,253.00	\$242.00	\$167,647.00
Isabella Court - Phase II	REACH	AWM	Team	47,679	49	64	\$13,909,492.00	\$283,867.18	\$217,335.81	\$9,152,253.00	\$191.96	\$186,780.67
Orchards at Orenco - Phase III	REACH	AMA	Walsh	62,771	52	123	\$14,820,447.00	\$285,008.60	\$120,491,44	\$10,318,405.00	\$164.38	\$198,430.87
Pleasant Ave Veterans Housing	NHA	KASA	Walsh	18,040	24	32	\$7,077,430.00	\$294,892.92	\$221,169.69	\$4,430,308.00	\$245.58	\$184,596.17
Magnolia Apartments - Phase II	IHI	CHA	Bremik	?	50	93	\$15,126,249.00	\$302,524.98	\$162,647.84	?	7	?
91st & Foster*	Prosper Portland	Hacker	Bremik	?	54	78	\$16,565,025.00	\$306,759.72	\$212,372.12	?	7	2
Block 45*	Home Forward	LRS	OWCB	186,000	240	283	\$73,770,121.00	\$307,375.50	\$260,671,81	\$47,831,797.00	\$257.16	\$199,299,15
Beatrice Morrow*	PCRI	CHA	Colas	?	80	132	\$25,131,244.00	\$314,140.55	\$190,388.21	\$18,526,938.00	\$294.09	\$231,586.73
Oliver Station*	Palindrome	AMA	Urban Edge	?	126	204	\$40,011,635.00	\$317,552.66	\$196,135.47	?	7	?
106 Halsey*	Human Solutions	HOLST	LMC	2	40	47	\$12,946,427.00	\$323,660.68	\$275,455.89	?	?	?
Cedar Grove	CPAH	CHA	LMC	?	44	58	\$14,321,892.00	\$325,497.55	\$246,929.17	?	?	?
The Jade*	ROSE	SERA	OWCB	47,798	48	66	\$15,660,784.00	\$326,266.33	\$237,284.61	\$11,831,341.00	\$247.53	\$246,486.27
Meriwether Place	VHA	EW	Walsh	24,708	30	30	\$9,900,000.00	\$330,000.00	\$330,000.00	\$5,947,648.00	\$240.72	\$198,254.93
Woody Guthrie Apartments*	ROSE	CHA	Walsh	60,878	64	90	\$21,551,152.00	\$336,736.75	\$239,457.24	\$14,374,848.00	\$236.13	\$224,607.00
King Park Apartments*	PCRI	Merryman	Colas	7	70	132	\$23,946,973.00	\$342,099.61	\$181,416.46	7	7	7
NHA Campus Housing	NHA	MWA	OWCB	30,201	28	57	\$10,620,846,00	\$379,315.93	\$186,330.63	\$8,778,600.00	\$290.67	\$313,521.43
14th & Raleigh*	H	LRS	Bremik	2	93	188	\$35,842,665.00	\$385,405.00	\$190,652.47	\$24,689,479.00	\$315.29	\$265,478.27
North Williams*	BRIDGE	VVVV	Colac	,	63	129	\$23,635,556,00	5387 468 13	\$183 721 36	2	,	2

Conclusion

- We need more homes \Rightarrow 3,900 x 1.1 = 4,300 (yes!)
- We need better homes
- Low energy / low emission (PH, NZE) should be the standard not the exception...
- We have the technology, we have the discipline...(or do we?)
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- WHAT ARE WE WAITING FOR?!



